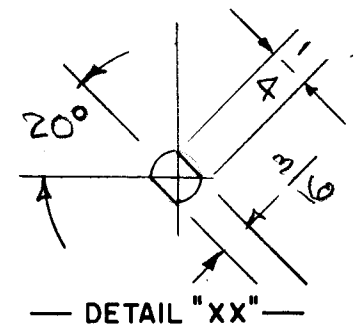


DESG.	DIMENSION	TOL.	REMARK
A	7/8	±.015	SHAFT LG. FROM MTG. SURFACE
B	3/8	±.005	BUSH. LG.
C		±.015	FLAT LG. (IF REQ.)
D		±2°	FLAT ANGLE (IF REQ.)
E		±.002	FLAT (IF REQUIRED)
F	17/32	±.010	KEY LOCATION (IF REQ.)
G			KEY LOCATION (IF REQ.)
M	3/16	±.010	
N	1/16	±.093	REAR SCR. EXT.
Q	3/16	±.031	REAR SHAFT EXT.
R	5/8		1st SEC. SPACING

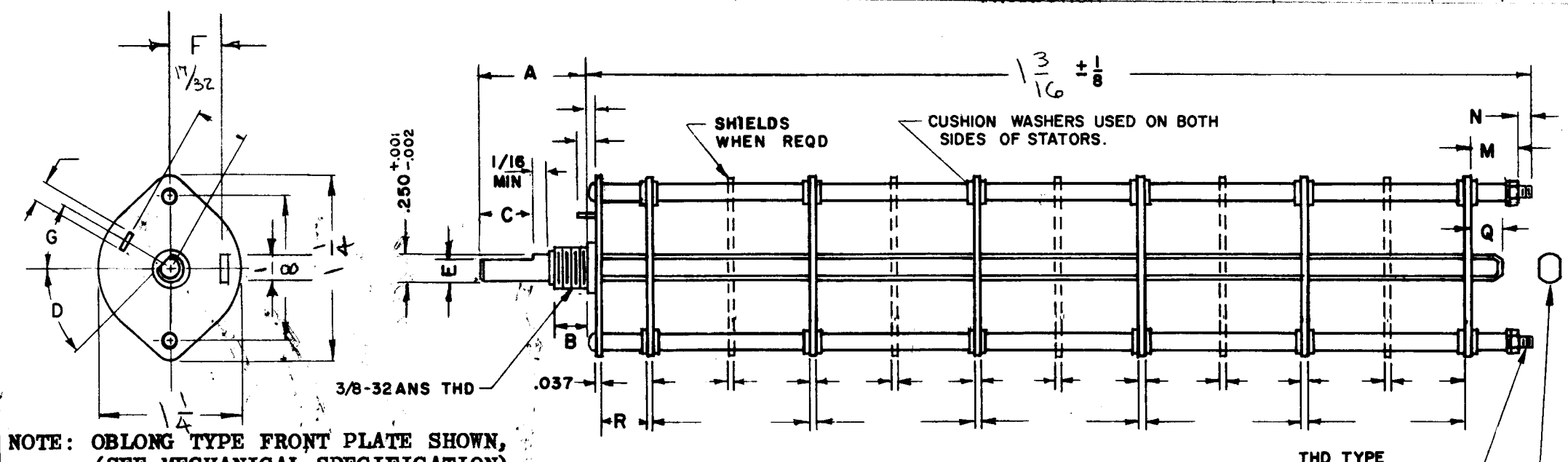
REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	5/19/69	H	GE	

TMC PART NUMBER: SW-8002 STAMP ON FRONT PLATE
 FRONT PLATE SHAPE: ROUND ✓ OR OBLONG
 MECHANICAL SPECIFICATIONS:
 NUMBER OF SECTIONS- 1
 NUMBER OF POSITIONS- 3
 ANGLE OF THROW- 30°
 CONTACTS:
 SHORTING TYPE, SECTIONS _____
 NON SHORTING TYPE, SECTIONS _____
 SILVER PLATED BRASS, SECTIONS _____
 SILVER ALLOY, SECTIONS _____
 WAFERS:
 BAKELITE, SECTIONS ONE
 CERAMIC, SECTIONS _____
 MYCALEX, SECTIONS _____
 IMPREGNATION (IF REQ.) _____
 FINISH REQUIREMENTS:
 ARMY NAVY COMMERCIAL ✓
 SALT TEST (IF REQ.) _____
 HARDWARE, TO BE SUPPLIED BY MANUFACTURER:
 1 QUAN. 3/8 -32 NUTS 1/2 ACROSS FLATS
 MATERIAL BRASS PLATING NICKEL
 1 QUAN. ✓ INTERNAL TOOTH LOCKWASHER
 MATERIAL BRASS PLATING NICKEL
 ELECTRICAL SPECIFICATIONS:
 MAXIMUM RATED VOLTAGE _____
 MAXIMUM RATED CURRENT _____

NOTE:
 FOR S401-13 ("F" TYPE) SWITCHES, THE SHAFT POSITION MUST BE SPECIFIED ON DETAIL "XX" BELOW.

