

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

STANDARD DRAWING

PN-109 F

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

USED ON

| MODEL | PROJECT NO. | ASS'Y. NO. | DATE |
|-------|-------------|------------|------|
|-------|-------------|------------|------|

| TMC STOCK No. | USE (BUY) | USE USED ON |
|---------------|---------------------------|--------------------|
| PN-109-1 | PN-107-79-.012-.062-0.312 | VOX |
| PN-109-2 | PN-107-79-.012-.062-0.500 | VOX |
| PN-109-3 | PN-107-52-.012-.062-0.625 | TAC-1 |
| PN-109-4 | PN-107-52-.012-.062-0.937 | TAC-1 |
| PN-109-5 | PN-107-52-.012-.062-0.250 | PMO-1, 2 |
| PN-109-6 | PN-107-52-.012-.062-0.812 | PMO-1-2 VOX-1-2 |
| PN-109-7 | PN-107-52-.012-.062-0.375 | RTF |

PN-79-062-5
PN-79-062-8
PN-52-062-10
PN-52-062-15
PN-52-062-4
PN-52-062-13
PN-52-062-6

NOTE- DO NOT ADD ANY NEW ITEMS TO THIS DWG.
USE STD. DWG. PN- (2 SIZE) FOR ALL FUTURE REQ.

| ISSUE | ITEM | CHANGED FROM | DATE | CN. NO. | DRAFTS | CHECKER | ENG. APP. |
|-------|------|----------------|---------|---------|--------|---------|-----------|
| F | 1 | PN-109-4 ADDED | 2/11/54 | 6 | ESD | | |
| E | 1 | PN-109-6 ADDED | 4-15-55 | 5 | ESD | PS | WDE |
| D | 1 | -1 WAS 0.321 | 1-20-55 | 4 | ESD | JACO | WDE |
| C | 1 | -5 ADDED | 12-2-54 | 3 | RB | JACO | M.H.S. |
| B | 2 | .012 WAS .014 | 5/13/54 | 2 | C.D.D | JACO | WDE |
| A | 1 | PN-109-4 ADDED | 3/21/54 | 1 | C.D.D | JACO | WDE |

| REQ. | ITEM | PART NO. | DESCRIPTION | SYMBOL |
|------|------|--------------------|--|-----------------|
| | | | THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK | |
| | | STOCK SIZE | | |
| | | MATERIAL | WEIGHT PER PC. | |
| | | TYPE & TEMPER | | |
| | | HEAT TREAT. SPEC. | | |
| | | FINISH & SPEC. NO. | | |
| | | | CDD 2-5-54 | G.T.O |
| | | | WDE | WDE |
| | | | DRAWN | ELEC. DES. APP. |
| | | | CHECKED | MECH. DES. APP. |
| | | | | FINAL APPROVAL |
| | | | | PN-109 F |

TOLERANCES

SCALE

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

ALL OTHERS
DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ±