

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

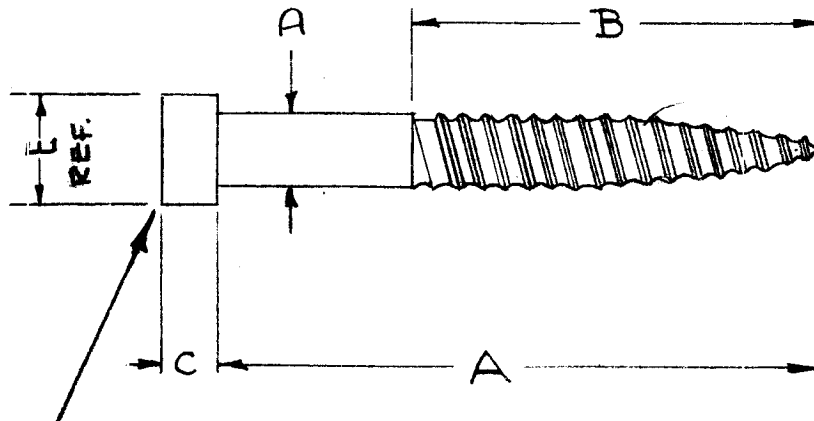
RELEASED

SC-111 G

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

USED ON

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
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STYLE OF HEAD CAN BE SQUARE OR HEX.

TMC NO	A	B	C	D	E
SC-111-1	3	2	.268	3/8	.562
SC-111-2	3	2	.188	1/4	.375
SC-111-3	4	2 1/2	.188	1/4	.375
SC-111-4	5	3	.268	3/8	.562
SC-111-5	3"	2"	.348	1/2	.750
SC-111-6	5"	3"	.348	1/2	.750
SC-111-7	2	1 1/2"	.203	5/16	.500

G		HEAD STYLE NOTE ADDED ADD "REF" TO "E" DIM.	10-5-78	21682	RFB			
F		FINISH BOX WAS "CADMIUM PLATE .0005" ADDED	8-5-66	16712	RME			
E	1	ON SC-111-7 (1/2) DIM. ADDED TO B	4-4-61	4559	H.A.F.			
D	1	SC-111-7 ADDED	7-10-57	4	R			
C	1	SC-111-5 & 6 ADDED	4/3/57	3	W			
B	2	FINISH WAS GALVANIZE	9/27/56	2	H.A.F.			
A	1	GENERAL REVISION	12-10-52	1	JAD			
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.	

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP.	
			MAMARONECK, NEW YORK	
			STEEL	
			MATERIAL	WEIGHT PER PC.
			TYPE & TEMPER	
			HEAT TREAT. SPEC.	
			NICKEL PLATE	
			FINISH & SPEC. NO.	
		DRAWN		
		ELEC. DES. APP.		
		MECH. DES. APP.		
		CHECKED		
		FINAL APPROVAL		
		SC-111		G

TOLERANCES	SCALE
ALL OTHERS DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.