

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

STANDARD DRAWING

SC-102 B

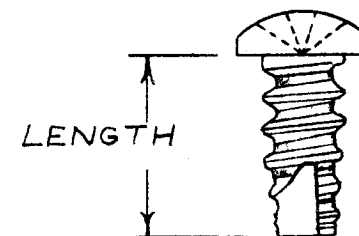
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

USED ON

MODEL PROJECT NO. ASS'Y. NO. DATE

T.M.C. NO.	SC. SIZE	LENGTH	SUPERSEDED BY
SC-102-1	2-56	1/4	SFB0256SN4
SC-102-2	2-56	5/16	↑ 5
SC-102-3	2-56	3/8	SFB0256SN6
SC-102-4	4-40	5/16	SFB0440SN5
SC-102-5	4-40	3/8	↑ 6
SC-102-6	4-40	7/16	↓ 7
SC-102-7	4-40	1/2	SFB0440SN8
SC-102-8	6-32	5/16	SFB0632SN5
SC-102-9	6-32	3/8	↑ 6
SC-102-10	6-32	7/16	↓ 7
SC-102-11	6-32	1/2	SFB0632SN8
SC-102-12	8-32	5/16	SFB0832SN5
SC-102-13	8-32	3/8	↑ 6
SC-102-14	8-32	7/16	↓ 7
SC-102-15	8-32	1/2	SFB0832SN8

SUPERSEDED AS SHOWN IN CHART



REF.: SHAKEPROOF INC. TYPE 23

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		— # —	THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		STOCK SIZE		
		STEEL	SCREW, THREAD CUTTING PHILLIPS, PAN HD. STYLE	
		MATERIAL WEIGHT PER PC.		
		— # —	DRAWN E.O.D. 11-20-52	
		TYPE & TEMPER		
		HARDENED	ELEC. DES. APP. MECH. DES. APP.	
		HEAT TREAT. SPEC.		
		CAD. PLATE S-105	CHECKED	FINAL APPROVAL SC-102 B
		FINISH & SPEC. NO.		

B	1	ADDED SUPERSEDED CHART & NOTE	5-18-63	8551	RC	Jelly	WOC
A	1	REDRAWN	11-20-52		WOC	WOC	WOC
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES

SCALE

ALL OTHERS
DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK
SIZES AND MANUFACTURERS
TOLERANCES ARE NOT INCLUDED.