

CASE/COVER ASSY (TOP INS)

MODEL AX480

REV

TITLE

USED ON

MODEL

SECTION

RAC

LIST SECTIONS

1. SUPPORTING NOTES
2. SUPPORTING LISTS
3. ELECTRICAL/MECHANICAL
4. SUPP ASSY/REF DWGS
5. SPECIFICATIONS
6. LOOSE ITEMS
7. PARTS PECULIAR

SHEET NO.

- SEE BELOW  
NONE REQ.  
1-2  
3  
4  
NONE REQ.  
NONE REQ.

LAST SYMBOLS

NONE

COMPILED

J. SABATINO

CHECKED

J. SABATINO

APPROVED

I. JOHNSON

FNL APPR

*L. Gabel*

ISS DATE

6-11-64

MISSING SYMBOLS

NONE

NOTE 1. THE FOLLOWING  
SYMBOL, #, IN THE REMARKS  
COLUMN INDICATES THAT THE  
PART NUMBER IMMEDIATELY  
FOLLOWING IT IS THE TMC  
PROPRIETARY MANUFACTURING  
DRAWING FOR THE CORRES-  
PONDING NUMBER IN THE PART  
NUMBER COLUMN.

MATERIAL LIST		REV.													MODEL AX480	
															SHEET 1	OF 4
QUAN. PER UNIT	PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	REF.	ITEM LOCATION			REF. SYMBOLS AND/OR REMARKS									
				USED ON	USED TO MOUNT	QUAN.										
X	BS100	SOLDER, TIN ALY		A1164		X										
X	BS104	SOLDER, PASTE		A100 A100		X X										
5	CJ100-2	CHAIN, BEAD		A1291		5										
1	CS100	CSTG, COV		PM105		1										
1	CS101	CSTG, CASE		PM372		1										
1	FW04HBN	WASH., FLAT		A1291		1										
2	FW25HBN	WASH., FLAT		A102		1										
				A102		1										
16	FW25HSS	WASH., FLAT		A102		6										
				A102		6										
				AX480		4										
2	GA100	GASKET, RD		A102		1										
				A102		1										
2	GA101	GASKET, RD		A102		1										
				A102		1										
2	GA104	GASKET, RD		A102		1										
				A102		1										
X	GL101-2	ADHESIVE		AX480		X										
1	LWE06MSS	WASH., LK, EXT		AX480		1										
1	LWE10MSS	WASH., LK, EXT		AX480		1										
2	MS105-1S	CPLG, BEAD CHAIN		A1291		2										
2	NS100	INS, BOWL		A102		1										
				A102		1										
2	NS101	INS, BUSH.		A102		1										
				A102		1										

MATERIAL LIST		REV.													MODEL	AX480		
															SHEET	2	OF	4
QUAN. PER UNIT	PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	REF.	ITEM LOCATION			REF. SYMBOLS AND/OR REMARKS											
				USED ON	USED TO MOUNT	QUAN.												
2	NT146-1	NUT, SELF-LKG, HEX		A100		1												
				A100		1												
2	NTC2520BNL	NUT, PLAIN, CAP		A102		1												
				A102		1												
12	NTH2520SS14	NUT, PLAIN, HEX		A102		6												
				A102		6												
4	PM100	NUT, PLAIN, BARREL		AX480		4												
1	PM105	COVER		AX480		1												
1	PM372	CASE		AX480		1												
1	SC134	PLUG, PIPE		A1291		1												
1	SCBP0632SS3	SCR, MACH		AX480		1												
1	SCBP1032SS4	SCR, MACH		AX480		1												
4	SCHH2520SS28	BOLT, MACH		AX480		4												
1	SFB0440AW5	SCR, TAP., THD CTG		A1291		1												
2	SM2520BP6.000	STUD, CONT THD		A100		1												
				A100		1												
1	TE141-3	TERM., LUG, NO. 10		A1164		1												
1	TE141-4	TERM., LUG, NO. 1/4		A1164		1												
1	WL100-1	WIRE, ELEC, BUSS	SZ 10	A1164		1												

MATERIAL LIST		REV.													MODEL	AX480		
															SHEET	3	OF	4
QUAN. PER UNIT	PART NO.	DESCRIPTION SUPP ASSY/REF DWGS	REF.	ITEM LOCATION			REF. SYMBOLS AND/OR REMARKS											
				USED ON	USED TO MOUNT	QUAN.												
2	A100	STUD ASSY		A102		1												
				A102		1												
2	A102	INS,FDTHRU		AX480		2												
1	A1164	LEAD,ELEC		AX480		1												
1	A1291	PLUG/CHAIN ASSY		AX480		1												
1	AX480	CASE/COV ASSY		AX480		1												

# MATERIAL LIST

REV.

MODEL AX480

SHEET 4 OF 4

QUAN. PER UNIT	PART NO.	DESCRIPTION SPECIFICATIONS	REF.	ITEM LOCATION			REF. SYMBOLS AND/OR REMARKS
				USED ON	USED TO MOUNT	QUAN.	
	S114	ZN CHROMATE PRM		PM105 PM372			
	S115	ENAM,SMOOTH GY		PM105 PM372			
	S404	IRIDITE ,YEL		PM105 PM372			