

OTTAWA, ONTARIO

TMC(Canada)LIMITED

BILL OF MATERIAL		FOR RCN CATALOGUING	MODEL	AMC-6-2/200U				PROJ. NO.	LIST NO.	ML-10020	
			ISSUE						SHEET 1 OF 12 SHEETS		
PART NO.	QUAN. PER ONE EQUIP.	DESCRIPTION						REMARKS			
BB-101	1	BEARING: front panel, brass; nut, hexagonal, 9/16 in. wd., .250 in. hole; shaft, dia. 3/8 in., length 1/2 in. H.H. Smith, Inc. Cat. #119									
BI-101-44	1	LAMP: incandescent, bayonet base, 6-8 V, 0.25 amp, T-3 1/4 bulb, max. length 1 3/16 in. Canadian General Electric CGE-44						1101			
CA-103	1	CABLE ASSEMBLY: power, female twist-lock type plug one end, non-polarized male plug opposite end; 6 ft. long; two conductor rubber covered 16/30-SJ cable. Cornish Wire Co. #1628 blk.									
CA-10011	6	ASSEMBLY: output coaxial lead; contains coaxial type single conductor receptacle, shielding hood, coaxial cable. Amphenol SO-239, Amphenol 83-765, RG-59/U cable.									
CC21SL030D	3	CAPACITOR: fixed, ceramic, 3 uuf, \pm .5 uuf, 600 VDCW, .250 in. dia. x .500 in. length O/A max. Centralab D6/030						C104, C109, C139			
JAN CC21SL100D	2	CAPACITOR: fixed, ceramic, 10 uuf, \pm 10%, 600 VDCW, .250 in. dia. x .500 in. length O/A max. Centralab D6/100						C101, C105			
CL-10002	1	COIL: rf, .9 uh, 2 split terminal lugs, 3/4 in. between centres; bakelite coil form, length 1 11/16 in., o.d. 3/8 in., 1/16 in. wall; 11 turns no. 20 AWG copper wire.						L101			
JAN CM20B102K	20	CAPACITOR: fixed, mica, .001 uf, 600 VDCW.						C103, C108, C110, C112, C113, C114, C116, C117, C118, C120, C121, C122, C124, C125, C126, C128, C129, C130, C132, C133			
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BILL OF MATERIAL		FOR RCN CATALOGUING	MODEL AMC-6-2/200U	PROJ. NO.	LIST NO. ML-10020
			ISSUE		SHEET 2 OF SHEETS
PART NO.	QUAN. PER ONE EQUIP.	DESCRIPTION			REMARKS
JAN CM35B103K	3	CAPACITOR: fixed, mica, .01 uf, 600 VDCW.			C102,C106,C107
JAN CM35B512K	6	CAPACITOR: fixed, mica, .0051 uf, 600 VDCW.			C111,C115,C119, C123,C127,C131
CN-100-17	2	CAPACITOR: fixed, duranite, oil filled, .02 uf, 600 VDCW. Aerovox type 88.			C137,C138
JAN CP40B2EF405V	3	CAPACITOR: fixed, cylindrical case, 4 uf, 600 VDCW.			C134,C135,C136
CU-100-5	1	HOLDER: tube, annealed spring steel .015 in.; dia. 1 13/16 in., inside dia. 1 7/16 in.; mounting holes .143 in., 1.500 in. spacing. Cinch Mfg. Corp. no. 8517			
CU-10003	1	CLAMP: cable, .032 in. aluminum; length 1 in., width 1/2 in., height 15/32 in., inside dia. 3/8 in.; 2 4-40 mounting holes, centred 1/8 in. from ends.			
CU-10004	1	CLAMP: cable, .032 aluminum; height 7/8 in., width 3/8 in., outside dia. 1/2 in.; 2 4-40 mounting holes; wing, 3/8 in. x 7/16 in. with one 4-40 mounting hole.			
CU-10005	2	CLAMP: mounting, .051 aluminum; base 9/16 in., height 1 1/4 in., width 1/4 in.; circular bend at top 3/8 in. i.d. returns parallel to upright 1/16 in. spacing; base mounting hole 9/64 in. dia., 2 1/8 in. dia. holes on upright and parallel strip permit clamping of coil CL-10002.			