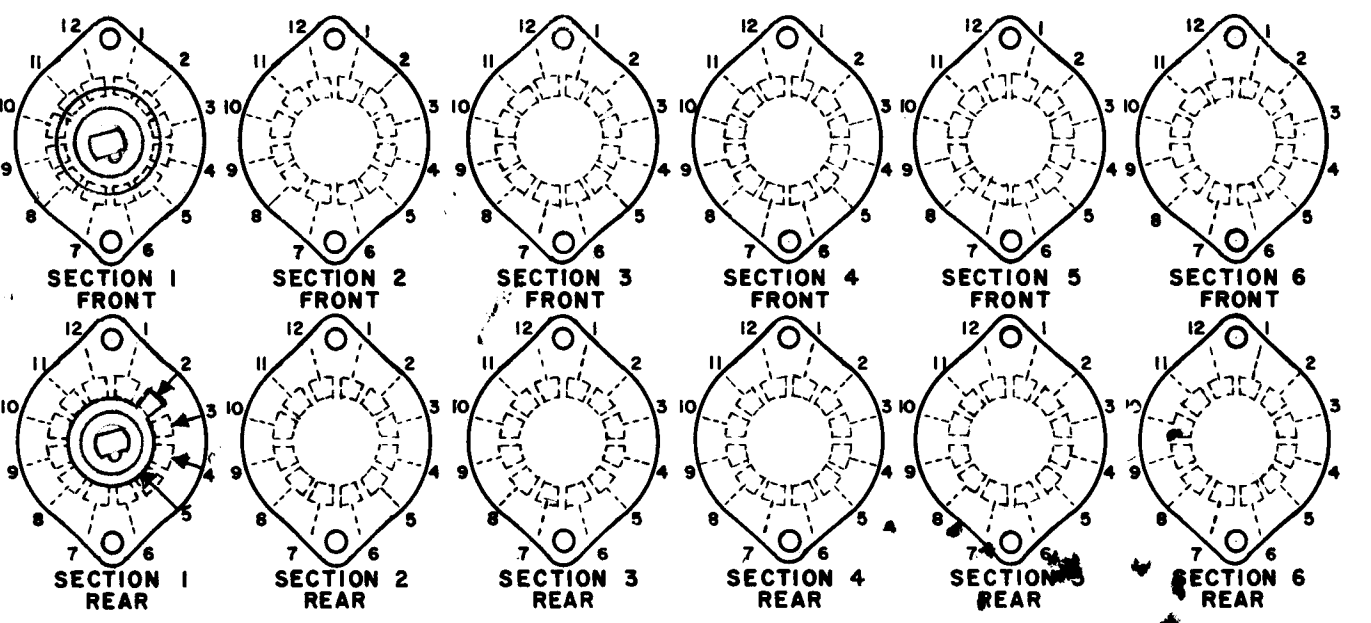
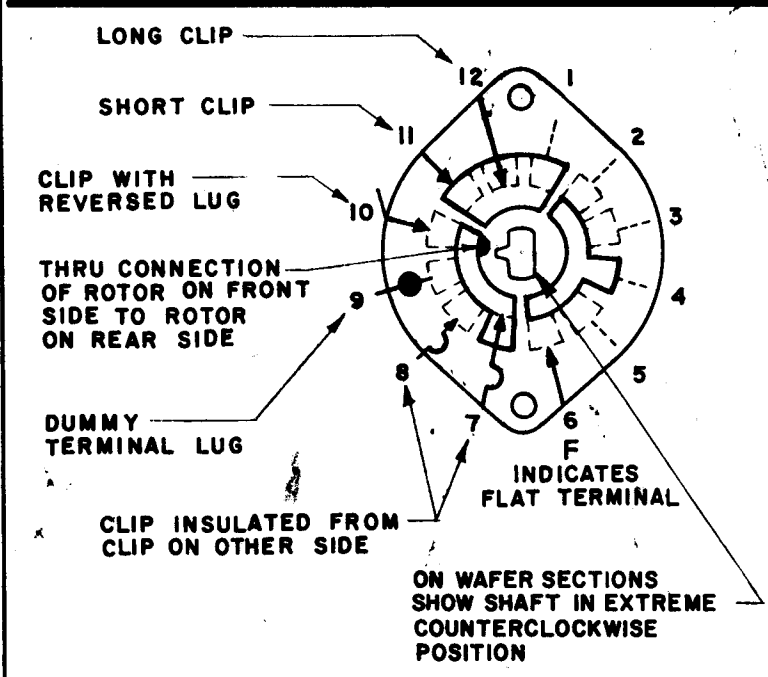


NOTES



NOTE: OBLONG TYPE FRONT PLATE SHOWN, (SEE MECHANICAL SPECIFICATION)

FRONT AND REAR SECTIONS VIEWED FROM FRONT OR KNOB END OF SWITCH IN EXTREME COUNTERCLOCKWISE POSITION. SEE NOTE (DET. "XX")



SYMBOLS USED IN MARKING PRINT

4 & 2	19 & 17	AX8010-11
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FINAL APPROVAL	DATE
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	MECH. DES.	5/26/69
FRACTIONS 1/64	ELECT. DES.	DATE
TOLS. ANGLES 0° .30'	CHECKED	DATE 5/26/69
MATERIAL	DRAWN	DATE 5/27-69
FINISH	C.D. DEAN	

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
SWITCH, ROTARY TM19 STD SEL. SW			
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
B	82679	SW 8002	Ø
SCALE	SHEET		OF