

PAL-350 SS RECT MOD KIT

MODEL KIT 232A

TITLE

MODEL	USED ON SECTION	QTY
PAL-350B		1

LIST SECTIONS

1. SUPPORTING NOTES
2. SUPPORTING LISTS
3. ELECTRICAL/MECHANICAL
4. SUPP ASSY/REF DWGS
5. SPECIFICATIONS
6. LOOSE ITEMS
7. PARTS PECULIAR

SHEET NO.

SEE BELOW

NONE
1-2
2
3
NONE
NONE

LAST SYMBOLS

CR205
R235
S206

COMPILED H. SCHUCKER 4-28-65
CHECKED L. GABEL
APPROVED F. BUDETTI
FNL APPR *L. Gabel*
ISS DATE 6-9-65

MISSING SYMBOLS

NONE

NOTE 1. THE FOLLOWING SYMBOL, #, IN THE REMARKS COLUMN INDICATES THAT THE PART NUMBER IMMEDIATELY FOLLOWING IT IS THE TMC PROPRIETARY MANUFACTURING DRAWING FOR THE CORRESPONDING NUMBER IN THE PART NUMBER COLUMN.

**MATERIAL LIST /
NUMERICAL PARTS LIST**

REV.

AB

MODEL: KIT 232A

SHEET 1 OF 3

PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
BS100	SOLDER, TIN ALY	A4235-1 A4235-2					
DD127	SCOND DEV, DIO	KIT 232A			2	CR103, 104	
EY102-1	GROM, RUB.	KIT 232A			1		
FS109-3	RING, RETAINING	MS4722		6	6		
		MS4723		6	12		
FS110-1	STUD, TURNLOCK	MS4722		6	6		
		MS4723		6	12		
FW10HBN	WASH., FLAT	A4235-1		1	1		
		A4235-2		1	2		
LD1985/MS4722	COV, TOP	KIT232A			1		
MS4722	COV, TOP	LD1985			1		
MS4723	COV, BOT	KIT232A			1		
MS4724	COV, DRIVER CHASSIS	KIT232A			1		
MWC20/7/U4	WIRE, ELEC, INS	KIT232A			14		
MWC20/7/U94	WIRE, ELEC, INS	KIT232A			17		
NP360-7	PLATE, IDENT-COML	KIT 232A			1		
NP362-39	PLATE, IDENT-COML	KIT232A			1		
PX931	STANDOFF, MTG, RES	A4235-1		1	1		
		A4235-2		1	2		
RC20GF223J	RES, FXD, COMP	KIT232A			1	R223	
RC32GF104K	RES, FXD, COMP	KIT 232A			1	R235	
RWL11-7	RES, FXD, WW-25W	A4235-1		1	1	R121	
		A4235-2		1	2	R120	
SCBP0440BN7	SCR, MACH	KIT232A			1		
SCBP1032BN24	SCR, MACH	A4235-1		1	1		
		A4235-2		1	2		

**MATERIAL LIST /
NUMERICAL PARTS LIST**

REV.

A B

MODEL: KIT 232A

SHEET 2 OF 3

PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
STAMP-PAD	STAMP PAD	KIT-232A			1		
ST22K	SW, TOGGLE-DPST	KIT 232A			1	S206	
TE102-2	TERM. ,STUD. -INS	KIT 232A			1		
TE155-34855	TERM. ,LUG-INS	CA377-5		1			
		CA377-9		1	2		
TP131-1-CR102	RUB. STAMP,FXD	KIT 232A			1		
WA109-56	WASH. ,NM	A4235-1		1			
		A4235-2		1	2		
TP131-1-CR103/CR104	RUB.STAMP,FXD	KIT-232A			1		
WL100-4	WIRE,ELEC,BUSS	KIT 232A			3		
TP131-2-R120/R121	RUB.STAMP,FXD	KIT-232A			1		
WI126-1	WIRE,ELEC,HV	CA377-1		5			
		CA377-5		5			
		CA377-9		8			
		CA377-10		12			
		CA377-11		2	32		
1N645A	SCOND DEV,DIO	KIT 232A			2	CR204,205	
1N1239	SCOND DEV,DIO	KIT 232A			1	CR102	
	SUPP ASSY/REF DWGS						
A4235-1	RES ASSY,WV	KIT 232A			1		
A4235-2	RES ASSY,WV	KIT 232A			1		
CA377-1	LEAD,ELEC	A4235-2			1		
CA377-5	LEAD,ELEC	A4235-1			1		
CA377-9	LEAD,ELEC	KIT 232A			1		
CA377-10	LEAD,ELEC	KIT 232A			1		
CA377-11	LEAD,ELEC	A4235-2			1		

**MATERIAL LIST /
NUMERICAL PARTS LIST**

REV.

AB

MODEL: KIT 232A

SHEET 3 OF 3

PART NO.	DESCRIPTION SPECIFICATIONS	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
S404	IRIDITE ,YEL	MS4722					
		MS4723					
		MS4724					
S948	INSTL INST	KIT-232A			1		

REVISION SHEET

THE TECHNICAL MATERIEL CORP.
MAMARONECK
NEW YORK

KIT 232A

LIST NO.

DATE	REV.	SHEET	EMN #	DESCRIPTION	APP.
9/3/65	A	1,3	14624	Revised per EMN	<i>WSP</i>
3/31/66	B	1,2,3	16043	Revised per EMN	<i>WSP</i>