

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

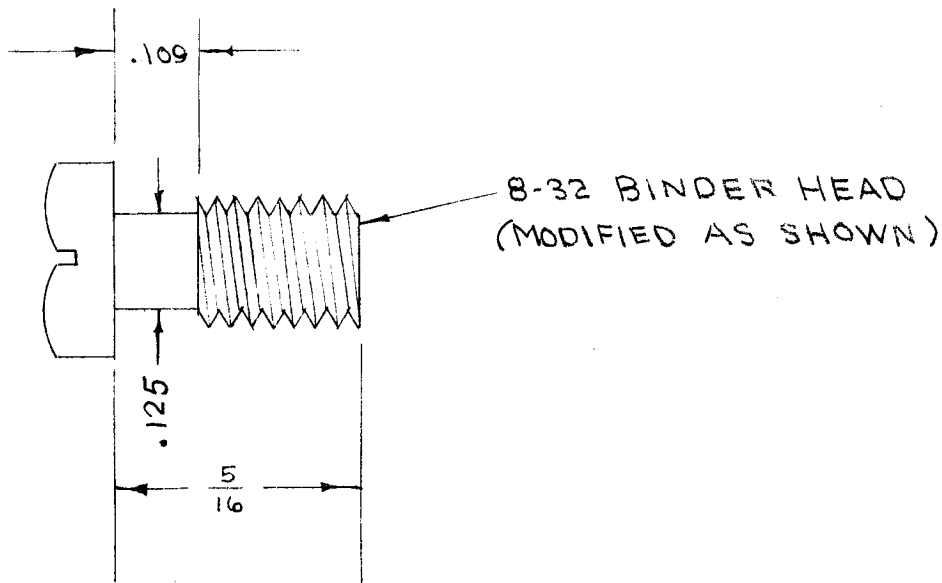
RELEASED

SC-112

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

USED ON

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
FFR	104	A-317	12-16-52



REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		— # —	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
		STEEL	— # —	SCREW, CAPTIVE
		MATERIAL	WEIGHT PER PC.	
		— # —		
		TYPE & TEMPER	C.A.D. 12-16-52	<i>QJ 15</i>
		— # —	DRAWN	ELEC. DES. APP. MECH. DES. APP.
			<i>WDE 12-16-52</i>	G.T.O.
		HEAT TREAT. SPEC.	CHECKED	FINAL APPROVAL
		S-105 CAD. PLATE		SC-112
		FINISH & SPEC. NO.		

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES

SCALE — # —

ALL OTHERS	DEC. DIM. ± .005 FRAC. DIM. ± 1/64 ANGULAR DIM. ±
------------	---

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.