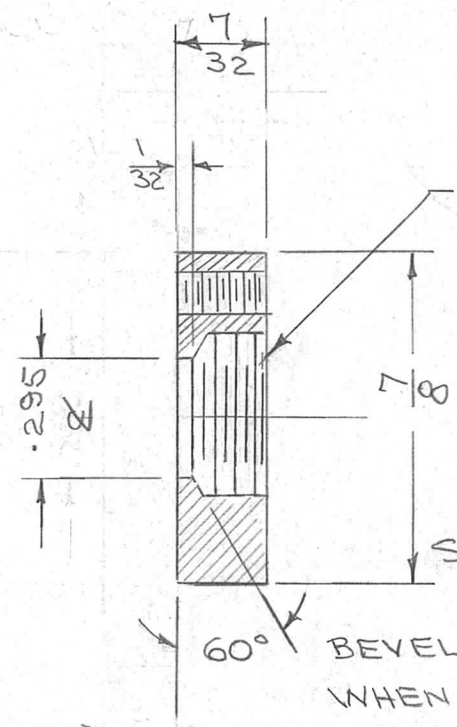
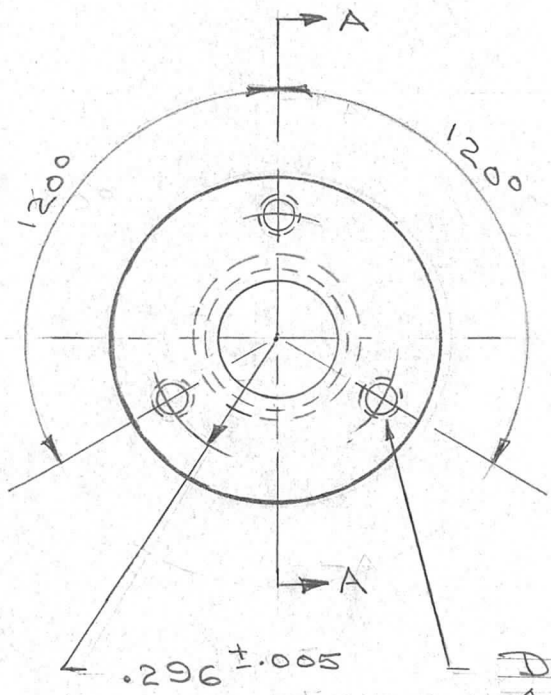


REQ PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
1	RTF (271)		6-14-56
1	PMO-1 (285)		"
1	PMO-2 (")		"
1	VOX-1 (291)		"
1	VOX-2 (")		"

PM-421



Q (.332) DRILL. THEN
BOTTOM TAP 3/8-32 NEF.
CLASS 2

SECTION A-A

60° BEVEL OBTAINED AUTOMATICALLY
WHEN BOTTOM TAPPED

.296 ± .005
DRILL & TAP
FINISH 4-40 - 3 REQ.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL					
			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK						
		STOCK SIZE	BUSHING, CALIBRATE DIAL LOCK						
		MATERIAL							
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.		
TOLERANCES			SCALE:						
DEC. DIM. ± .005			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.						
FRAC. DIM. ± 1/64			REMOVE ALL BURRS AND SHARP EDGES						
ANGULAR DIM. ± 1°									
TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL				
S-105 CAD PLATE		.0003			PM-421				
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.						