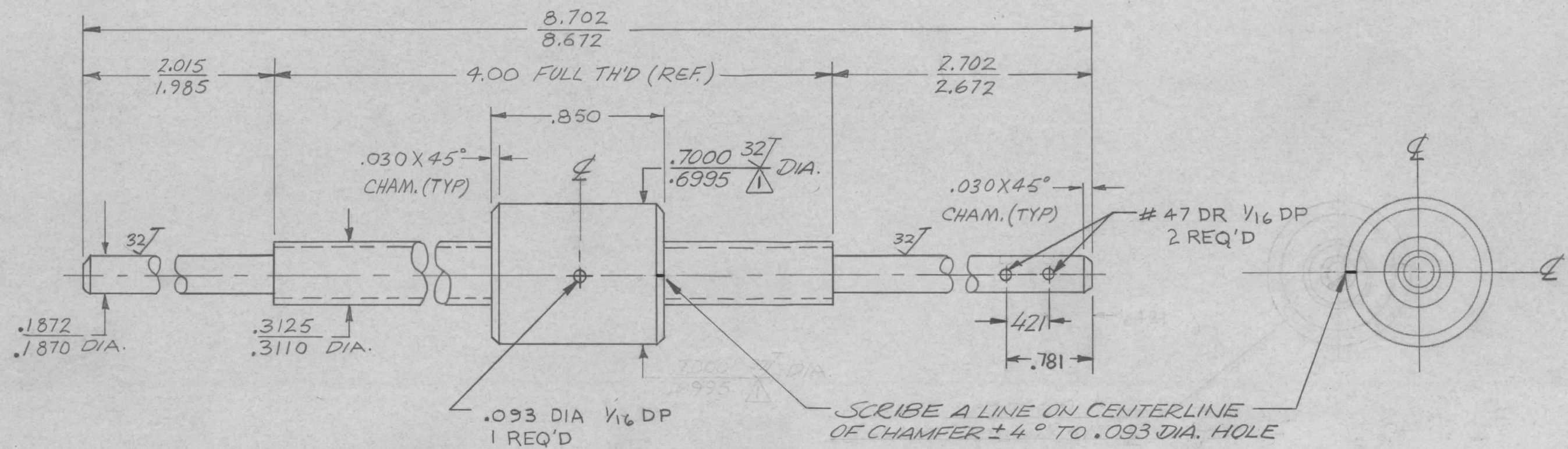


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	EXP. RELEASE	8.21.68		HZ	JAD
	Ø	ORIG. RELEASE FOR PROD	11/4/68	Ø	R.G.	
	A	ADD. BMA 298 ASSY NO	7/16/69	-	GE	WB
	B	ADDED 47DR +.093 HOLES	10/23/69	19626	KD	O.P. KH.
	C	SCRIBE MARK ADD.	11/26/69	19664	KH	OP KH.
	D	NOTE "SCRIBE LINE" REV. DIM. 421 RELOC.	12/22/69	19688	KH	OP KH.



BALL TH'D DATA  
.312 PITCH DIA.  
10 TH'DS PER INCH ~ R.H.  
.0005 MAX. LEAD ERROR  
PER IN. OF BALL TH'D  
CUMULATIVE. .004 MAX. BACKLASH.

DIA. NOTED Δ TO BE CONCENTRIC  
TO BALL NUT PITCH DIA.  
WITHIN .001 T.I.R.

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	HFRR-4	BMA 298
APPLICATION		
CODE		

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS 1/64 ANGLES 0° - 30'
MATERIAL	
FINISH	

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				
FINAL APPROVAL				
MECH. DES.				
ELECT. DES.				
CHECKED				
DRAWN				
5401-473 (M510-11778)				
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	
B	82679	PO 321	D	
SCALE			SHEET OF	

**THE TECHNICAL MATERIEL CORP.**  
 MAMARONECK, NEW YORK

**BALL SCREW, ASS'Y**