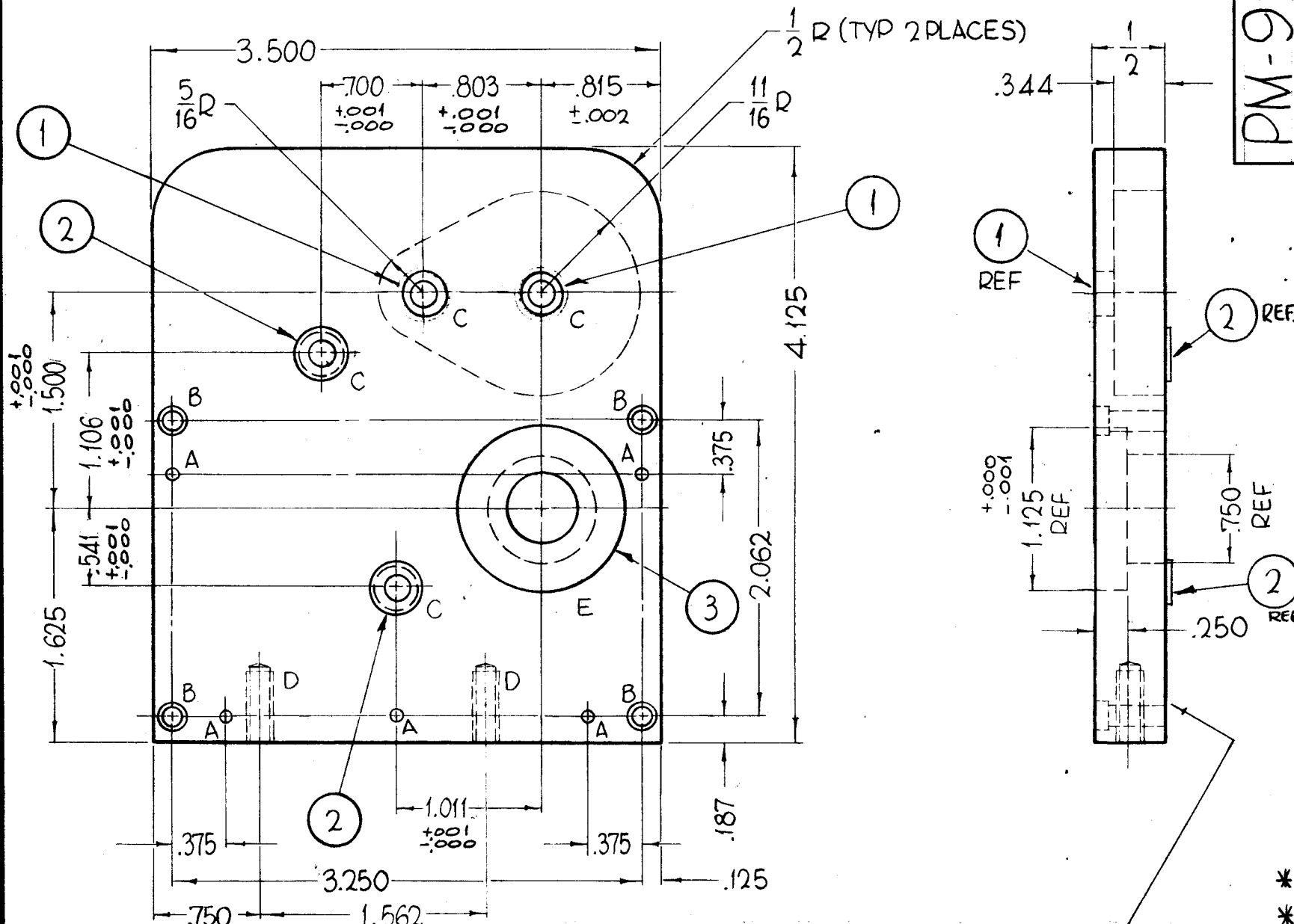


PM-928-0

REVISIONS

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X1	*A HOLE WAS 1/16, 1.1250 REF. WAS ±.0002	2-24-64				
O	ORIGINAL RELEASE FOR PRODUCTION	3/4/64				



METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC.  
(PM-928-0)

HOLES	REQ.
A-.093 DIA. THRU (SEE NOTE †)	5
B- DRILL & C'BORE FOR 4-40 SOCKET HD CAP SCREW.	4
C- .314 ±.002 DIA.	4
D- DRILL & TAP 10-32 X 1/2 DEEP	2
E- DRILL .750 THRU, C'BORE 1.125 ±.001 X .250 DEEP	1

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
*	1	3	BB-120-3	BEARING, RACE
*	2	2	BB-118-2	BEARING, FLANGE
*	2	1	BB-123-27	BEARING, CYLINDRICAL

F. BUDETTI LIST OF MATERIAL

MATERIAL 1/2 THICK, ALUMINUM, 2024-T4  
FINISH 5404-IRIDITE, 14-2, AL-COAT

THE TECHNICAL MATERIEL CORP.  
MAMARONECK, NEW YORK

TITLE PLATE, RETAINING, COUNTER REDUCTION BOX (TI-1)

UNLESS OTHERWISE SPECIFIED

\* ALL BEARINGS TO BE WRINGING FIT (CLASS-5), INSERTED AFTER MACHINING AND IRIDITING.  
† SHOULD BE DRILLED AND PINNED UPON ASS'Y.

1	GPT-200K (AX-395)	A-3202
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE #	CODE A	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN John C. Biele	DATE 6-17-63	FINAL APPROVAL RDC	DATE 4-6-64
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	ELECT. DES. 92B EB	DATE 3/16/64	DATE 3/16/64	
FRACTIONS ± 1/64 ANGLES ± 0° 30'		MECH. DES. 139			

NOTES

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PM-928-0  
SHEET 1 REV. LTR.