

CABINET,ELECTRICAL EQUIPMENT

MODEL RAK-106

TITLE

MODEL USED ON SECTION QTY
MCTR-350 1


LIST SECTIONS

- 1.SUPPORTING NOTES
- 2.SUPPORTING LISTS
- 3.ELECTRICAL/MECHANICAL
- 4.SUPP ASSY/REF DWGS
- 5.SPECIFICATIONS
- 6.LOOSE ITEMS
- 7.PARTS PECULIAR

SHEET NO.

- SEE BELOW
- NONE
- 1-13
- 14-15
- 16
- NONE
- NONE

LAST SYMBOLS

COMPILED T.MEEHAN 1/14/65
 CHECKED L.GABEL
 APPROVED F.BUDETTI 
 FNL APPR *L. Gabel*
 ISS DATE 2-8-65

MISSING SYMBOLS

NOTE 1.THE FOLLOWING SYMBOL,#,IN THE REMARKS COLUMN INDICATES THAT THE PART NUMBER IMMEDIATELY FOLLOWING IT IS THE TMC PROPRIETARY MANUFACTURING DRAWING FOR THE CORRESPONDING NUMBER IN THE PART NUMBER COLUMN.

NOTE 2.ALL ITEMS REFERENCED TO THIS NOTE ARE FOR BASE MOUNTING PER CUSTOMERS REQUEST.

NOTE 3.ALL ITEMS REFERENCED TO THIS NOTE ARE FOR SHOCK MOUNTING PER CUSTOMERS REQUEST.

NOTE 33. REFER TO S1200.

**MATERIAL LIST /
NUMERICAL PARTS LIST**

REV.

ABC

MODEL:

RAK-106

SHEET 1 OF 16

PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
AD103-2	FIL,AIR COND	A4079			1	MP3001	
BL123	FAN,AXIAL	A4038			1	B3000	
BS100	SOLDER,TIN ALY	A4038 A4080 A4081 CA499-1 CA575-5 CA960 CA978-144 CA10136					
CD101-1MW	CD,NYLON,LACING	CA960 CA978-144					
CP41B1FF405K	CAP.,FXD,P	A4080			1	C3018	
CU102-2	CLAMP,LOOP-3/16D	A4081 CA960		1 2	 3		
CU102-3	CLAMP,LOOP-1/4D	CA960			1		
CU102-4	CLAMP,LOOP-5/16D	A4081 CA960		5 1	 6		
CU102-6	CLAMP,LOOP-7/16D	CA960			1		
CU102-7	CLAMP,LOOP-1/2D	A4081			1		
CU102-8	CLAMP,LOOP-9/16D	A4081			1		
CU102-10	CLAMP,LOOP-5/8D	A4081			2		
CU102-12	CLAMP,LOOP-3/4D	A4081			1		

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OF

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
CU110	BOX CONN,ELEC	A4021		1			
		A4081		2	3		
CU131-6	CLAMP, LOOP, CUSH	A4081			1		
CU142-1-9	STRAP, CBL, ADJ	A4081			6		
CU142-6-9	STRAP, CBL, ADJ	A4081			32		
EY100-2	EYELET, MTL	A2090			5		
FI102	FIL, RADIO INTFER	A4081			1	FL3001	
FS102-1	LOCKSPRING	MS2509-4			4		
FS109-3	RING, RETAINING	MS2509-4		4			
		MS4037		4	8		
FS110-1	STUD, TURNLOCK	MS2509-4		4			
		MS4037		4	8		
FW06HBN	WASH., FLAT	A4081		17			
		CA960		5	22		
FW08HBN	WASH., FLAT	A4081			10		
FW10HBN	WASH., FLAT	A4081			4		
FW37HBN	WASH., FLAT	A4081			4		NOTE 2, 3
FW100-19BN	WASH., FLAT	A4079			2		
HI106	HINGE, BUTT	A2090			1		
JJ294	CONN, RECP, FML, AC	A4021			7	J3001-3007	

