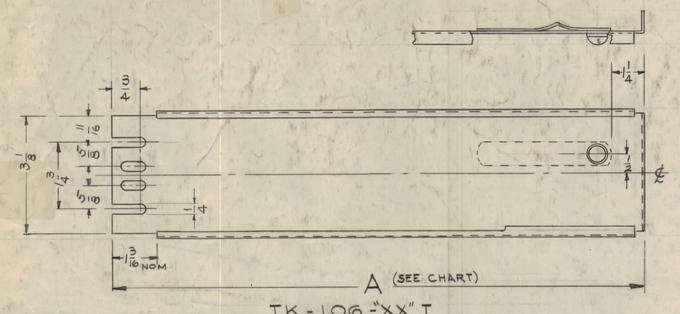
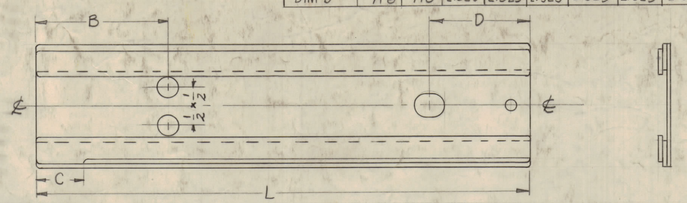


TK-106-"XX"T

1/2 SCALE

STATIONARY SECTION - CONSISTS OF: ONE RIGHT HAND (SHOWN) & ONE LEFT HAND (MIRROR IMAGE) SEE ASS'Y.

PART NO. TK-106-	10G	12G	14G	16G	18G	20G	22G	24G
LENGTH "L"	9	11	13	15	17	19	21	23
DIM "B"	2 7/8	3 1/8	3 1/2	4 5/8	4 5/8	4 5/8	4 5/8	5 5/8
DIM "C"	3/4	1	1 3/8	2 1/2	2 1/2	2 1/2	2 1/2	3 1/2
DIM "D"	11/16	11/16	2.523	2.523	2.523	2.523	2.523	2.523



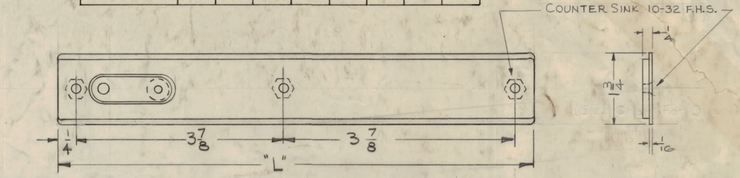
INTERMEDIATE SECTION - CONSISTS OF: ONE RIGHT HAND (SHOWN) & ONE LEFT HAND (MIRROR IMAGE)

1/2 SCALE

TK-106-"XX"G

SEE ASS'Y

PART NO. TK-106-	10-S	12-S	14-S	16-S	18-S MOD.	20-S	22-S	24-S
LENGTH "L"	8 1/4	8 1/4	12 1/8	12 1/8	12 1/8	16	16	16
HOLES REQ.	3	3	4	4	4	5	5	5

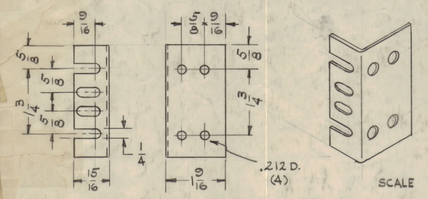


CHASSIS SECTION - CONSISTS OF: ONE RIGHT HAND (SHOWN) & ONE LEFT HAND (MIRROR IMAGE)

1/2 SCALE

TK-106-"XX"S

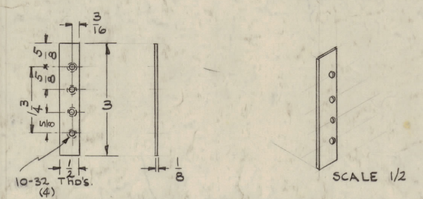
SEE ASS'Y.