DL-10001	1	DELAY LINE: bakelite tubing; length 2 3/4 in., o.d. 3/8 in., wall thickness 1/16 in.; 3 terminal lugs with 4-40 fillister head machine screws; 4 windings; 2 #33 drill mounting holes 1/4 in. from ends.			DL101
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			ISSUE		SHEET 3 OF SHEETS
PART NO.	QUAN. PER ONE EQUIP.	DESCRIPTION			REMARKS
DL-10003	1	DELAY LINE: bakelite tubing; length 16 1/2 in., o.d. 3/8 in., wall thickness 1/16 in.; 13 terminal lugs, with 4-40 fillister head machine screws; 12 windings; 4 1/8-in. mounting holes (2 holes 7.062 in. from centre, 2 holes 1.250 in. from centre.			DL102
EY-102-2	3	GROMMET: elastic, rubber; thickness 3/16 in.; o.d. 7/16 in., i.d. 3/16 in.; flange 1/16 in. deep, inside flange dia. 5/16 in. H.H.Smith Co. Cat. #2172			
EY-102-13	2	GROMMET: elastic, rubber; thickness 1/4 in.; o.d. 9/16 in., i.d. 1/4 in.; flange 1/16 in.; inside flange dia. 3/8 in. W.A.Schott Co. Cat. No. 3343.			
FH-100-2	2	HOLDER: fuse, extractor post type; length 2 9/64 in. cap width 11/16, depth 17/64. Bussman Mfg. Co. #HKP-M.			XF101
FU-102-001	2	FUSE: cartridge, slow blow, 1 amp, 250 V. Bussman Mfg. Co. #MDL-1			F101
FX-10002	1	FILTER ASSEMBLY: low frequency cut-off filter, non repairable item; steel case; overall dimensions, base 2.012 in. x 2.240 in., height 2 1/2 in.; 4 6-32 mounting studs; mounting holes 1 7/16 in. x 1 11/16 in.; 4 ceramic feed through base terminals.			FX101
HA-102-5	2	HANDLE: aluminum rod, dia. 5/16 in.; U-shaped; tapped 10-32 1/2 in. deep each end; hole centres 4 5/8 in. spacing; height 1 3/4 in.; inside bending radius 1/2 in.; enamel finish.			

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			ISSUE			SHEET	4 OF SHEETS
PART NO.	QUAN. PER ONE EQUIP.	DESCRIPTION				REMARKS	
JJ-100	1	RECEPTACLE: male twist-lock, 2 wire midget flush base; 250 V AC, 10 amp; 2 mounting holes 1.375 in. spacing between centres. Hubbell 7466.				J108	
LWEO6MRC	2	LOCKWASHER: external tooth, bolt size 6; .020 in. bronze, cadmium plated; outside dia. .317 in.					
LWSO4MRC	41	LOCKWASHER: spring type; bolt size 4; .025 bronze, cadmium plated; o.d. .212 in.					
LWSO6MRC	12	LOCKWASHER: spring type; bolt size 6; .031 bronze, cadmium plated; o.d. .251 in.					
LWSO8MRC	15	LOCKWASHER: spring type; bolt size 8; .040 bronze, cadmium plated; o.d. .296 in.					
LWS10MRC	11	LOCKWASHER: spring type; bolt size 10; .047 bronze, cadmium plated; o.d. .337 in.					
MP-100-4	1	KNOB: instrument, fluted type, bakelite, w/pointer; knob o.d. 1 1/8 in., height 5/8 in.; shaft dia. 13/16 in., height 11/32 in.; centre bore 1/4 in. dia.; 2 Allen head type 8-32 cadmium plated cup point set screws; pointer .04 in. white vinylite; brass insert. Kurz Kash Cat. No. S-308-64-BB-40275.					