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
LD530/MS1611	BRKT, MTG, CAP.	A4080			1		
LD553/MS1614	CHAS, FAN	A2090			1		
LD633/MS2509-4R	CAB., EL EQ-BASIC	MS4024			1		
LWE04MRN	WASH., LK, EXT	A4080		4			
		A4081		2			
		A4082		8	14		
LWE06MRN	WASH., LK, EXT	A3517		1X5			
		A4079		5			
		A4081		12			
		CA960		7	29		
LWE08MRN	WASH., LK, EXT	A4081			88		
LWE10MRN	WASH., LK, EXT	A3517		2X5			
		A4081		14	24		
LWS03MRN	WASH., LK, SPLIT	MS2509-4			8		
LWS04MRN	WASH., LK, SPLIT	MS2509-4			48		
LWS06MRN	WASH., LK, SPLIT	A4079			4		
LWS37MRN	WASH., LK, SPLIT	A4081			4		NOTE 2,3
MS1611	BRKT, MTG, CAP.	LD530			1		
MS1614	CHAS, FAN	LD553			1		
MS1850S	PLATE, ACCESS	MS2509-4			4		
MS1901	BASE, EL EQ RACK	A4081			1		NOTE 2

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
MS2470	BRKT, MTG, RETR	A3517		1X5	5		
MS2509-4R	CAB. ,EL EQ-BASIC	LD633			1		
MS3057-6	CLP ,CBL,EL CONN	A4038		1			
MS3057-12	CLP ,CBL,EL CONN	CA499-1		2	3		
MS3102A14S2S	CONN, RECP ,FML	CA978-144			1	J3006	
MS3102A20-27S	CONN, PL, FML	A4080			1	J3012	W3008
MS3106A14S2P	CONN, PL, ML	CA978-144			1	P102	W3006
MS3106A14S2S	CONN, PL, FML	CA499-1		1	2	P3008	W3006
MS3106A20-27P	CONN, PL, ML	A4038		1	1	P303	W3008
MS3420-6A	BUSH. ,RUB.	CA499-1			1	P101-1	
MS3420-8A	BUSH. ,RUB.	CA978-144			2		
MS3420-10A	BUSH. ,RUB.	CA960		1	3		
MS3420-12A	BUSH. ,RUB.	CA10136		2	2		
MS4024	CAB. ,ELEC EQUIP	A4081			1		
MS4025	PNL, REAR	A4079			1		
MS4037	COV, TOP	A4081			1	NOTE 33	
MS4132	PLATE, MTG, FIL	A4081			1		

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
MS4144	CND , RACEWAY , MTL	A4021			1		
MS4157	BRKT , MTG , RELAY	A4081			1		
MS4461	BRKT , MTG , TB	CA960			2		
MWC12/19/U0	WIRE , ELEC , INS	A4021			50		
MWC12/19/U9	WIRE , ELEC , INS	A4021			50		
MWC16/19/U1	WIRE , ELEC , INS	CA10136			110		
MWC20/7/U1	WIRE , ELEC , INS	CA960			133		
MWC20/7/U2	WIRE , ELEC , INS	CA960			133		
MWC20/7/U3	WIRE , ELEC , INS	CA960			133		
MWC20/7/U4	WIRE , ELEC , INS	CA960			133		
MWC20/7/U5	WIRE , ELEC , INS	CA960			133		
MWC20/7/U6	WIRE , ELEC , INS	CA960			133		
MWC20/7/U7	WIRE , ELEC , INS	CA960			133		
MWC20/7/U8	WIRE , ELEC , INS	CA960			133		
MWC20/7/U9	WIRE , ELEC , INS	CA960			133		
MWC20/7/U90	WIRE , ELEC , INS	CA960			133		

