IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

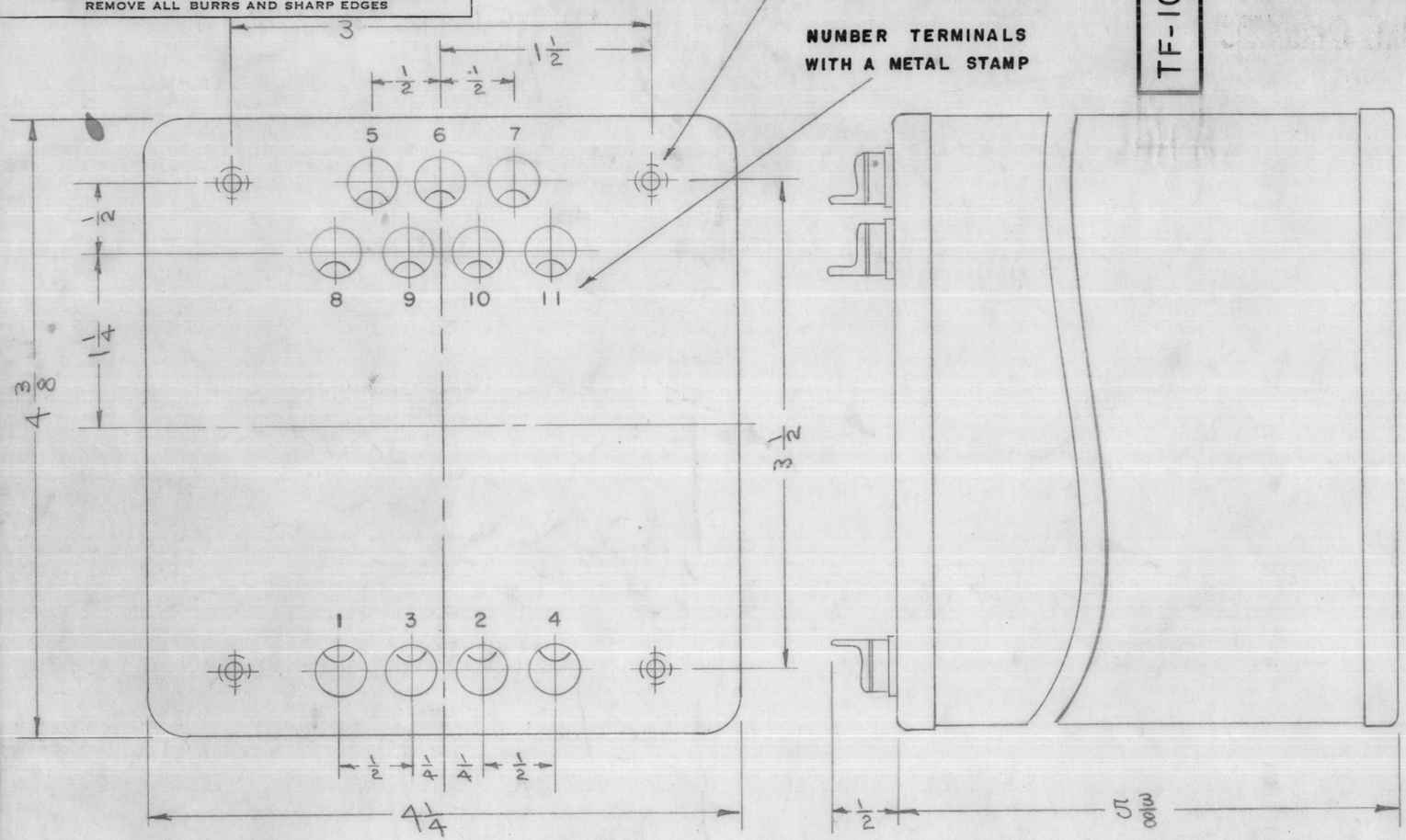
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

