



8 JJ-141 CONNECTORS LOCATED ON CENTER LINE OF PANEL, 2 1/8" APART. (8 REQ.)

MATERIAL - ALUMINUM  
FINISH - TMC SMOOTH GRAY SEMI-GLOSS ENAMEL

MS1184

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	13	S-721	TEST PROCEDURE	
1	12	PM-486	BRACE, PANEL	
32	11	SCFP0440BN5	SCREW, MACHINE	
32	10	LWEO4MRN	LOCKWASHER, EXTERNAL	
6	9	SCFP0632BN5	SCREW, MACHINE	
8	8	SCFP0348SN4	SCREW, MACHINE	
4	7	SFB0256SN3	SCREW, THREAD CUTTING	
1	6	NP-250	NAMEPLATE, IDENTIFICATION	
1	5	PR-101-17	TAB, PAPER	
1	4	PX-396-17	GUARD, TAB	
1	3	MS-1184	TEST PROC.	
8	2	JJ-141	ADAPTOR, CONNECTOR	
1	1	MS-2834	PANEL, FRONT	

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
C		ITEM 3 MS1184 & ITEM 8 SCFP0348SN4 DELETED - PICT. UPDATED	5-1-84	22057	GRL		
B	B2	ITEM 8 WAS SCFP0348SN4	3-8-63	8413	RC		
A	C2	ITEM 12 WAS PM-490, ADDED QDP1B1X8 TO CHART	5-31-62	6771	VRR		

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES  
TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE: MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	QDP-1B1X8			1-15-62

MATERIAL		THE TECHNICAL MATERIEL CORP.	
ALUMINUM		MAMARONECK, NEW YORK	
QUICK DISCONNECT PATCH PANEL ASSEMBLY (QDS TO QDS)			
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
TMC S-522 SMOOTH GRAY ENAMEL		wh	RJZZO
FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	FINAL APPROVAL
			QDP-1B1X8 C