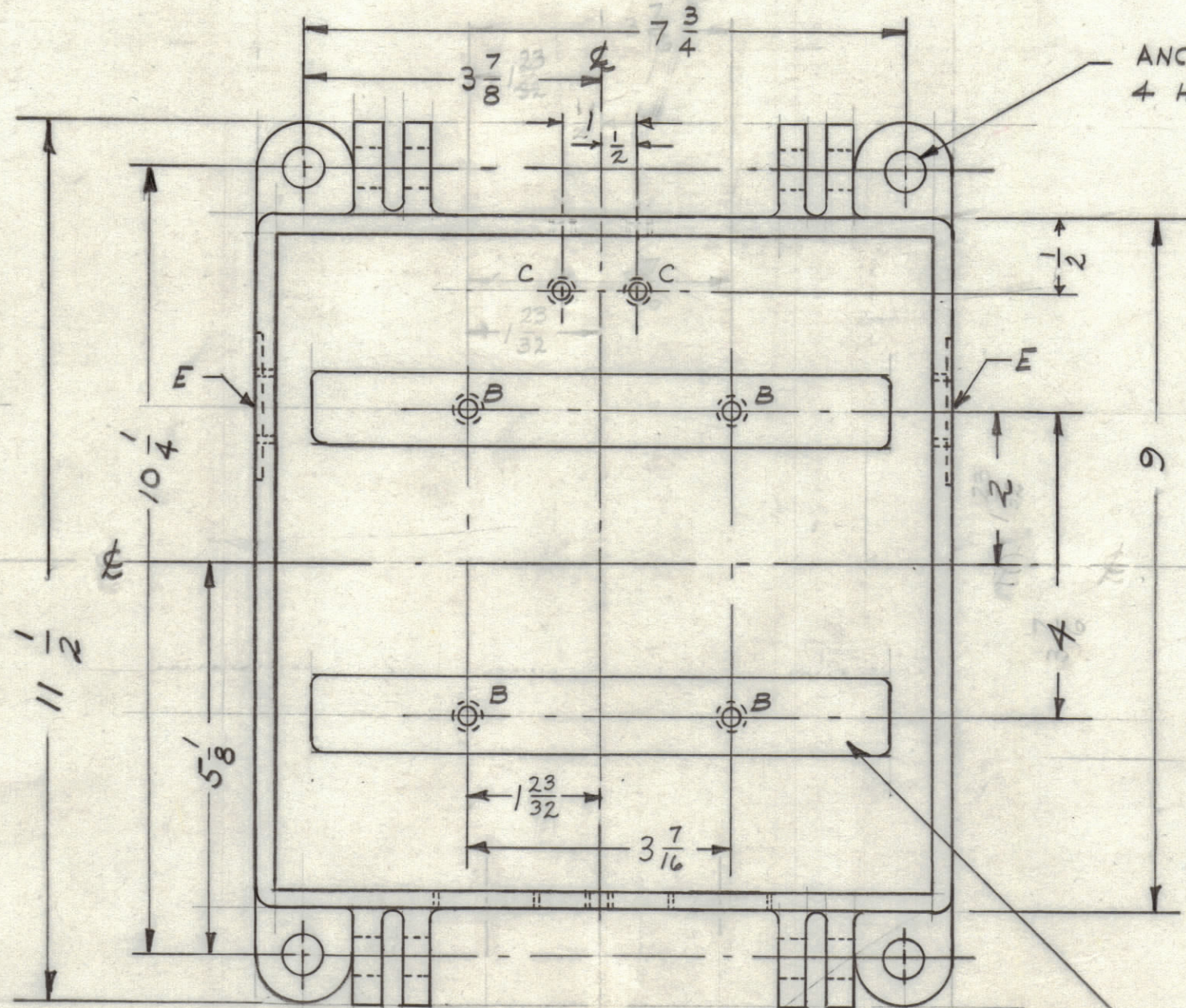
