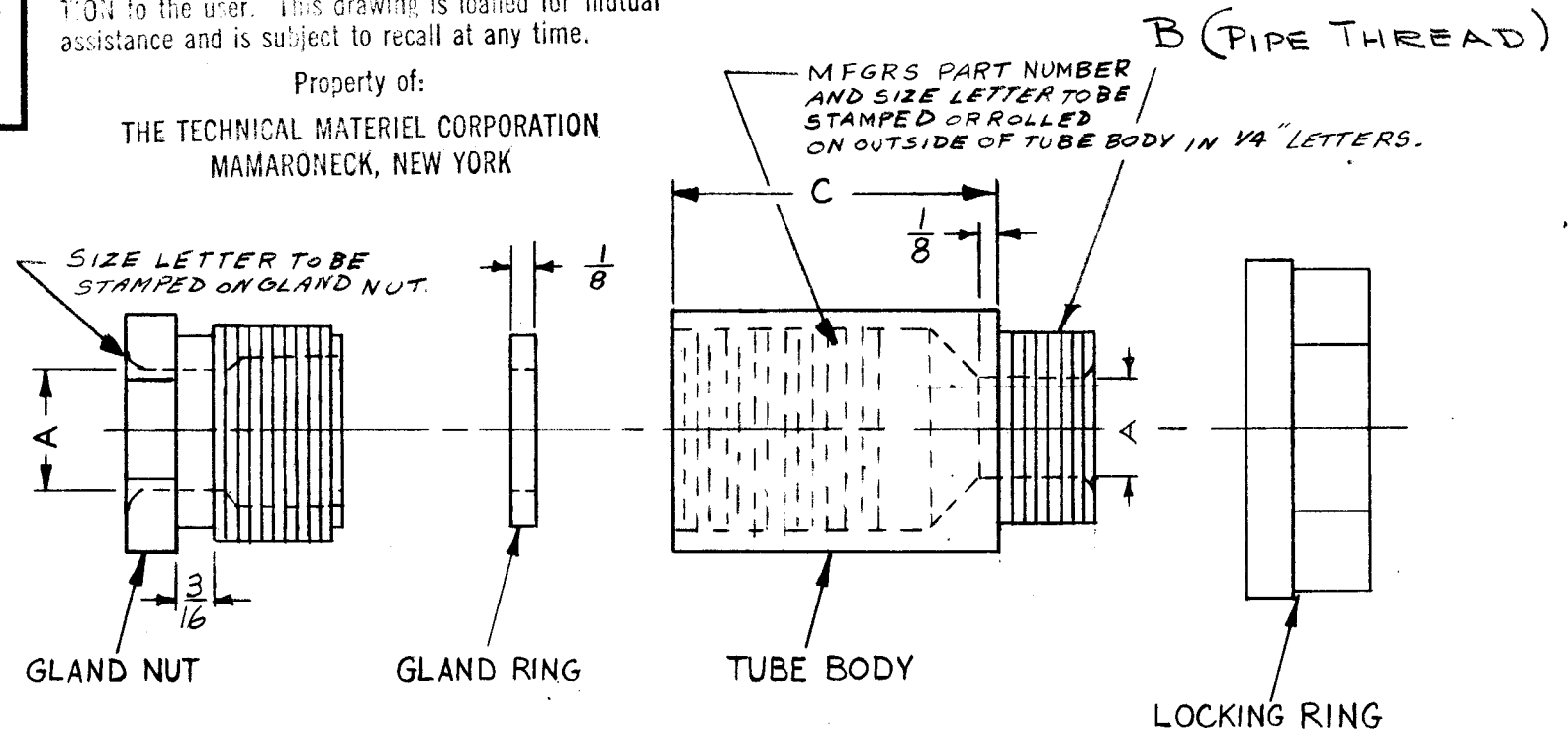


P0206
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TO PERSONS RECEIVING THIS DRAWING

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THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK



TMC PART #	SIZE	I. D (A)	PIPE THD. (B)	BODY LGTH. (C)
PO 206-1	A	0.406	3/8-18	1 1/2
-2	B	0.515	1/2-14	↑
-3	C	0.640	3/4-14	
-4	D	0.750	3/4-14	
-5	E	0.812	3/4-14	
-6	F	0.843	1-11/2	
-7	G	0.953	1-11/2	↓
-8	J	1.062	1 1/4-11/2	1 1/2
-9	K	1.171	1 1/4-11/2	1 3/4
-10	L	1.265	1 1/4-11/2	↑
-11	M	1.406	1 1/2-11/2	
-12	N	1.515	1 1/2-11/2	
-13	P	1.625	2-11/2	↓
-14	R	1.750	2-11/2	1 3/4
-15	S	1.875	2-11/2	2 5/8
-16	T	2.062	2 1/2-8	↑
-17	V	2.187	2 1/2-8	
-18	W	2.312	3-8	↓
-19	X	2.500	3-8	
-20	Y	2.609	3-8	2 5/8
-21	Z	2.781	3 1/2-8	3 1/8

TMC SPEC.	DESCRIPTION
S-107	DEGREASE
S-404	YELLOW IRIDITE
S-114	ZINC CHROMATE PRIMER
S-115	TMC SMOOTH GRAY ENAMEL.

NOTE: FINISH SHALL BE APPLIED BY TMC. ALL THREADS SHALL BE FREE OF PAINT AND PRIMER.

A	COMPLETELY REVISED	9/15/61	14785	AVV		
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED:		SCALE: S401-72				
DIMENSIONS ARE IN INCHES		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.				
TOLERANCES ON FRACTIONS ± 1/64		REMOVE ALL BURRS AND SHARP EDGES				
DECIMALS ± .005						
ANGLES ± 1/2°						

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
	ATA			2-3-61
USED ON				

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE				
ALUMINUM			TERMINAL TUBES	
MATERIAL			THREADED NIPPLE	
TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKER
			W.A.F.	F.O.S.
FINISH & SPEC. NO.			ELEC. DES. APP.	MECH. DES. APP.
SEE CHART				
			P0206	A