

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

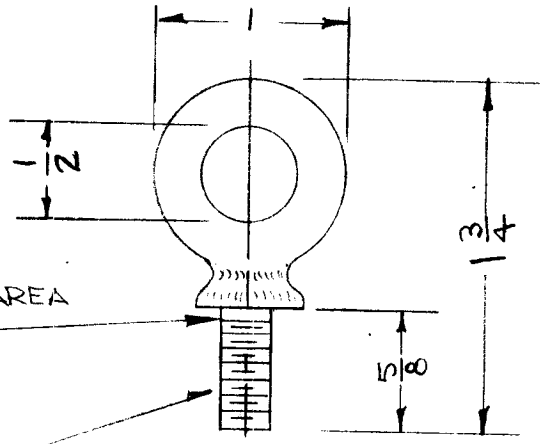
SC-116 E

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

RELEASED

USED ON

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
DAC-1	180	A-455	5-1-53
TLI		A-1456 A-1684	11-14-57
ATS-TU		A-1522	4-2-58



UNTHREADED AREA
1/8 MAX.

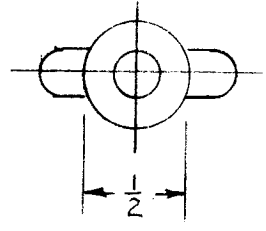
1/4-20 THREAD

FINISH CHART	
FINISH	SYMBOL
NO FINISH	N
5105 CADMIUM PLATE	C
5115 TMC SMOOTH GREY	G
5135 BRIGHT NICKEL	A

DIMENSIONS FOR REF ONLY

Type Nomenclature to be as follows:

SC-116- N
TMC DWG. NO. FINISH



ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
E	1	1/8 UNTHREADED AREA ADDED	5/20/63	9049			
D	1	ON FINISH CHART 5135 ADDED	1-30-63	8118			
C	1	W.C. # WAS 5520	12/15/58	3			
B	1	FINISH CHART ADDED SC-116-C WAS SC-116	4/2/58	2			
A	1	REF. WAS CRITNON	7/28	1			

TOLERANCES	SCALE
ALL OTHERS: DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
			STOCK SIZE	
			BRONZE	
			MATERIAL	WEIGHT PER PC.
			TYPE & TEMPER	
			HEAT TREAT. SPEC.	
			FINISH & SPEC. NO.	

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
JADe 5/5/53		
JADe		
CHECKED	FINAL APPROVAL	

S-401-124 # 2820 MOD	SC-116 E
-------------------------	----------