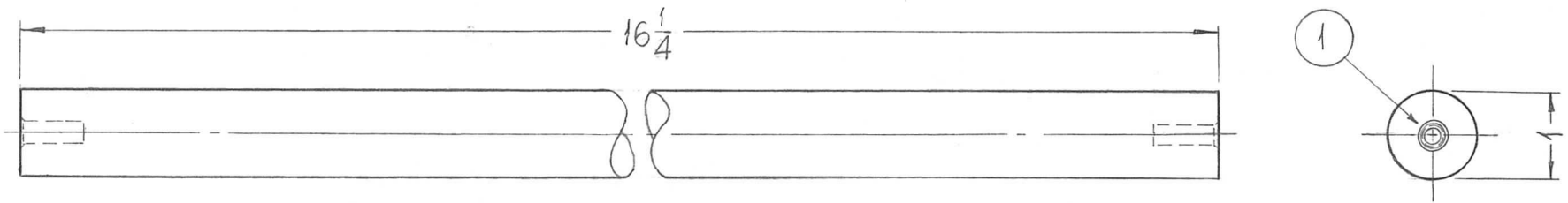


REQ. PER UNIT	USED ON			PX-747	O
	MODEL	ASS'Y. NO.	DATE		
4	TR-179	A-3143	9-19-63		



PROCEDURE:
 1/4 - 20 x 1/2 LONG:
 1- DRILL 17/64 (.265) MIN. DEPTH .775
 2- 120° C'SINK .30-.33
 3- TAP .550 MIN. DEPTH. TAP #4CPA-H-3
 4- INSTALL ITEM 1 3/4 TO 1-1/2 PITCH BELOW SURFACE
 5- BREAK OFF DRIVING TANG.

							2	1	NT-139-SC420	HELI-COIL INSERT	
							REQ. ITEM		PART NO.	F. BUDETTI DESCRIPTION	SYMBOL
							AS NOTED		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK		
							STOCK SIZE		STANDOFF, TRANSFORMER		
O	ORIGINAL RELEASE FOR PRODUCTION	4-6-64	1	48			G-7 SILICONE GLASS				
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	MATERIAL				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE					+	+	SRG	aa	Rye 4-8-64
		1/2" = 1"					TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		FRACTIONS ± 1/64 ANGLES ± 0° 30'		CODE A			+		2036	12/7/63	PX-747 O
TOLERANCES							FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	