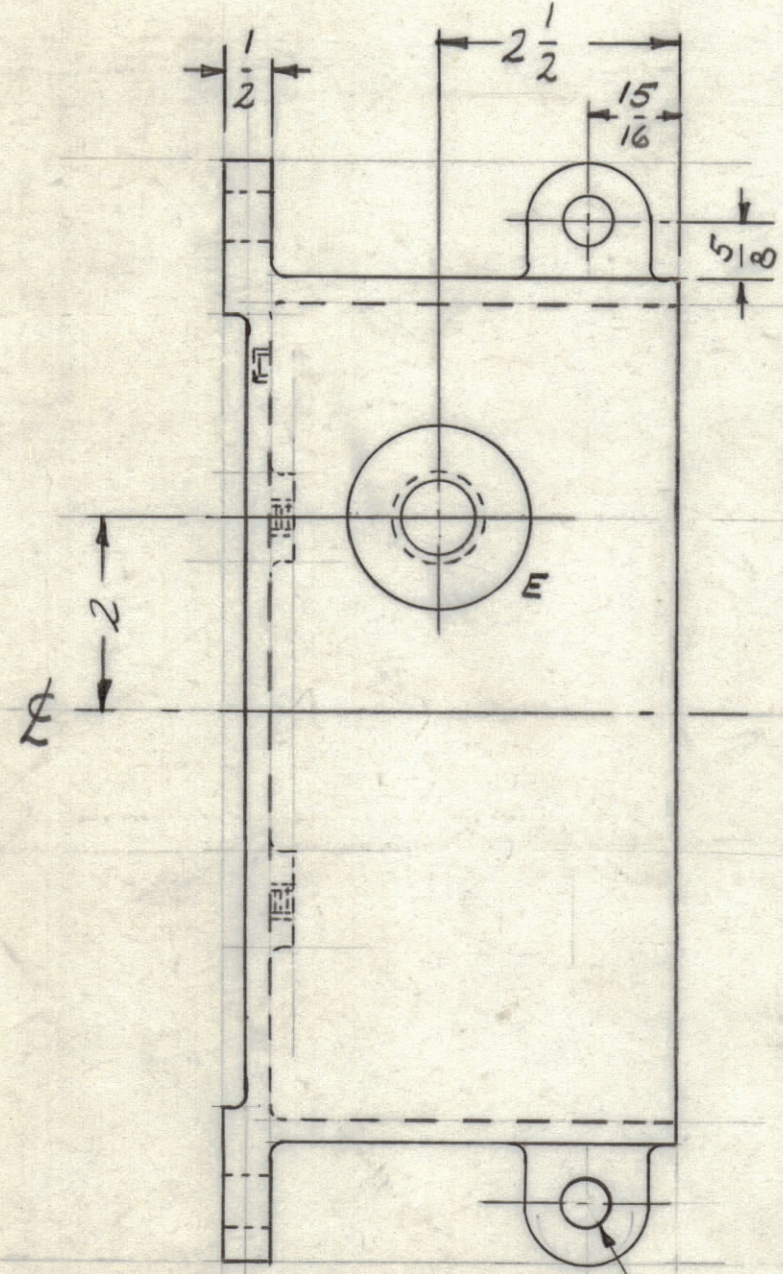


