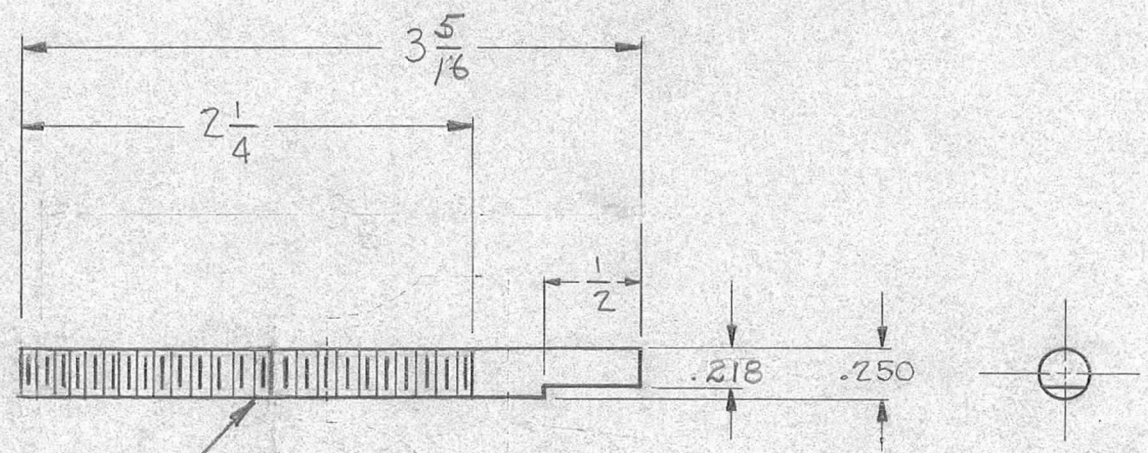


REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
2	RFB-1	2-1380	1-3-59
2	RFD-1	2-1380	6-22-59

PM-518 D



1/4-28 THREADS CL.2
POLISHED THREADS

CAPACITOR DRIVE HUB & WASHER MUST BE ASSEMBLED AS SHOWN BEFORE BRAZING.

1/4-28 STEEL NUT BRAZED TO LENGTHENED SHAFT OR A BUSHING OF SIMILAR DIMENSIONS.
STAINLESS STEEL FLAT WASHER 250 I.D. X 500 O.D.

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL		
D	1	DIM. CHG. .218 WAS .187	9/21/59	—	ave	16	AMB			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	SHAFT, DRIVE, VARIABLE VACUUM CAPACITOR		
C	3	THREAD TYPE ADDED	6/5/59	—	JLD		AMB	1/4 D ROD					
B	2	3 5/16 WAS 3 1/4	4/6/59	—	JLD		JLD	STAINLESS STEEL					
A	1	NUT & WASHER DELETED	1/15/59	—	16	JLD	AMB						
TOLERANCES			SCALE:					J.C. BIELE	JLD	AMB			
DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES					TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL	
								FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	PM-518	D	