

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

STANDARD DRAWING

SC-108

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

USED ON

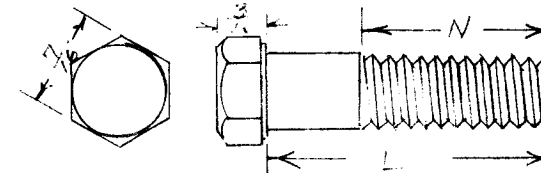
MODEL

PROJECT NO.

ASS'Y. NO.

DATE

TMC No.	LENGTH (L) inch.	SUPERSEDED DIRECTLY REPLACED BY
SC-108-1	3/8	SCHH2520SS 6
SC-108-2	1/2	8
SC-108-3	5/8	10
SC-108-4	3/4	12
SC-108-5	7/8	14
SC-108-6	1	16
SC-108-7	1-1/4	20
SC-108-8	1-1/2	24
SC-108-9	1-3/4	28
SC-108-10	2	32
SC-108-11	2-1/4	36
SC-108-12	2-1/2	40
SC-108-13	2-3/4	44
SC-108-14	3	48
SC-108-15	3-1/4	52
SC-108-16	3-1/2	SCHH2520SS 56



Length of usable thread screws (N) equals twice the body diameter plus 1/4"

Δ 1 SUPERSEDED ADDED TO CHART 3-22-63 8597 [Signature] [Signature]

ISSUE ITEM CHANGED FROM DATE CN. NO. DRAFTS CHECKER ENG. APP.

TOLERANCES SCALE

ALL OTHERS DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		1/4 X 20 N.C. CLASS-2	THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		STAINLESS STEEL	HEX HEAD CAP SCREW	
		304 or 316	1/4 X 20 NC-2. STAINLESS	
		TYPE & TEMPER	DRAWN	ELEC. DES. APP.
		HEAT TREAT. SPEC.	CHECKED	FINAL APPROVAL
		PASSIVATE S-104		SC-108
		FINISH & SPEC. NO.		A