SCALE 1/2

REAR SUPPORT

TK-106-RS-

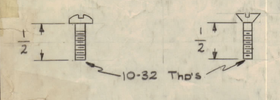


SCALE 1/2

BAR NUT

TK-106-NB

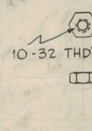
BINDER HEAD 12 PER. FLAT HEAD 10 PER.



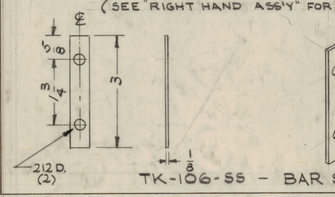
HARDWARE

TK-106-HW

NUT, HEX 10 PER

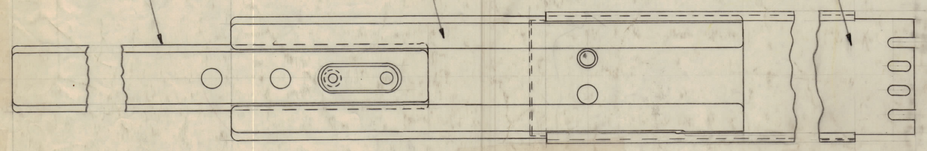


(SEE "RIGHT HAND ASS'Y" FOR USE)



SCALE 1/2

TK-106-SS - BAR SPACER



LEFT HAND ASSEMBLY

REF. S401-16 S401-257

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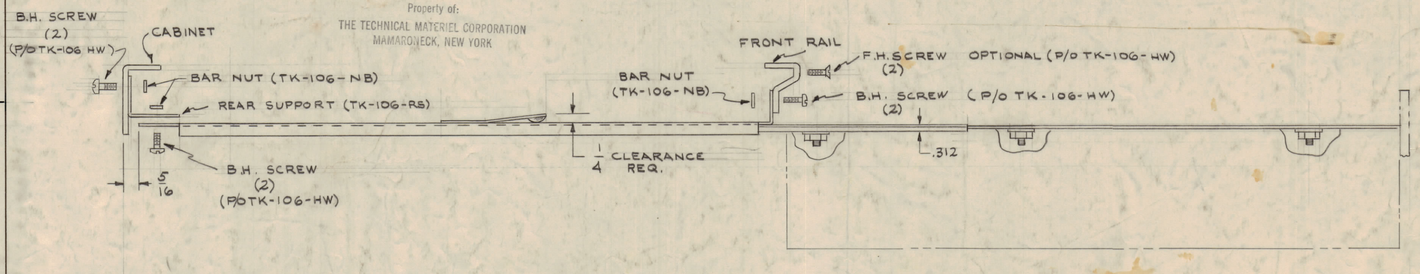

