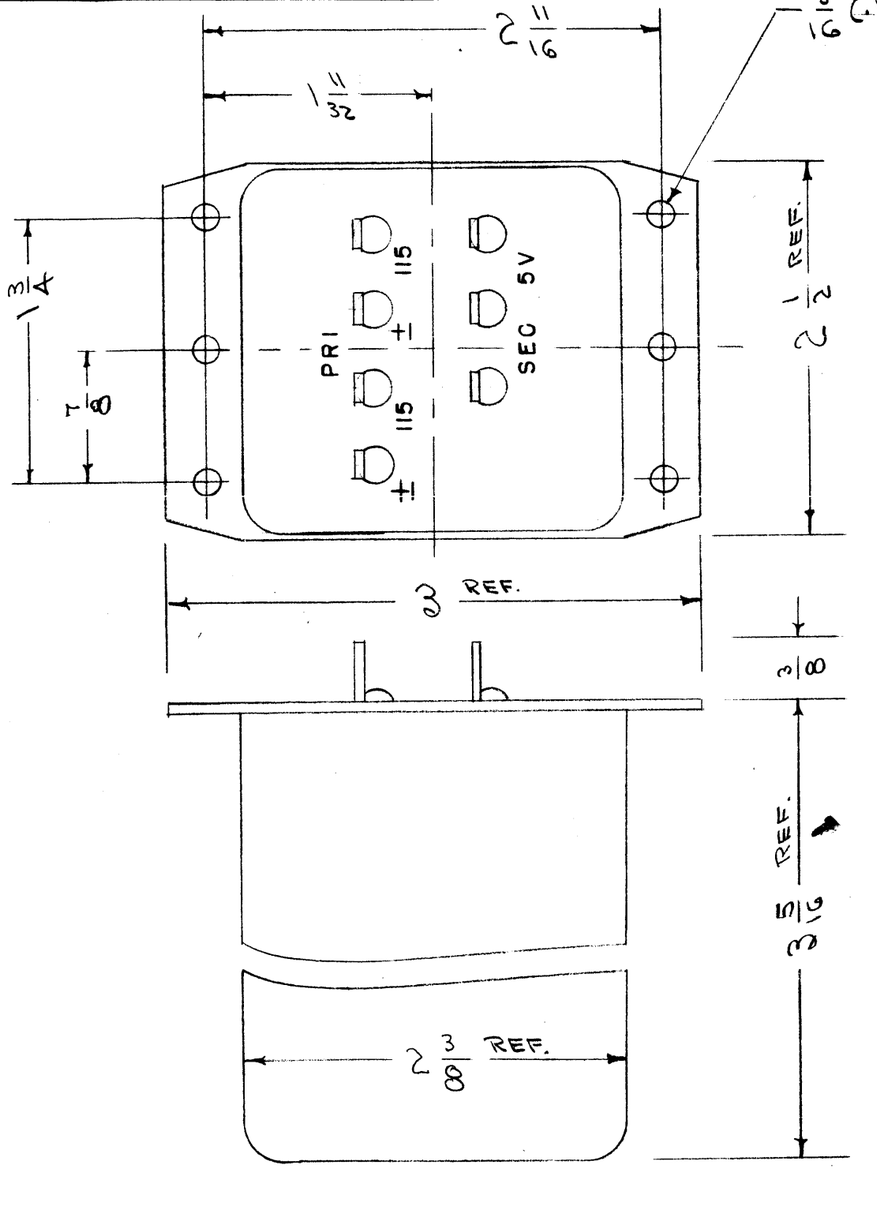
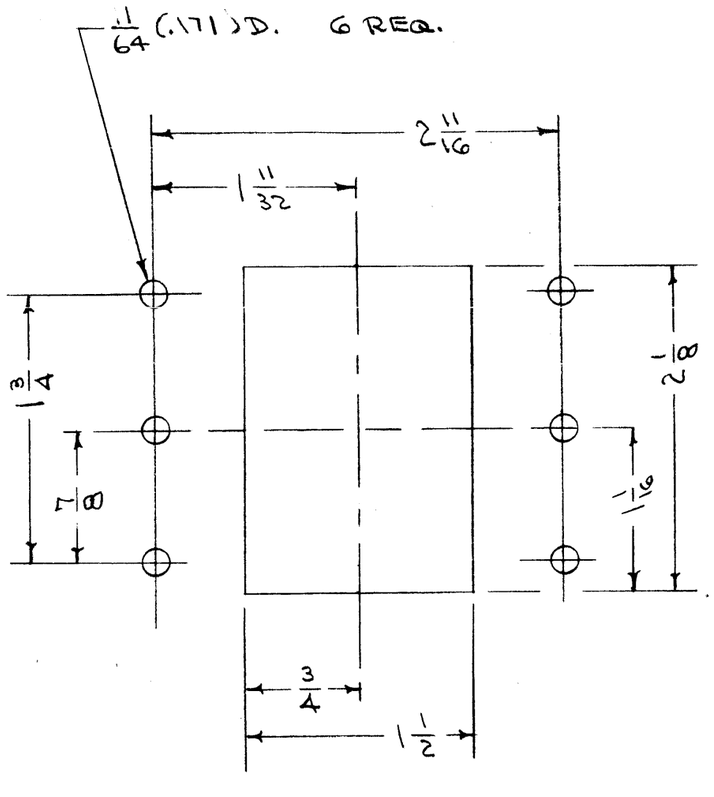
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

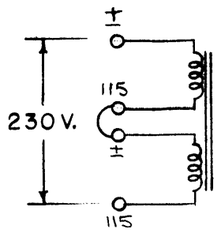
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

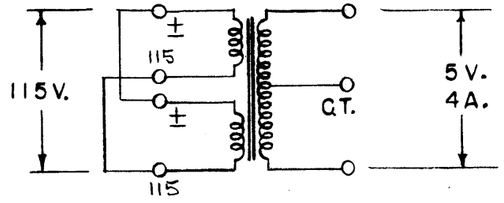
TF-153 A





DRILLING PLAN





PRI.- 115/230 V 50/60 CPS SINGLE PHASE
SEC.- 5.0 V @ 4.0 AMPS.

NOTE:
CASE - METAL
MTG - HOLES

NOTE - FINISH
{ PAINT - S-115 SMOOTH GREY ENAMEL
STAMP TOP - TF-153 }

BOTH PROCESSES TO BE PERFORMED EITHER BY TMC OR MANUFACTURER AT DISCRETION OF THE PURCHASING AGENT.

REF.
CHICAGO TRANS. DIV. (ESSEX WIRE CORP.) TYPE F-54

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A	1	NOTE ADDED	8-2-55	1	[illegible]	[illegible]	A.J.J.

TOLERANCES		SCALE:
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

A

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	FFR-DPH	333	A-854	10-18-54

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

STOCK SIZE

MATERIAL | WEIGHT PER PC.

TYPE & TEMPER

HEAT TREAT. SPEC.
SEE NOTE

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

TRANSFORMER, FIL. POWER

C.DD. 10/18/54		
DRAWN	ELEC. DES. APP.	MECH. DES. APP.
[illegible]	A. J. J.	
CHECKED	FINAL APPROVAL	

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