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
MWC20/7/U91	WIRE,ELEC,INS	CA960			133		
MWC22/7/SJ1	CBL,SP,SHLD/JKT	CA960			169		
MWC22/7/SJ2	CBL,SP,SHLD/JKT	CA960			184		
MWC22/7/SJ3	CBL,SP,SHLD/JKT	CA960			184		
MWC22/7/SJ4	CBL,SP,SHLD/JKT	CA960			186		
MWC22/7/SJ5	CBL,SP,SHLD/JKT	CA960			107		
MWC22/7/SJ93	CBL,SP,SHLD/JKT	CA960			270		
MWC22/7/SJ95	CBL,SP,SHLD/JKT	CA960			192		
MWC22/7/U0	WIRE,ELEC,INS	CA960			48		
MWC22/7/U1	WIRE,ELEC,INS	CA960		184			
		CA10136		110			
		A4080		6	300		
MWC22/7/U2	WIRE,ELEC,INS	CA960		109			
		CA10136		110	219		
MWC22/7/U3	WIRE,ELEC,INS	CA960		208			
		CA10136		110	318		
MWC22/7/U4	WIRE,ELEC,INS	CA960		208			
		CA10136		110	318		
MWC22/7/U5	WIRE,ELEC,INS	CA960		182			
		CA10136		110	292		
MWC22/7/U6	WIRE,ELEC,INS	CA960		202			
		CA10136		110	312		

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
MWC22/7/U7	WIRE,ELEC,INS	CA960		153			
		CA10136		110	263		
MWC22/7/U8	WIRE,ELEC,INS	CA10136			110		
MWC22/7/U9	WIRE,ELEC,INS	CA10136			110		
MWC22/7/U90	WIRE,ELEC,INS	CA10136			110		
MWC22/7/U92	WIRE,ELEC,INS	CA960			87		
MWC22/7/U93	WIRE,ELEC,INS	CA960			87		
MWC22/7/U94	WIRE,ELEC,INS	CA960			87		
MWC22/7/U95	WIRE,ELEC,INS	CA960			87		
MWC22/7/U96	WIRE,ELEC,INS	CA960			87		
MWC22/7/U PINK	WIRE,ELEC,INS	CA10136			110		
NP103-42	PLATE,IDENT-COML	A4081			1		
NT117-2520A	NUT,SELF-LKG,FLT	MS2509-4			24		
NT129-440-3	NUT,PLN,SPLINE	MS4157			2		
NT129-632-3	NUT,PLN,SPLINE	MS4461		1x2			
		MS4157		2			
		MS4144		3	7		
NT129-632-4	NUT,PLN,SPLINE	MS1611		4			
		MS4132		8	12		
NT129-1032-3	NUT,PLN,SPLINE	MS4025			2		

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
NTH0348BN6	NUT,PLN,HEX	MS2509-4			8		
NTH0440BN6	NUT,PLN,HEX	MS2509-4			48		
NTH0440BN8	NUT,PLN,HEX	A4080		4			
NTH0632BN8	NUT,PLN,HEX	A4082		8	12		
		A4079		5			
		A4081		12			
		CA960		5	22		
NTH0832BN10	NUT,PLN,HEX	A4081			10		
PL100	CONN,PL,FML,AC	CA435-4			1	P104	W3007
PL160P	CONN,RECP,ML	CA10136			1	P102	W3010
PL160S	CONN,RECP,FML	CA10136			1	P201	W3010
PL176	CONN,PL,FML,AC	CA555-3		1		P101-2	W3013
		CA555-3		1		P101-3	W3004
		CA555-3		1		P904-1	W3011
		CA555-3		1	4	P904-2	W3012
PL218	CONN,PL,ML,AC	CA575-5		1		P3001	W3001
		CA555-3		1		P3003	W3004
		CA555-3		1		P3004	W3013
		CA555-3		1		P3005	W3012
		CA555-3		1		P3006	W3011
		CA435-4		1	7	P3007	W3007
PL225-7S	CONN,PL,FML	CA960			1	P1534	W3003

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
PL248-1	CONN, PL, FML	CA960			1	P3011-1	W3003
PL259A-TEF	CONN, PL, UHF	CA480-120		1		P205	W3009
		CA480-109		1		P3009	W3015
		CA480-120		1		P3010	W3005
		CA480-120		1	4	P3013	W3014
PO150-1	SHLD, EL CONN	CA10136			2		
PO160	CND, RACEWAY, MTL	MS4144			1		
PO161	END FTG, BLANK	A4021			1		
PO162	END FTG, CBL ENT	A4021			1		
PO163-0.562	COVER, CND	A4021			1		
PO163-0.937	COVER, CND	A4021			1		
PO163-1.094	COVER, CND	A4021			1		
PO163-3.312	COVER, CND	A4021			1		
PO163-3.625	COVER, CND	A4021			1		
PO163-8.187	COVER, CND	A4021			1		
PX100-1-166	INS SLVG-SZ 6	CA960			125		
PX100-1-234	INS SLVG-SZ 3	A4038			14		BLK
PX100-1-263	INS SLVG-SZ 2	CA960			47		
PX100-1-294	INS SLVG-SZ 1	CA960			45		
PX100-1-375	INS SLVG-SZ 3/8	CA960			14		

