TMC SPECIFICATION					NO. S_877			
REV; DA								
COMPILED: AM	CHECKED:	allo	APPD:	KH	SHEET 1	or 3		
TITLE:								
Typed by mtp 11/20	0/64							

TEST PROCEDURE

for

AX-515 - RELAY PANEL

TM	no. s-877			
REV: OA				
COMPILED: AM	CHECKED:	APPD:	SHEET 2 OF 3	
TITLE: TE	ST PROCEDURE			
Typed by mtp 11/2	20/64			

AX-515

RELAY PANEL

1.0 Mecahnical Inspection

1.1 Visual; Check for physical damage to components.

2.0 Electrical Inspection

- 2.1 Equipment Required Multi-meter
- 2.2 Insert proper relays in respective sockets.
- 2.3 Test to be made.
- 2.3.1 Pin 6 to Pin 7 of terminal board El. Read resistance of 48V relay coil, approximately 1.8K.
- 2.3.2 Pin 4 and Pin 5 of terminal board El. Read resistance of 230V relay coil, approximately 4.4K.
- 2.3.3 Pin 1 and Pin 2 of terminal board, meter will read full scale.
- 2.3.4 Pin 1 and Pin 3 of terminal board El, meter will not read.
- 2.3.5 Pin 8 and Pin 9 of terminal board El, meter will not read.

TMC FORM SPEC

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COMPILED: AM CHECKED: APPD: SHE	ετ 3	OF	3
TITLE: TEST PROCEDURE			
Typed by mtp 11/20/64			

THE TECHNICAL MATERIEL CORP.

MAMARONECK, N.Y.

TEST DATA SHEET for AX-515 - RELAY PANEL

G. NO.:	
1.1 Mechanical Inspection	C
2.3 Electrical Inspection	C
2.3.1	O K
2,3,2	OK
2.3.3	ОК
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2.3.5	ок
DATE:	Na Tribupin:
TESTER	

TMC FORM SPEC 1

REVISION SHEET		•	THE TECHNICAL MATERIEL CORP. MAMARONECK NEW YORK	S-877	0	
DATE	REV.	SHEET	EMN #	DESCRIPTION		
11/23/	64	1 of	3	O=ORIGINAL RELEASE FOR PROD		APP.
12/23/64		2.3	13152	Revised shts. 2,3 per EMN		14
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