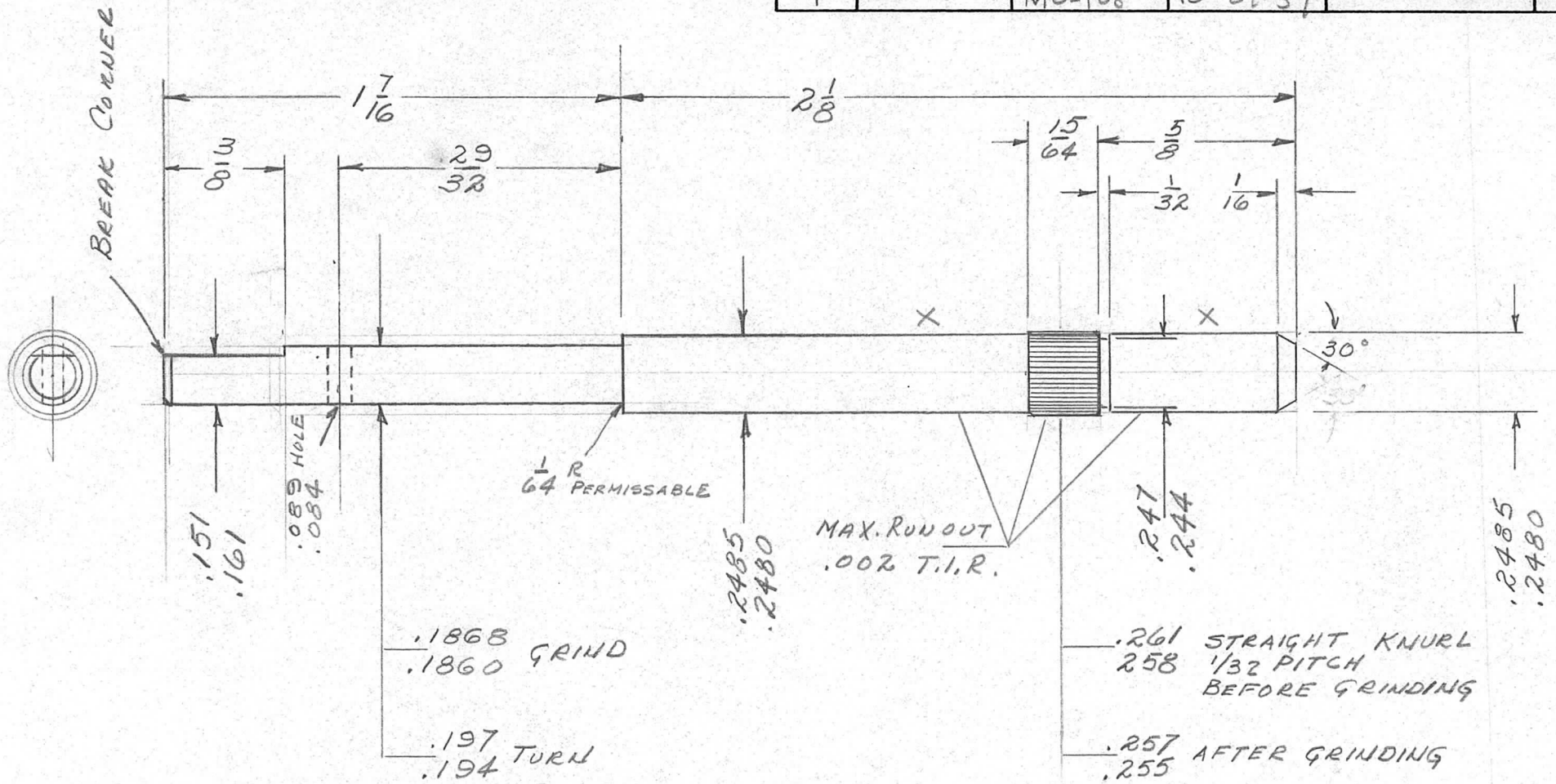


REQ. PER. UNIT	USED ON			PM-583
	MODEL	ASS'Y. NO.	DATE	
1		MO-108	10-29-59	



\* CARBURIZE HARDEN  
 \* ROCKWELL 42-46 TEST AT-X

REF Barber-Colman XYAZ-408-1  
 REF TMC-MO-108

REQ.	ITEM	PART NO.	DESCRIPTION			SYMBOL	
		9/32	THE TECHNICAL MATERIEL CORP.				
		STOCK SIZE	MAMARONECK, NEW YORK				
		STAINLESS ST 1/L	TAKE-OFF SHAFT				
		MATERIAL					
		#410	* SEE NOTE	alc			
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE:				
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.				
FRAC. DIM. ±			REMOVE ALL BURRS AND SHARP EDGES				
ANGULAR DIM. ±							
FINISH & SPEC. NO.		ELEC. DES. APP		MECH. DES. APP		PM-583	