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
PX100-1-438	INS SLVG-SZ 7/16	CA960		45			
		CA10136		108	153		
PX100-1-500	INS SLVG-SZ 1/2	CA960			55		
PX100-1-625	INS SLVG-SZ 5/8	CA960			30		
PX830-6-1	INS SLVG-SHRINK	CA10136			12		BLK
PX830-12-1	INS SLVG-SHRINK	CA960			14		BLK
PX830-16-1	INS SLVG-SHRINK	CA960			18		BLK
PX830-18-1	INS SLVG-SHRINK	CA960		11			BLK
		CA10136		4	15		BLK
PX830-22-1	INS SLVG-SHRINK	CA960			16		BLK
PX871-8	WRG DIAG, LAM	A4081			1		
RG8/U	CBL, RF	CA480-120		20			W3005
		CA480-120		68			W3009
		CA480-120		144	232		W3014
RG58/U	CBL, RF	CA480-5		84			
		CA480-109		76	160		
RL139-2-110AC	REL, ARM. -RF	A4081			1	K3001	
RY121-48-24-15.125	RUB. STRIP, ADH	A4081			4		
RY121-48-24-18.875	RUB. STRIP, ADH	A4081			4		
SCBP0440BN5	SCR, MACH	A4082			8		
SCBP0440BN6	SCR, MACH	A4080			4		
SCBP0440BN20	SCR, MACH	A4081			2		
SCBP0632BN4	SCR, MACH	A4079			4		
SCBP0632BN5	SCR, MACH	A3517		1X5			
		A4079		5	10		

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
SCBP0632BN6	SCR, MACH	A4081		13			
		CA960		5	18		
SCBP0632BN7	SCR, MACH	CA960			2		
SCBP0632BN8	SCR, MACH	A4081			12		
SCBP1024BN5	SCR, MACH	A3517		2X5	10		
SCBP1032BN6	SCR, MACH	A4079			2		
SCBP1032BN8	SCR, MACH	A4081			14		
SCBP2520BN10	SCR, MACH	MS2509-4			24		
SCFP0348BN6	SCR, MACH	MS2509-4			8		
SCFP0440BN8	SCR, MACH	MS2509-4			48		
SCFP0832BN6	SCR, MACH	A4081			4		
SCHH0832SN8	SCR, MACH	A4081			88		
SCHH3716SN16	BOLT, MACH	A4081			4		NOTE 2,3
SFB0256SN3	SCR, TAP., THD CTG	A4081			4		
SH104-4T6	MOUNT, RESILIENT	A4081			4		NOTE 3
SP137-2	RETR, CORD, SWBD	A3517		1X5	5		
TA100-1	INS TAPE, EL-PLST	CA960		10			
		CA978-144		16			
		CA10136		3	29		
TE104-2	TERM., LUG-LKG	A4081			5		

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
TE120-2	TERM. , LUG-SPADE	CA575-5		3			NO. 6
		CA960		58	61		NO. 6
TE155-34168	TERM. , LUG-INS	A4021			26		
TE159-32960	TERM. , LUG-INS	CA588-4			4		
TK105-18	TRACK SET, TILT	A4081			1		
TK114-18	TRACK SET, FXD	A4081			1		
TK115-18	TRACK SET, TILT/LK	A4081			3		
TM105-4AL	TERM. BD-FNG	CA960			1	TB102	
TM105-6AL	TERM. BD-FNG	CA960			1	TB101	
TM105-16AL	TERM. BD-FNG	CA960			2	TB1501, TB101-1	
TM105-18AL	TERM. BD-FNG	CA960			1	TB1502	
UG59*/U	CONN, PL-HN	CA480-120		1		P301	W3005
		CA480-120		1		P302	W3009
		CA480-120		1	3	P3001-2	W3014
UG88*/U	CONN, PL-BNC	CA480-109		1		P1502	W3016
		CA480-5		2	3	P203, P1516	W3015
UG175*/U	ADPT, CBL TO CONN	CA480-109			1		W3015
UG212*/U	ADPT, CONN-HN, ANG	A4081			2	CP301, 302	
UG306*/U	ADPT, CONN-BNC	A4081			1	CP203	
UG646*/U	ADPT, CONN-UHF	A4081			2	CP205, 3001	
WI112-7	CBL, SP, 10/C	CA978-144			144		