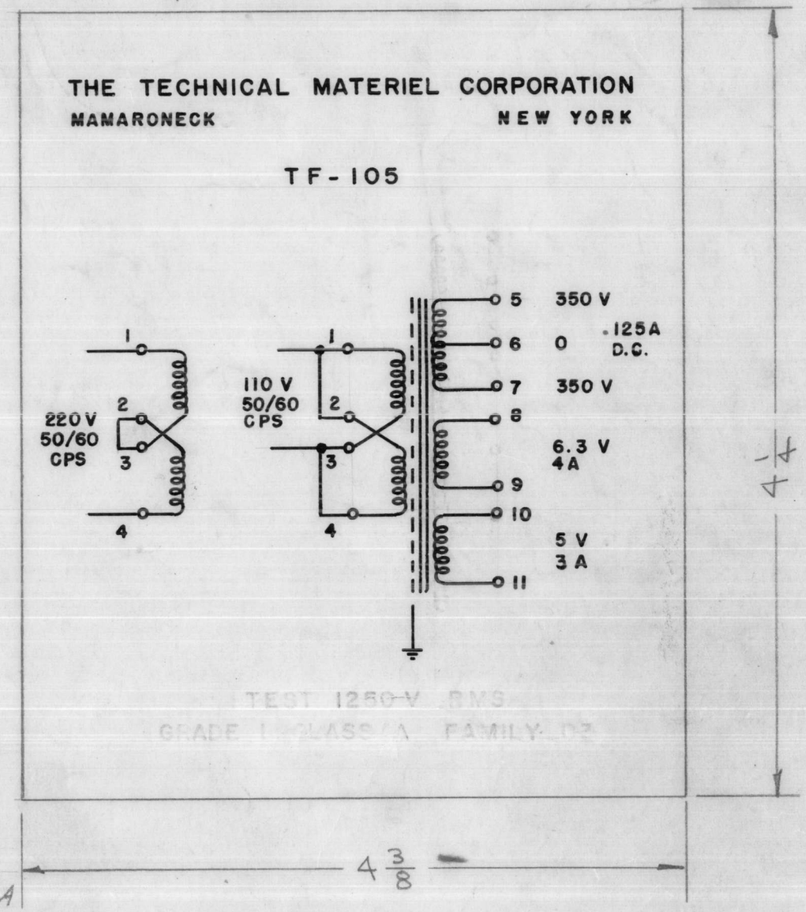
TF-105 E

10-32 X 3/8 DEEP INSERTS
4 REQ. TERMINAL END
4 REQ. OPPOSITE END

NUMBER TERMINALS WITH A METAL STAMP

NOMENCLATURE, SCHEMATIC TO BE STAMPED ON CASE END OPPOSITE TERMINALS.





TRANSFORMER, POWER; FILAMENT & PLATE. INPUT: 110-220V, 50-60 CYCLE A.C. SINGLE PHASE. SECONDARY TERMINALS & RATINGS ARE THOSE SHOWN IN STAMPING DIAGRAM HERMETICALLY SEALED IN RECTANGULAR METAL CASE. 11 SOLDER LUG TERMINALS, 8 10-32 X 3/8 LONG THREADED INSERTS.

NOTE: MANUFACTURED IN ACCORDANCE WITH MIL SPEC T-27-A EXCEPT THAT MIL SPEC T-27-A SHALL NOT APPEAR ON CASE AND QUALIFICATION TESTING IS NOT REQUIRED.

ELECTROSTATIC SHIELD IS TO BE INSERTED BETWEEN PRIMARY & SECONDARY.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
E	1	NOTE ADDED (MIL T-27-A)	6-28-60	2572	[illegible]		[illegible]
D	1	OVERLAY ERROR CORRECTED 6.3V @ 3A TO 5V @ 3A	5/24/54	4	JAWe	CDD	A.J.J.
C	3	220V CONNECTION ADDED	5/21/54	3	JAWe	C.D.D	A.J.J.
	2	ELECTROSTATIC SH. ADDED					
	1	REDRAWN					

TOLERANCES

SCALE:

ALL OTHERS: DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ± A

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
	LFA	109	A-202	
1	XFK			
	VOX			

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

STOCK SIZE

MATERIAL | WEIGHT PER PC.

TYPE & TEMPER

HEAT TREAT. SPEC.

SMOOTH GREY ENAMEL S-115

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

TRANSFORMER, POWER

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
JAWe 5/20/54	A. J. J.	[illegible]

CHECKED	FINAL APPROVAL
C.D.D.	A. J. J.

SUPERSEDES BMS014 TP004

TF-105 E

FORM — 109