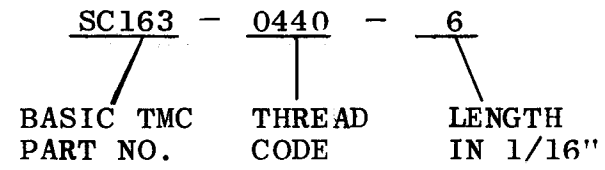


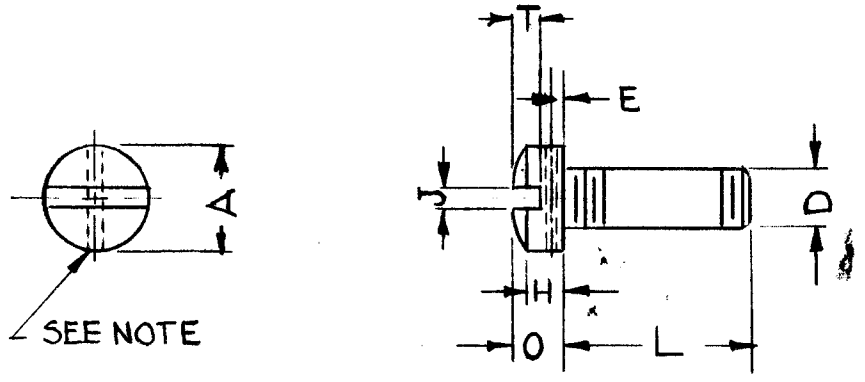
SIZE CODE	DIMENSIONS												
	D	A		H		O		J		T		E	
	MAX.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	LOC.	DRILL SZ.
04	0.112	0.183	0.166	0.079	0.072	0.107	0.094	0.039	0.031	0.038	0.030	0.035	0.037

REVISIONS						
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X	EXPER. RELEASE	11-18-64		G.D.L.		
Ø	ORIGINAL RELEASE FOR PRODUCTION	11-30-64		J.L.		

NOMENCLATURE SHALL BE IN THE FOLLOWING FORM:



NOTE:
DRILLED HOLE: WHEN SPECIFIED, DRILLED HOLE IS APPROXIMATELY AT RIGHT ANGLES TO SLOT, AND DOES NOT BREAK THROUGH SLOT.



THREAD CODE		
CODE	SCREW SIZE	THREAD SIZE
0440	4	40

STANDARD DRAWING

REFERENCE: MIL STANDARD #MS35275.

NOTES

1	VLRB-1	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
NONE	B	

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
STAINLESS STEEL 18-8		TITLE SCREW, FILLISTER, DRILLED		
FINISH		DRAWN G.D.L. DATE 11-18-64		
X		CHECKED @ DATE 11-25-64		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		ELECT. DES. DATE		
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		MECH. DES. DATE 11-25-64		
FRACTIONS ± 1/64 ANGLES ± 0° 30'		FINAL APPROVAL RAC SC163		
TOLERANCES		SHEET		
		REV. LTR.		