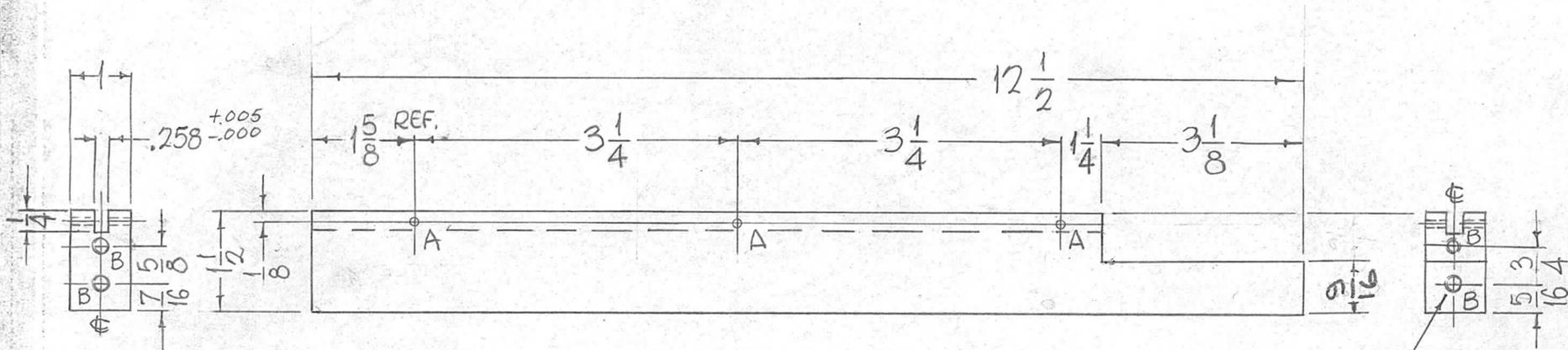


REQ. PER UNIT	USED ON			PX917	Ø
	MODEL	ASS'Y. NO.	DATE		
3	TSTE10K		7-20-65		



HOLES

- REQ: 3
- A- NO. 30 (.128) DIA. THRU
 - B- 1- #5 (.203) DRILL, TO .625 DEEP.
 2- 120° C'SK TO .24-.27 DIA.
 3- TAP .420 MIN. DEPTH USE HELI-COIL TAP NO. 3CPB.
 4- MOUNT ITEM #1, 3/4 TO 1-1/2 PITCH BELOW SURFACE.
 5- BREAK OFF DRIVING TANG.

① MOUNT IN ALL B HOLES.

							4	1	NT139-SC1-20	INSERT, SCREW, THREADED	B				
							REQ. ITEM	PART NO.		F. BUDETTI	DESCRIPTION	SYMBOL			
							STOCK SIZE		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK						
							EPOXY		LEG, BANDSWITCH MTG.						
							MATERIAL								
							G11			DRAWN		CHECKED	FINAL APPROVAL		
							TYPE & TEMPER		HEAT TREAT. SPEC.		DRAWN		CHECKED	FINAL APPROVAL	
							NATURAL		aa.		ELEC. DES. APP.		MECH. DES. APP.	PX917	Ø
							FINISH & SPEC. NO.		ELEC. DES. APP.		MECH. DES. APP.		PX917	Ø	

Ø	ORIGINAL RELEASE FOR PRODUCTION	5/16/67	Ø	CV		JDE
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE				
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE A			