

RELEASED

SC-105

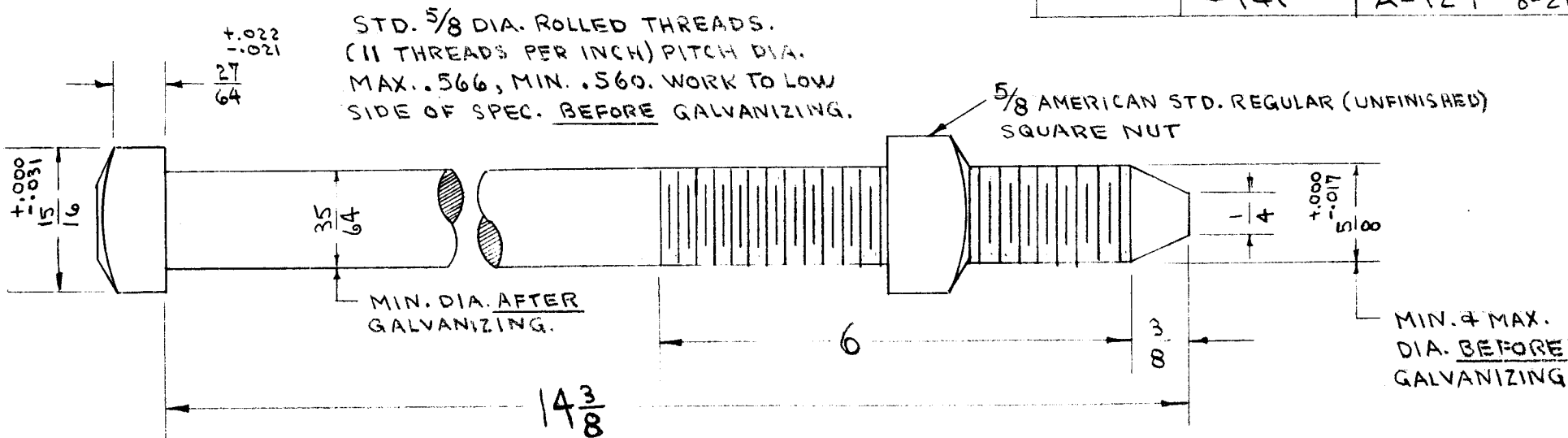
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

USED ON

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
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	#141	A-127	8-21-52
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NOTE: 1.- BOLTS SHALL BE MADE OF STRUCTURAL STEEL, ASTM SPEC. A-7-36 (OR LATEST REVISION) HAVING A TENSILE STRENGTH OF 60,000 TO 72,000 lbs. PER SQ. INCH, AND A MINIMUM ELONGATION IN TWO (2) INCHES OF 22%.

2.- NUTS SHALL BE MADE FROM OPEN HEARTH RESULPHURIZED NUT STOCK. ASTM SPEC. A-107-36 (OR LATEST REVISION) GRADE NO. 27.

REF.: HUBBARD & CO. STOCK NO. 9814

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
	#		THE TECHNICAL MATERIEL CORP.	
		STOCK SIZE	MAMARONECK. NEW YORK	
	STEEL	#	BOLT, MACHINE	
	MATERIAL	WEIGHT PER PC.	DRIVE POINT	
	SEE NOTE		C.D.D. 8-21-52	
	TYPE & TEMPER		DRAWN	ELEC. DES. APP.
	#		MECH. DES. APP.	
	HEAT TREAT. SPEC.		CHEKED	FINAL APPROVAL
	SEE NOTE			
	FINISH & SPEC. NO.			SC-105

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE FULL				
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± AN ULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					