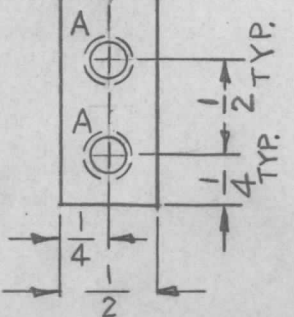
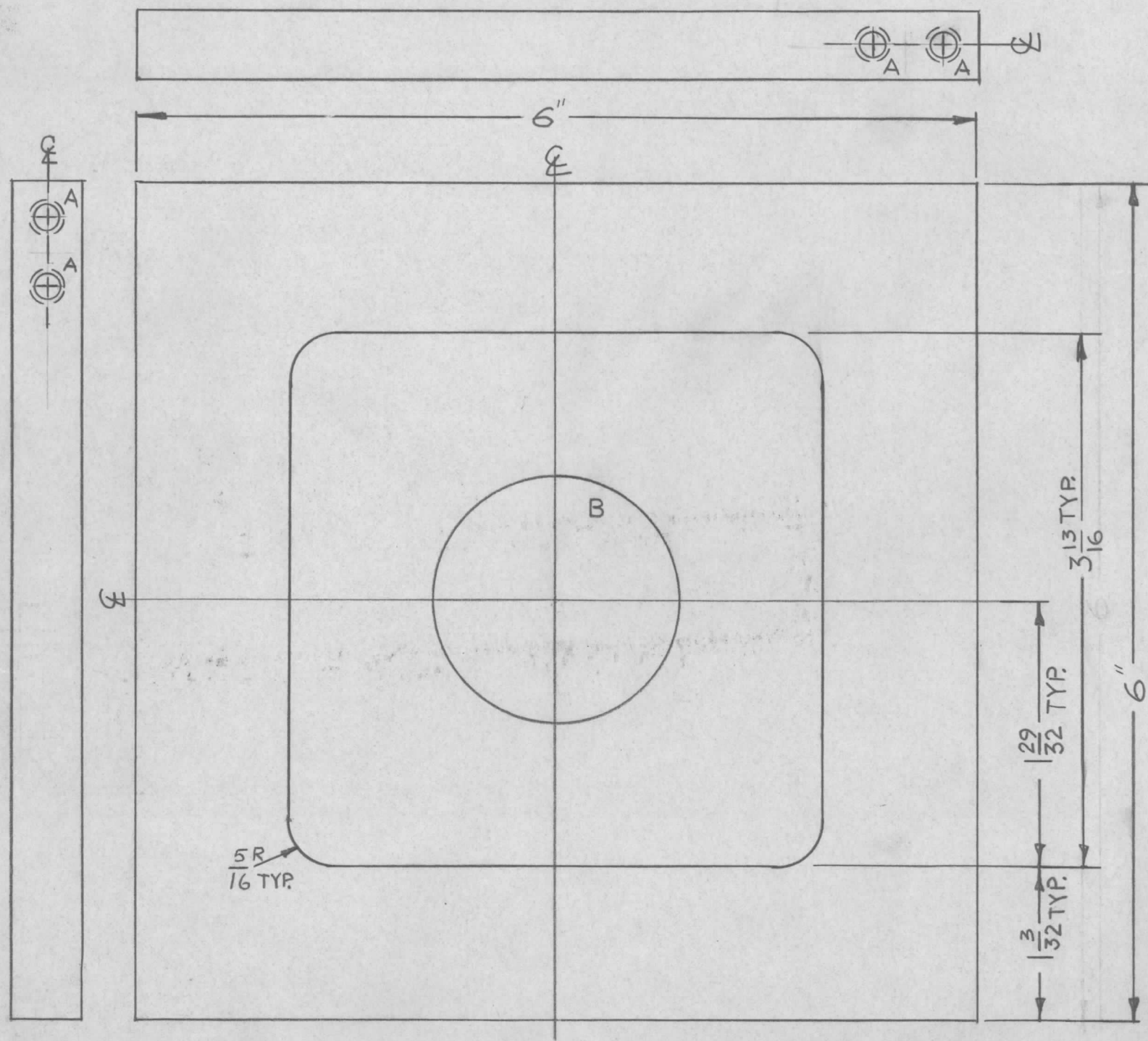


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	EXP. RELEASE	10-30-67		HG.	me
	Ø	ORIG. RELEASE FOR PROD.	5-1-68	Ø	R.G.	me

HOLE	DESCRIPTION	REQ
A	SEE NOTES	8
B	1-3/4 DIA.	4

HOLE "A" NOTES

- 1- DRILL #16 (.174) TO .500 MIN. DEPTH
- 2- 120 DEGREES C'SK TO .20-.23 DIA.
- 3- TAP .360 MIN. DEPTH. USE HELI-COIL TAP #2CPA
- 4- INSTALL ITEM 1. 3/4 TO 1-1/2 PITCH BELOW SURFACE
- 5- BREAK OFF DRIVING TANG.



REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
12	1	NT139-SC08-20	SCREW, THREAD INSERT	A

F. BUDETTI LIST OF MATERIAL

1	BCT-10KA	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE A	S401-451

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FINAL APPROVAL HVC	DATE 4-30-68
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS 1/64 ANGLES 0° -30'	ELECT. DES. DATE 10-30-67
MATERIAL 6-10 EPOXY	CHECKED HVC	DRAWN HG.
FINISH NATURAL SI13 FUNGUS PROOF		

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
PLATE, HOLDER, TOP			
SIZE B	CODE IDENT. NO. 82679	DWG NO. PX1036	ISSUE Ø
SCALE	SHEET		OF