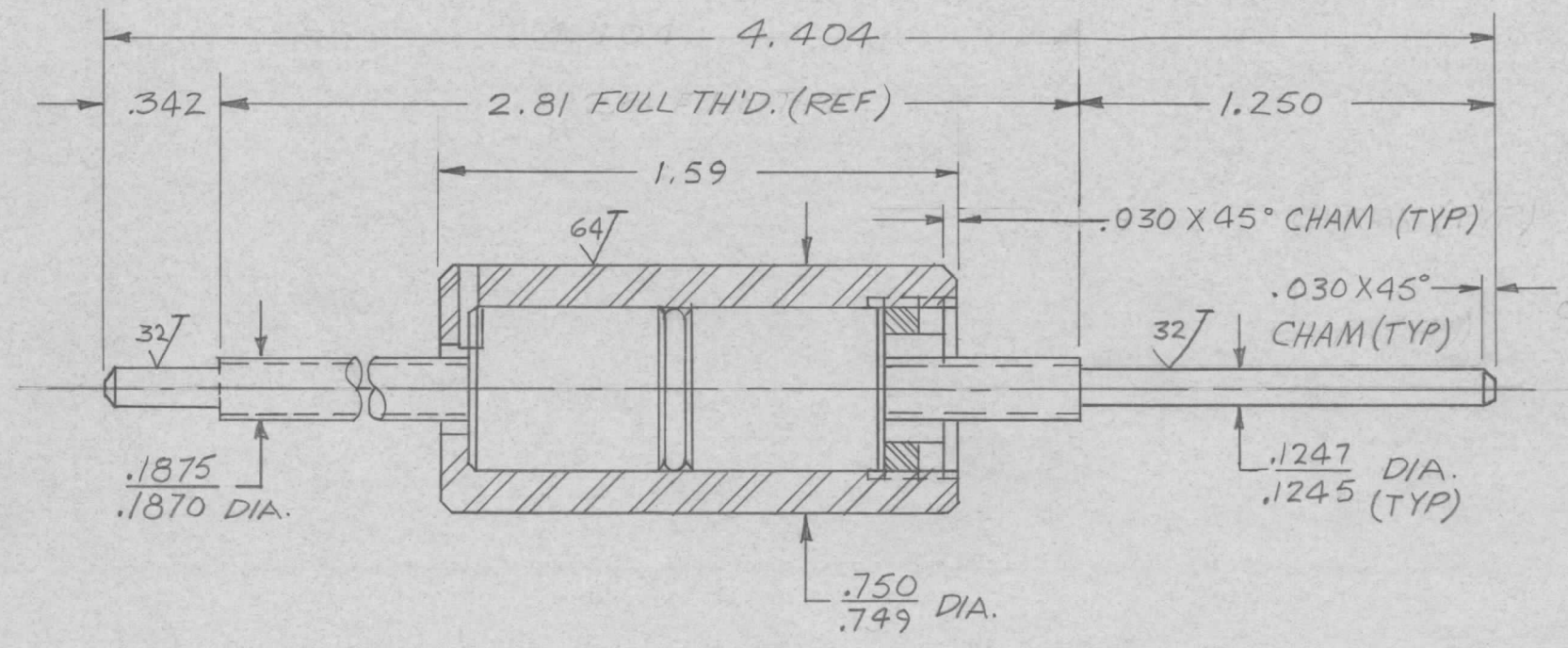


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	EXP. RELEASE	8.21.68		H.S.	JAD
	Ø	ORIG. RELEASE FOR PROD	11/4/68	Ø	R.G.	
	A	ADD. A0128 ASSY NO.	7/16/69	-#	GE	WB



BALL TH'D DATA
.187 SCREW TH'D DIA.
20 TH'DS PER INCH~R.H.
.0005 MAX. LEAD ERROR
PER IN. OF BALL TH'D
CUMULATIVE
ADJUST BALL NUTS TO
WITHIN THE RANGE OF ZERO
BACKLASH TO 10 LBS PRELOAD

1	HFRR-4	A0128
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE	
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS	FRACTIONS
.X ± .05	1/64
.XX ± .01	ANGLES
.XXX ± .005	0° -30'
TOLS.	
MATERIAL	
FINISH	

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				
FINAL APPROVAL <i>[Signature]</i> DATE 11-1-68 MECH. DES. <i>[Signature]</i> DATE 10/30/68 ELECT. DES. <i>[Signature]</i> DATE 8.21.68 CHECKED <i>[Signature]</i> DATE 8.21.68 DRAWN <i>[Signature]</i> DATE 8.21.68				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK BALL SCREW, ASS'Y				
S401-473 (M 305-11777)		SIZE B	CODE IDENT. NO. 82679	DWG NO. PO 320
SCALE ++		SHEET		OF A