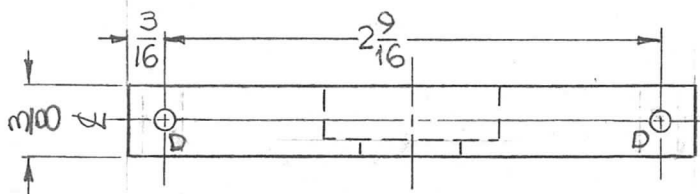


METAL STAMP TMC PART NO.
1/8 HIGH GOTHIC.



OPPOSITE SIDE SAME

REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
1	GPT-200K (AX-395)	A-3232	9-11-63
1	GPT-200K (AX-395)	A-3233	9-11-63
1	GPT-200K (AX-395)	A-3262	2-24-63

PM-961

① BEARING TO BE WRINGING FIT (CLASS-5),
INSERTED AFTER MACHINING & IRIDITING.

LEGEND		
HOLE	DESCRIPTION	REQ
A	.093 DIA. THRU (SEE NOTE*)	2
B	13/64 DIA. THRU	4
C	1/2 DIA. THRU, C'BORE .875 ⁺ -.000 ⁰ DIA x .281 DEEP	1
D	.089 DIA. x 3/16 DEEP	4

*NOTE *

DRILL & PIN UPON ASSEMBLY

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
Ø	ORIGINAL RELEASE FOR PRODUCTION						1	BB-120-2	BEARING, RACE	
								3/8 THICK	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
								STOCK SIZE		
								ALUMINUM		
								MATERIAL	PLATE, TOP, RIGHT ANGLE DRIVE	
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	SCALE	1:1				2024-T4		<i>R. Chmault</i> 9-11-63	<i>aaq</i> 3-30-64
	DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE A				5404-IRIDITE		<i>J.B.T.B.</i>	<i>PM-961</i>
	TOLERANCES						FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	