MS-10087	1	PANEL: front, 3/16 in. aluminum; width 19 in., depth 8 23/32 in.; 1/4 in. mounting slots, 5/8 in. deep, 5 3/4 in. spacing; (TMC blank panel MS-157-5 drilled and punched as per TMC (Canada) dwg. no. MS-10087).					
MS-10092	1	BOTTOM PLATE: .064 aluminum, length 17 in., width 10 in.; 21 slotted mounting holes 11/32 in. x 11/64 in.					
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BILL OF MATERIAL		FOR RCN CATALOGUING	MODEL AMC-6-2/200U	PROJ. NO.	LIST NO. ML-10020
			ISSUE		SHEET 5 OF SHEETS
PART NO.	QUAN. PER ONE EQUIP.	DESCRIPTION			REMARKS
MS-10094	1	BRACKET: switch, .062 aluminum, L-shaped; height 1 1/2 in., width 5/8 in.; 1 mounting hole 3/8 in. dia., 1 mounting hole 1/8 in. dia.; base 9/16 in., 1 slotted mounting hole 11/32 in. x 11/64 in.			
MS-10095		SHIELD STRIPPING: .010 copper, dull silver finish, width 1/2 in.; slotted mounting holes 11/32 in. x 11/64 in.; 1/8 in. strip bent up 45°; holes cut out to bent edge.			
NT-101-4	20	NUT: strap, for miniature socket; .064 in. brass, cadmium plated; base 1 1/8 in. wide, 2 mounting holes tapped for 4-40 thread, .875 in. spacing; outside radius 15/32 in., inside radius 11/32 in.; bracket height 1/8 in., width 3/8 in. Cinch Mfg. Co. Part No. 1060.			
NT-108-1	21	NUT: speed, .017 in. spring steel, U-type; length 31/64 in., width 1/2 in.; screw size 6-32. Timmerman Products, Inc. Cat.No. C8091-632-24 design E.			
NP-10007	1	NAME PLATE: .032 aluminum; dimensions 3 in. x 2 in.; 4 1/8 in. dia. mounting holes; black etched background and clear lacquer finish.			
NTH0440BC8	20	NUT: hexagon, double chamfer; brass, cadmium plated; 4-40 thread; width 3/16 in., thickness 1/16 in.; 3/16 in. across flats.			
NTH0632BC8	35	NUT: hexagon, double chamfer; brass, cadmium plated; 6-32 thread; width 1/4 in., thickness 5/64 in.; 1/4 in. across flats.			
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PART NO.	QUAN. PER ONE EQUIP.	DESCRIPTION	REMARKS
NTH0832BC8	2	NUT: hexagon, double chamfer; brass, cadmium plated; 8-32 thread; width 1/4 in., thickness 3/32 in.; 1/4 in. across flats.	
NTH0832BC10	10	NUT: hexagon, double chamfer; brass, cadmium plated; 8-32 thread; width 5/16 in., 7/64 in. thickness; 5/16 in. across flats.	
NTH1032BC12	12	NUT: hexagon, double chamfer; brass, cadmium plated; 10-32 thread; width 3/8 in.; thickness 1/8 in.; 3/8 in. across flats.	
JAN PL-259	7	PLUG: coaxial type, single conductor, brass, silver plated, low-loss mica-filled dielectric; mates with receptacle Amphenol 83-1R. USN CPH-49190.	
PP-10004	1	SPRIP: capacitor mounting; 1/8 in. bakelite; 2 3/8 in. x 1 17/32 in.; 2 # 19 drill mounting holes, 2 # 33 drill component mounting holes.	
