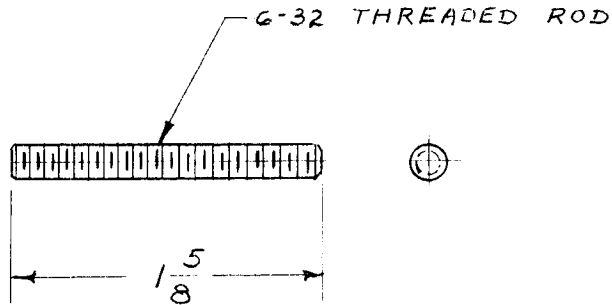


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

SC-113 A

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	USED ON			
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	VOX			1-18-55
1	VOX-1	291		1-18-55



REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		6-32 THREADED ROD	THE TECHNICAL MATERIEL CORP.	
		STOCK SIZE	MAMARONECK. NEW YORK	
		STEEL	MOTOR THREADED STUD	
		MATERIAL	MODEL VOX	
		WEIGHT PER PC.	PR. 1-18-55	
		TYPE & TEMPER	DRAWN	ELEC. DES. APP. MECH. DES. APP.
		HEAT TREAT. SPEC.	CHECKED	FINAL APPROVAL
		S-101 CAUSTIC DIP	SUPERSEDES	SC-113 A
		FINISH & SPEC. NO.	AMS-383	

A	1	FINISH WAS CADMIUM PL	1-18-55	1	P.D. J.M.R.	W.D.
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS CHECKER	ENG. APP.

TOLERANCES		SCALE
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.