

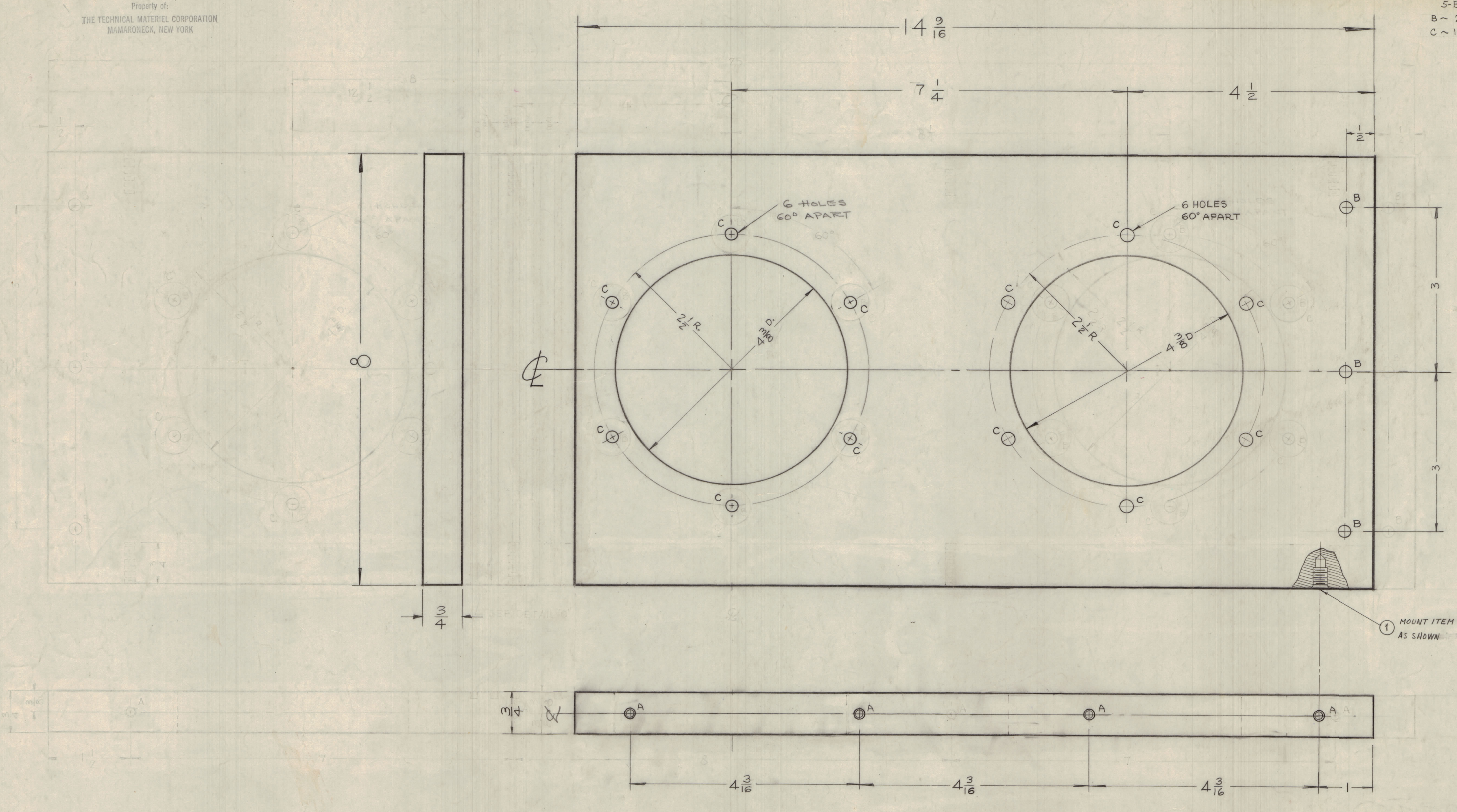
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

Property of:
 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK

- HOLE LEGEND**
- A - HOLES TO BE MACHINED AS FOLLOWS: 4 REQ.
 - 1- 13/64 DRILL (.203) TO .562 DP.
 - 2- 120° SINK .22-.25 DIA.
 - 3- TAP .410 MIN. DEPTH, USE HELI COIL TAP #3 FFB.
 - 4- MOUNT ITEM (1) 3/4 TO 1-1/2 PITCH BELOW SURFACE.
 - B ~ 7/32 (.218) DIA. 3-REQ
 - C ~ 15/64 (.234) DIA. 12-REQ



B	2	ITEM 1 ADDED	09/20/08	GS	16
A	1	A Hole Was Dr & TAP For 10-24	7-31-71	RU	15

ISSUE	ITEM	CHANGED FROM	DATE	EN. NO.	DRAFTS	CHECKER	ENG. APP.

ALL DIM. ±
 DEC. DIM. ±
 FRAC. DIM. ±
 ANGULAR DIM. ±

REF: PX-564

4	1	NT-139-SF1-20	INSERT, SCREW THREAD
REQ. ITEM		PART NO.	DESCRIPTION
3/4 THK.		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE		SUPPORT, CAPACITOR, TOP, DOUBLE	
MATERIAL		SUPRAMICA 500	
TYPE & TEMPER		DRAWN: [Signature] ELEC. DES. APP. [Signature] MECH. DES. APP. [Signature]	
HEAT TREAT. SPEC.		CHECKED: [Signature] FINAL APPROVAL: [Signature]	
FINISH & SPEC. NO.		PX-565 B	

1	GPT-40K	AX-209	1-23-60
REQ PER UNIT	MODEL	PROJECT NO.	DATE
USED ON			