JAN RC20GF101J	1	RESISTOR: fixed, composition, 100 ohms, $\pm 5\%$, $\frac{1}{2}$ watt.	R147
JAN RC20GF102K	1	RESISTOR: fixed, composition, 1000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt.	R154
JAN RC20GF223J	6	RESISTOR: fixed, composition, 22,000 ohms, $\pm 5\%$, $\frac{1}{2}$ watt.	R113, R119, R125, R131, R137, R143
JAN RC20GF470J	12	RESISTOR: fixed, composition, 47 ohms, $\pm 5\%$, $\frac{1}{2}$ watt.	R111, R112, R117, R118, R123, R124, R129, R130, R135, R136, R141, R142
JAN RC20GF473J	6	RESISTOR: fixed, composition, 47,000 ohms, $\pm 5\%$, $\frac{1}{2}$ watt.	R148, R149, R150, R151, R152, R153
JAN RC30GF221J	2	RESISTOR: fixed, composition, 220 ohms, $\pm 5\%$, 1 W.	R108, R145

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PART NO.	QUAN. PER ONE EQUIP.	DESCRIPTION			REMARKS	
JAN RC30GF470J	3	RESISTOR: fixed, composition, 47 ohms, $\pm 5\%$, 1 W.			R102,R105,R106	
JAN RC30GF681J	12	RESISTOR: fixed, composition, 680 ohms, $\pm 5\%$, 1 W.			R109,R114,R115, R120,R121,R126, R127,R132,R133, R138,R139,R144	
RN-25-H-431F	2	RESISTOR: fixed, film, 430 ohms, $\pm 1\%$, 1 W. Welwyn C13.			R101,R104	
RN-25-H-682F	8	RESISTOR: fixed, film, 6800 ohms, $\pm 1\%$, 1 W. Corning Glass Works CGW-N25			R103,R107,R110, R116,R122,R128, R134,R140	
RG-10002	1	CABLE: coaxial, 200 ohm input, RG-114/U; length 10 1/2 in.; lead extends 1 7/16 in. beyond outer covering; braided brass shielding twisted to form two leads 1 1/2 in. long.; leads soldered at cable and at ends. Canada Wire and Cable Co. RG-114/U				
RW-107-34	1	RESISTOR: fixed, wire wound, vitreous enamel, 1000 ohms, $\pm 5\%$, 5 W.			R146	
SCBS0440BC3	43	SCREW: machine, binder type, slotted head, 4-40 thread; brass, cadmium plated; length 3/16 in.				
SCBS0440BC4	20	SCREW: machine, binder type, slotted head, 4-40 thread; brass, cadmium plated; length 1/4 in.				
SCBS0440BC8	28	SCREW: machine, binder type, slotted head, 4-40 thread; brass, cadmium plated; length 1/2 in.				
SCBS0632BC4	24	SCREW: machine, binder type, slotted head, 6-32 thread; brass, cadmium plated; length 1/4 in.				
SCBS0632BC5	5	SCREW: machine, binder type, slotted head, 6-32 thread; brass, cadmium plated; length 5/16 in.				

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BILL OF MATERIAL		FOR RCN CATALOGUING	MODEL	AMC-6-2/200U	PROJ. NO.	LIST NO.	ML-10020
			ISSUE			SHEET	8 OF SHEETS
PART NO.	QUAN. PER ONE EQUIP.	DESCRIPTION				REMARKS	
SCBS0632BC7	2	SCREW: machine, binder type, slotted head; 6-32 thread; brass, cadmium plated; length 7/16 in.					
SCBS0832BC6	8	SCREW: machine, binder type, slotted head; 8-32 thread; brass, cadmium plated; length 3/8 in.					
SCBS0832BC8	2	SCREW: machine, binder type, slotted head; 8-32 thread; brass, cadmium plated; length 1/2 in.					
SCBS0832BC10	4	SCREW: machine, binder type, slotted head; 8-32 thread; brass, cadmium plated; length 5/8 in.					
SCBS0832BC12	2	SCREW: machine, binder type, slotted head; 8-32 thread; brass, cadmium plated; length 3/4 in.					
SCFS0632BC4	1	SCREW: machine, flat type, slotted head, 6-32 thread; brass, cadmium plated; length 1/4 in.					
SCRS0440BC20	6	SCREW: machine, round type, slotted head, 4-40 thread; brass, cadmium plated; length 1 1/4 in.					
