

DATE 7-15-52
SH. 1 OF 1
COMPILED BY

TMC SPECIFICATION NO. S 106

TITLE: BRIGHT IRIDITE #4-1 FINISH (CHROMIC ACID DIP) JOB

APPROVED *[Signature]*

PURPOSE:

The purpose of this specification is to outline a treatment to be used with bright cadmium plated material to protect the plated surfaces from accumulating finger marks, retain original luster and increase resistance to corrosion.

MATERIALS REQUIRED:

Iridite #4-1 Solution (Bright)

SOURCES:

Allied Research Products Inc
Baltimore, Maryland

APPLICATION OF FINISH:

The coating should be applied immediately after plating and in accordance with instruction recommended by the Allied Research Products Inc.

SHIPPING AND MARKING:

All finished material shall be shipped in suitable containers to give maximum protection during transit.

All containers shall be plainly marked with the purchase order number, manufacturer's name and the TMC part number.