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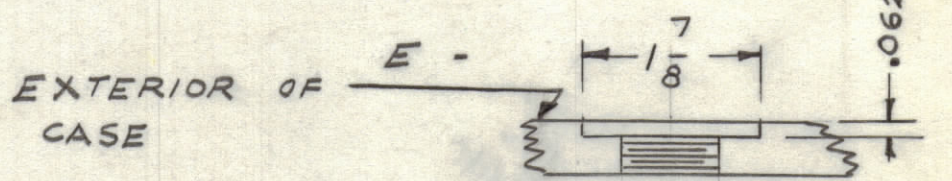
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Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

HOLES	REQ
A - DRILL & TAP FOR 1/4 X 20	1
B - BLIND TAP FOR 8-32 3/8 DEEP	4
C - BLIND TAP FOR 6-32 3/16 DEEP.	2
D - DRILL & TAP FOR AMERICAN STD 1/4" IRON PIPE PLUG	2



ANCHOR HOLES 33/64 (.516) D
4 HOLES REQ.



DRILL & TAP FOR AMERICAN STD.
3/4" PIPE PLUG.
C BORE 1 7/8 X .062 2 REQ.
DEEP

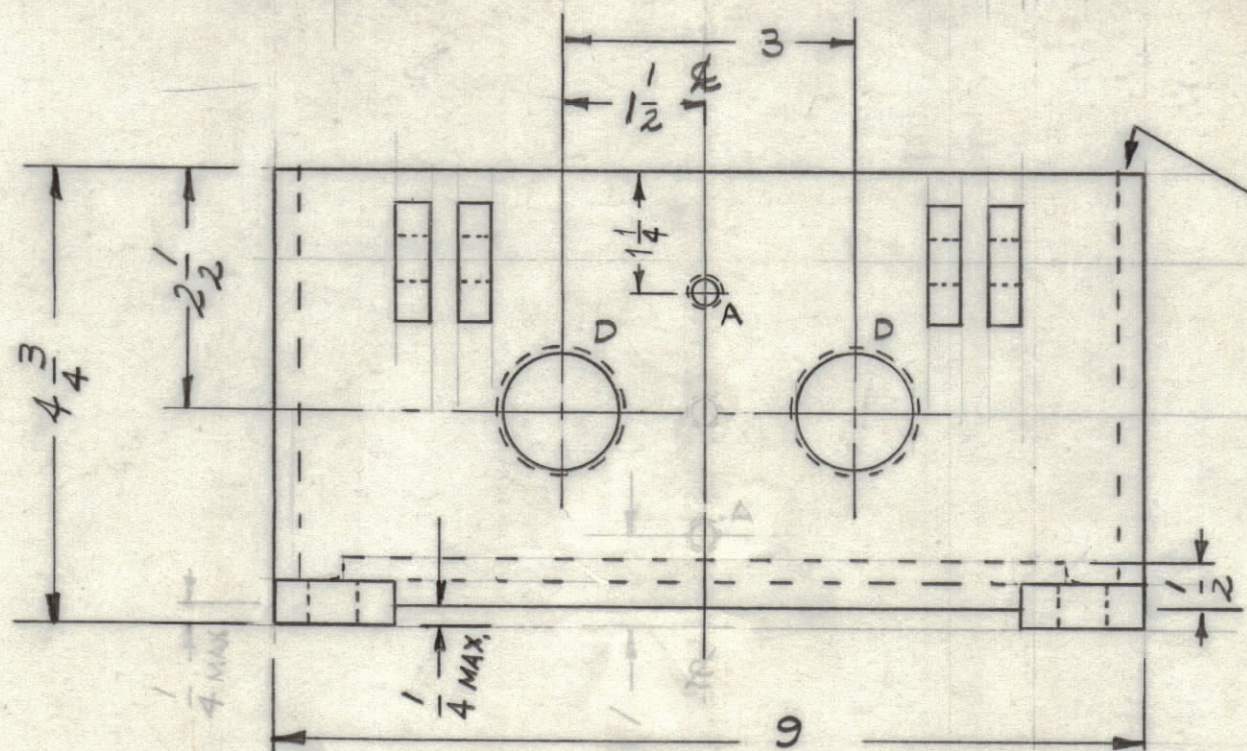
FINISH NOTE
EXTERIOR AND INTERIOR
S-404 YELLOW IRIDITE
S-114 ZINC CHROMATE PRIMER
S-115 SMOOTH GRAY ENAMEL

NOTE:
MASK TOP OF RIBS AND THREADED HOLES
BEFORE PAINTING

MACHINE TOP SURFACE SMOOTH.

RIGHT SIDE SAME

COVER HINGE HOLES
33 (.516) DIA. 4 REQ.
64



REF. CASTING DWG. # CS-108

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	C5	(1) "A" HOLE RELOCATED	3-10-61	4362	M.A.F.	J.P.D.	F.O.S.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES

REQ. PER UNIT	MODEL	PROJ. NUMBER	ASS'Y. NO.	DATE
1	ATA-5	SYM-1072	IN-1146	1-18-61
1	ATA-4	SYM-1072	IN-1145	1-18-61
1	ATA-3	SYM-1072	IN-1144	1-18-61
1	ATA-2	SYM-1072	IN-1143	1-18-61

USED ON

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		ALUMINUM	
		CASE, MACHINING	
		356-T6	
		STRESS RELIEVED	
		TYPE & TEMPER	
		HEAT TREAT. SPEC.	
		SEE NOTE	
		FINISH & SPEC. NO.	
		ELEC. DES. APP.	
		MECH. DES. APP.	
		SHEET OF	

LORELLA 1-18-61
DRAWN
CHECKED
C.G.
FOS
FINAL APPROVAL
PM-685
SHEET OF A