JAN ST-22K	1	SWITCH: toggle, DPST, 1 amp, 250 V, 28 degrees, solder terminals.				S102	
SW-10004	1	SWITCH: rotary, DPDT, shorting type, mycalex wafer; 50 hr. salt spray test; angle of throw 30%; round shaft, 1/4 in. x 4 1/2 in.; contacts and rotor silver-plated brass. Oak (special).				S101	
TE-102-2	21	TERMINAL: turret, molded melamine, mineral filled per MIL-P-14A; overall height 11/16 in., height of melamine 3/8 in.; hexagonal base, width 1/4 in., height 1/8 in.; base mounting core, brass, cadmium plated, 4-40 NC-2 thread, 5/32 in. deep. Whitso, Inc. No. T103A-2					
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PART NO.	QUAN. PER ONE EQUIP.	DESCRIPTION	REMARKS
TE-104-1	14	TERMINAL: locking, .018 in. phosphor bronze, hot tin dipped; length 7/8 in., widths 5/16 in. one end, 11/64 in. other end; locking hole size .123-.116 in., smaller hole dia. 3/32 in.; screw size #4. Shakeproof, Inc. Cat. No. 2101-04-00.	
TE-104-2	23	TERMINAL: locking, .018 in. phosphor bronze, hot tin dipped; length 7/8 in., widths 5/16 in. one end, 11/64 in. other end; locking hole size .150-.142 in., smaller hole dia. 3/32 in.; screw size #6. Shakeproof, Inc. Cat. No. 2101-06-00.	
TE-104-3	1	TERMINAL: locking, .018 phosphor bronze, hot tin dipped; length 7/8 in., widths 5/16 in. one end, 11/64 in. other end; locking hole size .176-.168 in., smaller hole dia. 3/32 in.; screw size #8. Shakeproof, Inc. Cat. No. 2101-08-00.	
TE-104-4	1	TERMINAL: locking, .018 in. phosphor bronze, hot tin dipped; length 57/64 in., widths 11/32 in. one end, 11/64 in. other end; locking hole size .204-.195 in., smaller hole dia. 3/32 in.; screw size #10. Shakeproof, Inc. Cat. No. 2101-10-00.	
TE-117-21	12	SPACER: stand-off, brass, cadmium plated; height 3/16 in., outside dia. 3/16 in., clearance hole for screw size #4. Herman H. Smith, Inc. "special".	
TE--117-7	2	SPACER: stand-off, 3/8 in. x 1/4 in. w/clearance for 8-32 bolt; brass, cadmium plated.	

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BILL OF MATERIAL FOR RCN CATALOGUING		MODEL AMC-6-2/200U	PROJ. NO.	LIST NO. ML-10020
		ISSUE		SHEET 10 OF SHEETS
PART NO.	QUAN. PER ONE EQUIP.	DESCRIPTION		REMARKS
TF-10001	2	CHOKE: filter, non-repairable item, inductance 10 H, at 30 V RMS 60 cps for 200 MA DC; winding resistance 85 ohms, insulated for 275 VDCW; oil filled hermetically sealed steel case; overall dimensions, base 3 9/16 in. x 4 1/4 in., height 4 7/16 in.; 4 base mounting studs 10-32 thread, mounting centres 2 11/16 in. x 3 5/16 in.; provided with 2 ceramic feed-through terminals; constructed in accordance with JCNAAF-T-19, Grade 1, Class A, family 04 (MIL-T-2, Grade 1, Class A, family 04). Canadian Atlas Transformer Co.		L102,L103
TF-10004	1	TRANSFORMER: power, single phase, non-repairable item, primary 115-230 V 60 cps; three output windings: rectifier high tension winding, centre tapped, 275 V AC, 150 MA DC rating; rectifier filament winding 5V 3 amp, 275 VDCW; temperature rise 40° C full load; electrostatic shield provided; oil filled hermetically sealed steel case, base 3 9/16 in. x 4 1/4 in., height 4 7/16 in.; 3 base mounting studs, 10-32 thread; constructed in accordance with JCNAAF-T-19, Grade 1, Class A, family 04 (MIL-T-2 Grade 1, Class A, family 04). Canadian Atlas Transformer Co.		T110
TR-057	6	TRANSFORMER: output, broad band rf, non-repairable item; input terminals 1-3 impedance 600 ohms unbalanced, output terminals 2-4 70 ohms unbalanced, terminals 3-4 ground; frequency range 2-30 mc/s; response less than 1 db below mid-band; overall dimensions, base 1 9/32 in. x 1 9/32 in., height 1 3/4 in.; 2 6-32 mounting studs, mounting holes 1 3/32 in. (cont'd)		T104
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PART NO.	QUAN. PER ONE EQUIP.	DESCRIPTION	REMARKS
TR-057		(cont'd) spacing; 4 ceramic feed-through base terminals. TMC(Canada) TR-057.	