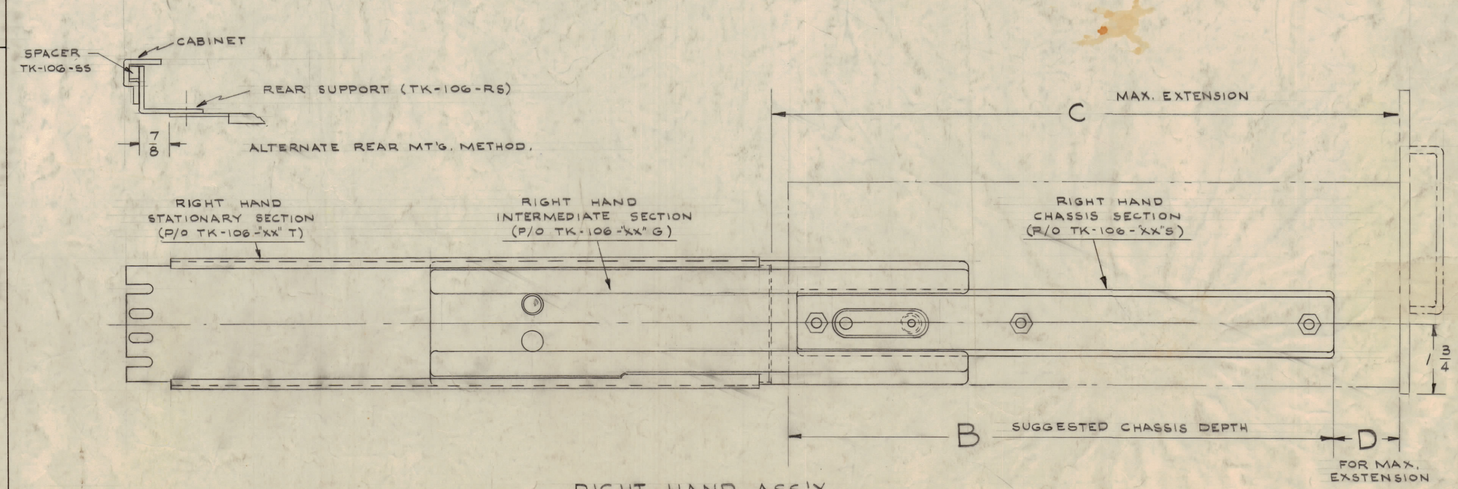

RIGHT HAND ASS'Y

(INSIDE VIEW, CHASSIS IN PHANTOM)

ISSUE	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
C		CLERICAL CHG, NO ENGR REQ	8-31-60	#	GE		
B	EB	ON TK-106-NB @ HOLE WAS ADDED	4-26-60	4133	EB		
A	A9	6454 DIM "A" ON ALL PARTS EXCEPT INTERMEDIATE SECTION	4/16/61	4615			

TOLERANCES

SCALE:

DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ±

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN ESTABLISHED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

TMC PURCH PART NO.	MFG. NO.	DIMENSIONS INCHES A	B	C	D	STATIONARY ONE SET	INTERMEDIATE ONE SET	CHASSIS ONE SET	REAR SUPPORT TWO	BAR NUT SIX	BAR SPACER TWO	HARDWARE ONE SET
TK-106-10	CTS 110	10	9	11-1/4	1-3/4	TK-106-10T	TK-106-10G	TK-106 10S	TK-106-RS	TK-106-NB	TK-106-SS	TK-106-HW
12	112	12	11	14 3/4	3 3/4	12T	12G	12S				
14	114	14	13	16 13/16	1 7/8	14T	14G	14S				
16	116	16	15	19 11/16	3 7/8	16T	16G	16S				
18	118 MOD.	18	17	21 11/16	3 7/8	18T	18G	18S				
20	120	20	19	27 11/16	4	20T	20G	20S				
22	122	22	21	31 11/16	6	22T	22G	22S				
TK-106-24	CTS 124	24	23	34 11/16	8	TK-106-24T	TK-106-24G	TK-106-24S	TK-106-RS	TK-106-NB	TK-106-SS	TK-106-HW

MATERIAL & FINISH

TK-106-"XX"T, TK-106-"XX"G TK-106-"XX"S.
STEEL, HARD DRAWN, CADMIUM PL., 4 COATS OF MOLYBDENUM DISULPHIDE LUBRICATING PAINT
ALL OTHER HARDWARE STEEL, HARD DRAWN, CADMIUM PLATE & IRIDITE.

PURCH. NOTE (FOR TMC USE)

USE TMC PURCH. PART NO. TK-106-"XX" FOR PURCHASING SLIDE. THIS NUMBER WILL INCLUDE ALL ITEMS AS PER CHART.

REQ PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1 SET	GPT-40K	AP-102	TK-106-14	4-28-60

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		STOCK SIZE		
		MATERIAL		
		TYPE & TEMPER		
		HEAT TREAT. SPEC.		
		FINISH & SPEC. NO.		

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TRACK & SLIDE SET FIXED TYPE

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
JCBille		
CHECKED	FINAL APPROVAL	

TK-106 C

TK-106 C