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
WI121-6	CBL,PWR,2/C	CA588-4			21		
WI126-1	WIRE,ELEC,HV	CA10136			110		
WI130-4-18-120	CBL,SP,SHLD/JKT	CA499-1			1		
WI134-2-7	CBL,PWR,2/C,CLD	CA435-4			1		
WI134-6-7	CBL,PWR,3/C,CLD	CA555-3		1X4	4		
WI134-6-12	CBL,PWR,3/C,CLD	CA575-5			1		
WL100-7	WIRE,ELEC,BUSS	A4038			1		SZ 22

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PART NO.	DESCRIPTION SUPP ASSY/REF DWGS	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS											
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT														
A2090	CHAS ASSY,FAN	A4082			1													
A3517	RETR ASSY	A4081			5	MP3002-3006												
A4038	FAN/CONN ASSY	A4082			1	A3001												
A4079	FAN/PNL ASSY	A4081			1													
A4080	CAP./CONN ASSY	A4079			1													
A4081	RAK-106 FNL ASSY	RAK-106			1													
A4082	FAN/CHAS ASSY	A4079			1													
AX528	STRIP ASSY,PWR	A4081			1	#A4021												
CA435-4-	CBL ASSY,PWR	A4081			1	W3007												
CA480-5-84	CBL ASSY,RF	A4081			1	W3015												
CA480-109-76	CBL ASSY,RF	A4081			1	W3016												
CA480-120-12F	CBL ASSY,RF	A4081			1	W3014												
CA480-120-20	CBL ASSY,RF	A4081			1	W3005												
CA480-120-68	CBL ASSY,RF	A4081			1	W3009												
CA499-1	CBL ASSY,SP,4/C	A4081			1	W3006												
CA555-3	CBL ASSY,PWR	A4081		2	2	W3004,3011												
		A4081		2	4	W3012,3013												
CA575-5	CBL ASSY,PWR,AC	A4080			1	W3001	3/C,CLD											
CA588-4	CBL ASSY,PWR,AC	A4021			1	W3002												
CA960	WRG HARN,BRCHD	A4081			1	W3003												

**MATERIAL LIST /
NUMERICAL PARTS LIST**

REV.

A B C

MODEL:

RAK-106

SHEET 15 OF 16

PART NO.	DESCRIPTION SUPP ASSY/REF DWGS	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
CA978-144	CBL ASSY,SP	A4081			1	W3008	
CA10136-110	CBL ASSY,SP,PWR	A4081			1	W3010	
CH434	CHART,UNIT BKDN	RAK-106			1		
CK831	DIAG,WRG	PX871-8			1		

**MATERIAL LIST /
NUMERICAL PARTS LIST**

REV. ABC

MODEL: RAK-106

SHEET 16 OF 16

PART NO.	DESCRIPTION SPECIFICATIONS	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
S105 S404	CAD.PL IRIDITE, YEL	MS2509-4 MS4461 MS1611 MS1614 MS2470 MS4157					
S520	PAINT, BLU-GY TEX	MS1850S MS1901 MS2509-4 MS4025 MS4037 MS4132					NOTE 2
S523	PAINT, BLU-GY SM	MS2509-4					

**THE TECHNICAL MATERIEL CORP.
MAMARONECK
NEW YORK**

RAK-106

REVISION SHEET

LIST NO.

DATE	REV.	SHEET	EMN #	DESCRIPTION	APP.
7/13/65	A	-----	14420	Revised shts 3,5,7,11,16 per EMN	<i>WS</i>
11/22/66	B	2	17309	Revised per EMN	<i>al</i>
12/16/66	C	--4	17467	Revised per EMN	<i>al</i>