TR-058	1	TRANSFORMER: neutralizing, non-repairable item, broad band rf; input terminals 2-3 impedance 300 ohms unbalanced; output terminals 4-1 impedance 300 ohms unbalanced, terminals 3-4 ground; frequency range 2-30 mc/s; response less than 1 db below mid-band; steel case; overall dimensions, base 1 9/32 in. x 1 9/32 in. height 1 3/4 in.; 2 6-32 mounting studs; mounting holes 1 3/32 in. spacing; 4 ceramic feed-through base terminals. TMC (Canada) TR-058.	T102
TR-060	1	TRANSFORMER: input, broad band rf, non-repairable item; input terminals 200 ohms unbalanced; output terminals 3-4 400 ohms unbalanced, terminals 2-4 ground; steel case; overall dimensions: base 2 x 2 1/4 in., height 2 1/2 in.; 4 6-32 mounting studs, mounting holes 1 7/16 in. x 1 11/16 in.; 4 ceramic feed-through base terminals; frequency range 2-30 mc/s; response less than 1 db below mid-band. TMC (Canada) TR-060.	T101
TR-062	1	TRANSFORMER: neutralizing and impedance matching, non-repairable item, broad band rf; input terminals 3-4 impedance 300 ohms unbalanced, output #1 terminals 2-4 impedance 400 ohms unbalanced, output #2 terminals 1-4 impedance 100 ohms unbalanced, terminal 4 ground; frequency range 2-30 mc/s; response less than 2db below mid-band; steel case; overall (cont'd)	T103

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		ISSUE					SHEET	12	OF	SHEETS	
PART NO.	QUAN. PER ONE EQUIP.	DESCRIPTION						REMARKS			
TR-062		(cont'd) dimensions, base 1 9/32 in. x 1 9/32 in.; height 1 3/4 in.; 2 6-32 mounting studs, mounting holes 1 3/32 in. spacing; 4 ceramic feed-through base terminals. TMC (Canada) TR-062.									
JAN TS-101-P01	1	SOCKET: tube, 7 pin miniature, moulded thermosetting plastic insulation, octal.						XV111			
JAN TS-102-P01	10	SOCKET: tube, 7 pin miniature, moulded thermosetting plastic insulation.						XV101,XV102,XV103, XV104,XV105,XV106, XV107,XV108,XV109, XV110			
JAN TS-102-U02	8	SHIELD: tube,brass, nickel plated, height 1 3/4 in.									
JAN TS-102-U03	2	SHIELD: tube,brass, nickel plated, height 2 1/4 in.									
TS-106-1	1	LIGHT: indicator, with red frosted lens, miniature bayonet base, solder terminals. Dial Light Co. 87410-111.						XI101			
WA-109-17	12	WASHER: fibre, 1/32 in. thick, o.d. 3/16 in., i.d. screw size #4. Franklin Fiber Co.									
OB2	2	TUBE: electron, OB2, miniature 7 pin voltage regulator, bulb T-5-1/2. Canadian General Electric CGE OB2.						V109,V110			
5U4G	1	TUBE: electron, 5U4G, rectifier, octal, receiving type, bulb ST-16. Canadian General Electric CGE 5U4G.						V111			
6AH6	6	TUBE: electron, 6AH6, miniature 7 pin pentode, receiving type, bulb T-5-1/2 in. Canadian General Electric CGE 6AH6.						V103,V104,V105, V106,V107,V108			
6J4	2	TUBE: electron, 6J4, UHF amplifier triode, receiving type, 7 pin miniature, Bulb T-5-1/2 in.						V101,V102			
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