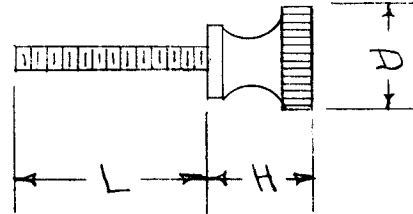


THREAD SIZE	DIAMETER OF HEAD D	HEIGHT OF HEAD H	SIZE CODE
4-36	5/16	17/64	0436
6-32	3/8	17/64	0632
8-32	13/32	9/32	0832
10-24	7/16	19/64	1024
12-24	1/2	19/64	1224
1/4-20	9/16	3/8	2520
10-32	7/16	19/64	1032

REQ. PER UNIT	USED ON			SC-128	B
	MODEL	ASS'Y. NO.	DATE		

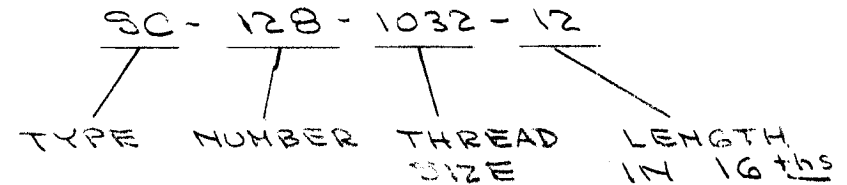
# STANDARD DRAWING



LENGTHS AVAILABLE  
1/2" 3/4" 1"

SPECIAL SIZES MADE TO ORDER  
IN QUANTITIES.

TYPE DESIGNATION TO BE IN FOLLOWING FORM



REF: UNITED SCREW & BOLT CORP.

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL		
										THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
B	1	ADD. 10-32 THD SIZE	7.20.67	18382		WLD	RH			STOCK SIZE BRASS	SCREW, KNURLED HEAD		
A		PLATING WAS CAD.								MATERIAL			
TOLERANCES			SCALE:					DRAWN		CHECKED		FINAL APPROVAL	
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES					TYPE & TEMPER		HEAT TREAT. SPEC.		ELEC. DES. APP.	
FRAC. DIM. ±								BRIGHT NICKEL				WLD	
ANGULAR DIM. ±								FINISH & SPEC. NO.		MECH. DES. APP.			