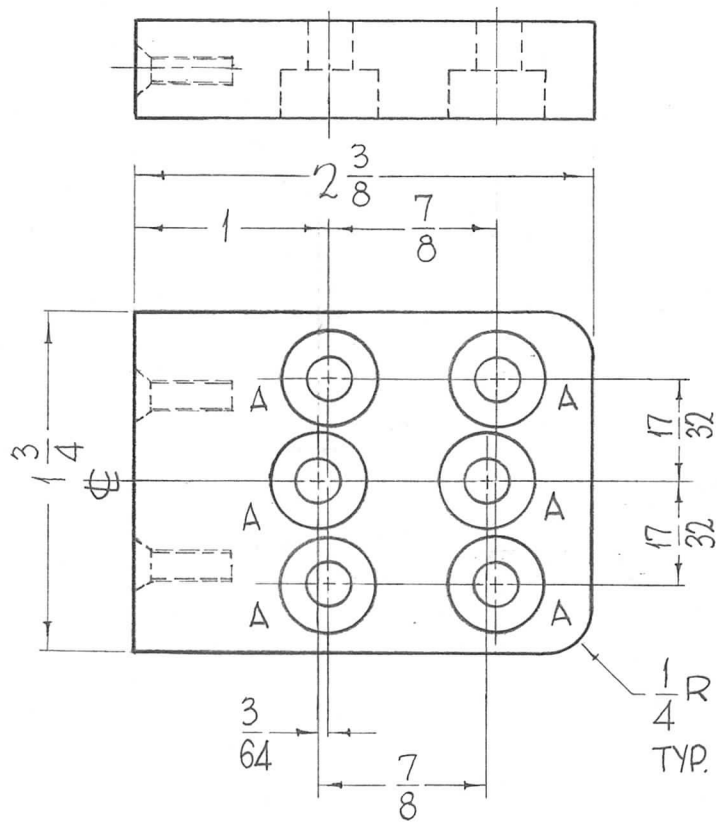
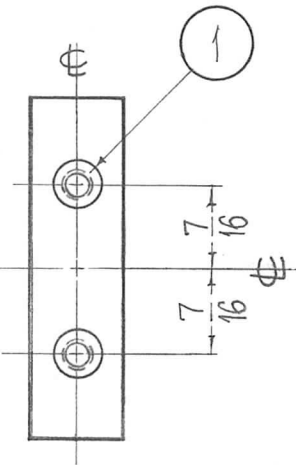


REQ. PER UNIT	USED ON			PX-791 0
	MODEL	ASS'Y. NO.	DATE	
2	GPT-200K	AS-124	12-26-63	



HOLES REQ.  
 A- DRILL 15/64 DIA. THRU 6  
 C'BORE 1/2 DIA. X 1/4 DR.

- PROCEDURE FOR MTG. ITEM NO.1
- 1- DRILL 13/64 DIA. TO .552 MIN. DEPTH.
  - 2- 120° C'SINK TO .22 - .25 DIA.
  - 3- TAP .410 MIN. DEPTH USE HELI-COIL TAP # 3FBP.
  - 4- INSTALL ITEM NO.1, 3/4 TO 1 1/2 PITCH BELOW SURFACE.
  - 5- BREAK OFF DRIVING TANG.

2	1	NT-139SEI-20	HELI-COIL (10-32)	
REQ. ITEM	PART NO.		F. BUDETTI	DESCRIPTION
1/2 THICK			THE TECHNICAL MATERIEL CORP.	
STOCK SIZE			MAMARONECK, NEW YORK	
SILICONE GLASS			PLATE, WAFER MTG.	
MATERIAL				
G-7			John C. Biele	aa
TYPE & TEMPER			HEAT TREAT. SPEC.	
NATURAL			DRAWN	
FINISH & SPEC. NO.			CHECKED	
			FINAL APPROVAL	
			ELEC. DES. APP.	
			MECH. DES. APP.	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

SCALE 1" = 1"

DATE 5-16-64

CH. NO. SRG

DRAFTS

CHECKER

ENG. APP.

DECIMALS .X ± .05 .XX ± .01 .XXX ± .005

FRACTIONS ± 1/64 ANGLES ± 0° 30'

CODE A

TOLERANCES

PX-791 0