

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

# STANDARD DRAWING

SC-107 B

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

RELEASED

USED ON

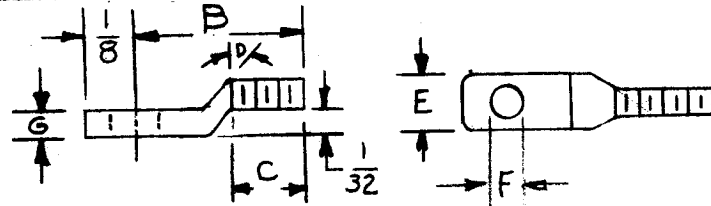
MODEL

PROJECT NO.

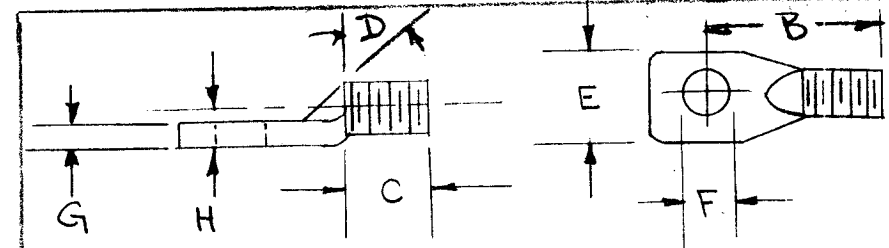
ASS'Y. NO.

DATE

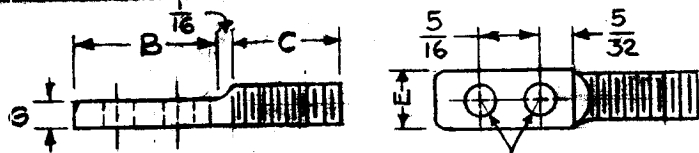
TMC NO.	CAT. NO.	THD.	B	C	D	E	F	G	H	STYLE	MFG. REF.
SC-107-1	2672	6-32	9/16	5/16	45°	15/64	.141	.048	.072	1	A
SC-107-2	4214	6-32	15/16	3/8	45°	15/64	.125	.048	—	2	B
SC-107-3	A24C10-2114	10-32	21/32	9/16	—	5/16	.136	.070	—	3	C



STYLE #2



STYLE #1



STYLE #3

- (C) S401-296
- (B) S401-89
- (A) S401-297

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		#	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
		STEEL	BOLT, SPADE	
		MATERIAL	OFFSET TYPE	
		#	C.D.O. 8-27-52	G.T.O. <i>9/15/52</i>
		TYPE & TEMPER	DRAWN	ELEC. DES. APP.
		#	CHECKED	MECH. DES. APP.
		HEAT TREAT. SPEC.		FINAL APPROVAL
		CAD. PLATE		
		S-105		
		FINISH & SPEC. N.		

B	4	SC-107-3 ADD. TO CHART	6.10.64	11535	LB	@	JC
	3	MFG. REF. NAMES DELE.					
	2	MFG. REF. NO'S ADDED					
	1	STYLE #3 PICT. ADDED					
A	2	STYLE #2 MFG. REF. ADDED TO CHART	226	6299	G.S.	JK	JK
	1	SC-107-2 ADDED TO CHART					
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES	SCALE
ALL DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

SC-107 B