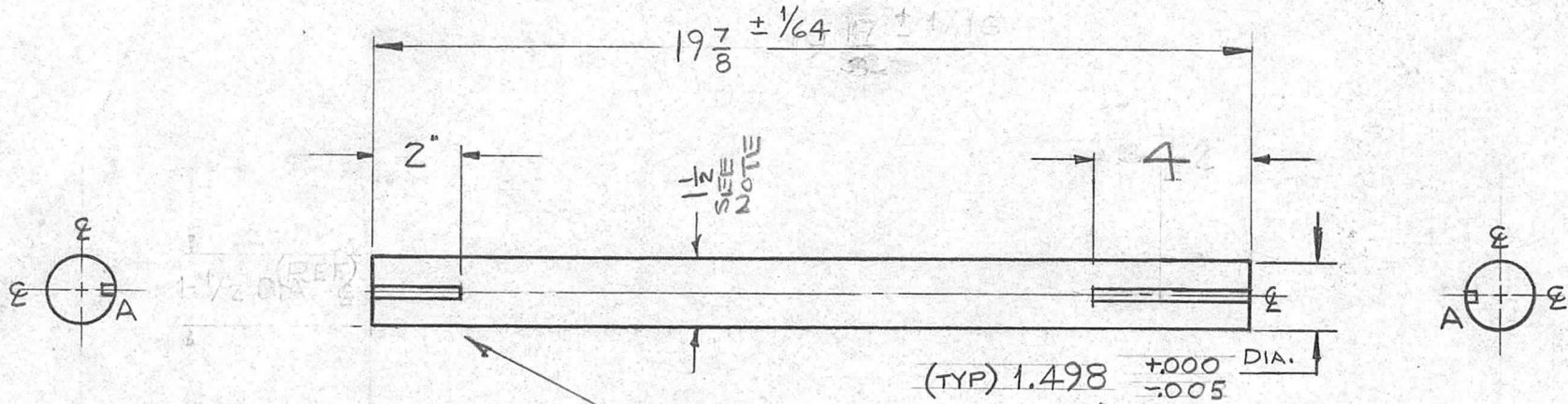


A-.252 ^{+0.002} _{-0.000} WIDE X .279 DEEP KEYWAY
2 REQ.

REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
1	GPT40K	AX-209	3-18-60

PX-538 G



NOTE

1.498 D. TO BE MACHINED FOR

LENGTH OF KEYWAYS. REMAINDER OF SHAFT TO BE STANDARD DIA. OF PURCHASED ITEM. BOTH KEYS TO BE IN LINE TO WITHIN ± 0.2°

G	1	KEYWAY WAS .281 DP TOL CHG ON DIA.	11.1.67	18582	HE	JLB	JLB
F	3	1/64 FRAC DIM. DELETED	10/26/60	3274	H	JLB	JLB
F	2	(BOTH KEYS) NOTE ADDED					
F	1	DIM. 19 7/8 ± 1/64 WAS 19 17/32					
E	3	DIM 1.498 ± .002 ADDED	10/14/60	3058	HE	JLB	JLB
E	2	KEY WAY DIM. WAS 1/4 X 7/32					
E	1	NOTE ADDED					

D	1	19 17/32 WAS 19 1/8 4 WAS 3 1/2	8-2-60	2677	CS	JLB	JLB
C	1	19 1/8 DIA WAS 19 13/32	6-22-60	-	JLB	JLB	JLB
B	1	3 1/2 WAS 2"	4-19-60	2143	CS	JLB	JLB
A	1	MAT. WAS EPOXY	3-28-60	1954	MS	JLB	JLB

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE: 1/4 (DO NOT SCALE)				
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES				
FRAC. DIM. ±							
ANGULAR DIM. ±							

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			1- 1/2 DIA.	
			STOCK SIZE	
			SILICONE GLASS	
			MATERIAL	
			G-7	
			J.C. Biele	
			DRAWN	
			CHECKED	
			FINAL APPROVAL	
			PX-538	G
			FINISH & SPEC. NO.	
			ELEC. DES. APP	MECH. DES. APP