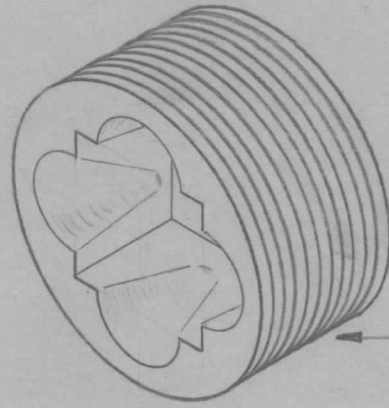


TMC No	MFG. No	TYPE
		ASA PIPE THREAD
PF-100-1	PLG-25	3/4
PF-100-2	PLG-4	1 1/4

REQ. PER UNIT	USED ON			PF-100
	MODEL	ASS'Y. NO.	DATE	
	ATA		3-23-61	

STANDARD DRAWING



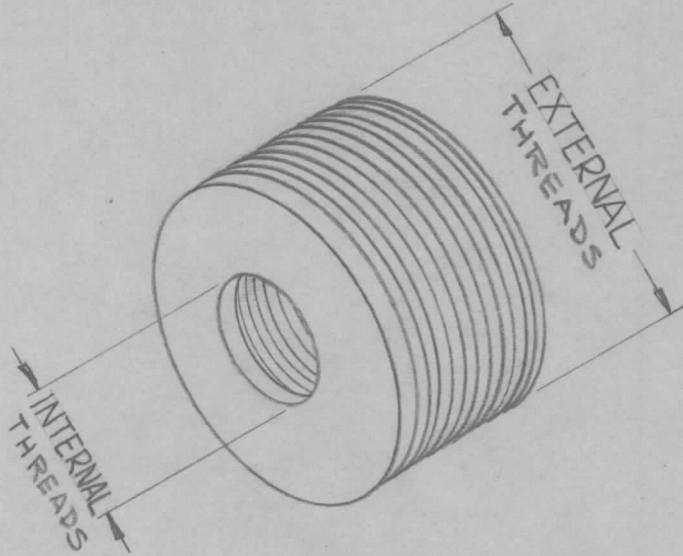
PIPE THREAD
(See Chart)

								REQ.	ITEM	PART NO.	DESCRIPTION			SYMBOL			
											THE TECHNICAL MATERIEL CORP.						
											MAMARONECK, NEW YORK						
											PLUG, PIPE (AMERICAN STANDARD)						
ISSUE	ITEM	CHANGED FROM		DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	MATERIAL								
TOLERANCES				SCALE:						DRAWN		CHECKED		FINAL APPROVAL			
DEC. DIM. ±				MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES				TYPE & TEMPER		HEAT TREAT. SPEC.		C.G.		FOS			
FRAC. DIM. ±								FINISH & SPEC. NO.		ELEC. DES. APP		MECH. DES. APP		PF-100			
ANGULAR DIM. ±																	

STANDARD DRAWING

REQ. PER. UNIT	USED ON			PF-101
	MODEL	ASS'Y. NO.	DATE	
	ATA		3-23-61	

TMC NO	MFG. NO	NOMINAL PIPE SIZE	
		EXT.	INT.
PF-101-1		1 1/4	3/4



								REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL				
										THE TECHNICAL MATERIEL CORP.					
								STOCK SIZE		MAMARONECK, NEW YORK					
								MATERIAL		REDUCER, PIPE (AMERICAN STANDARD)					
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.								
TOLERANCES			SCALE:							<i>D.D. Meyer</i>	<i>J. De</i>	<i>ZOS</i>			
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES					TYPE & TEMPER	HEATTREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL			
FRAC. DIM. ±													<i>C.G.</i>		PF-101
ANGULAR DIM. ±								FINISH & SPEC. NO.		ELEC. DES. APP	MECH. DES. APP				