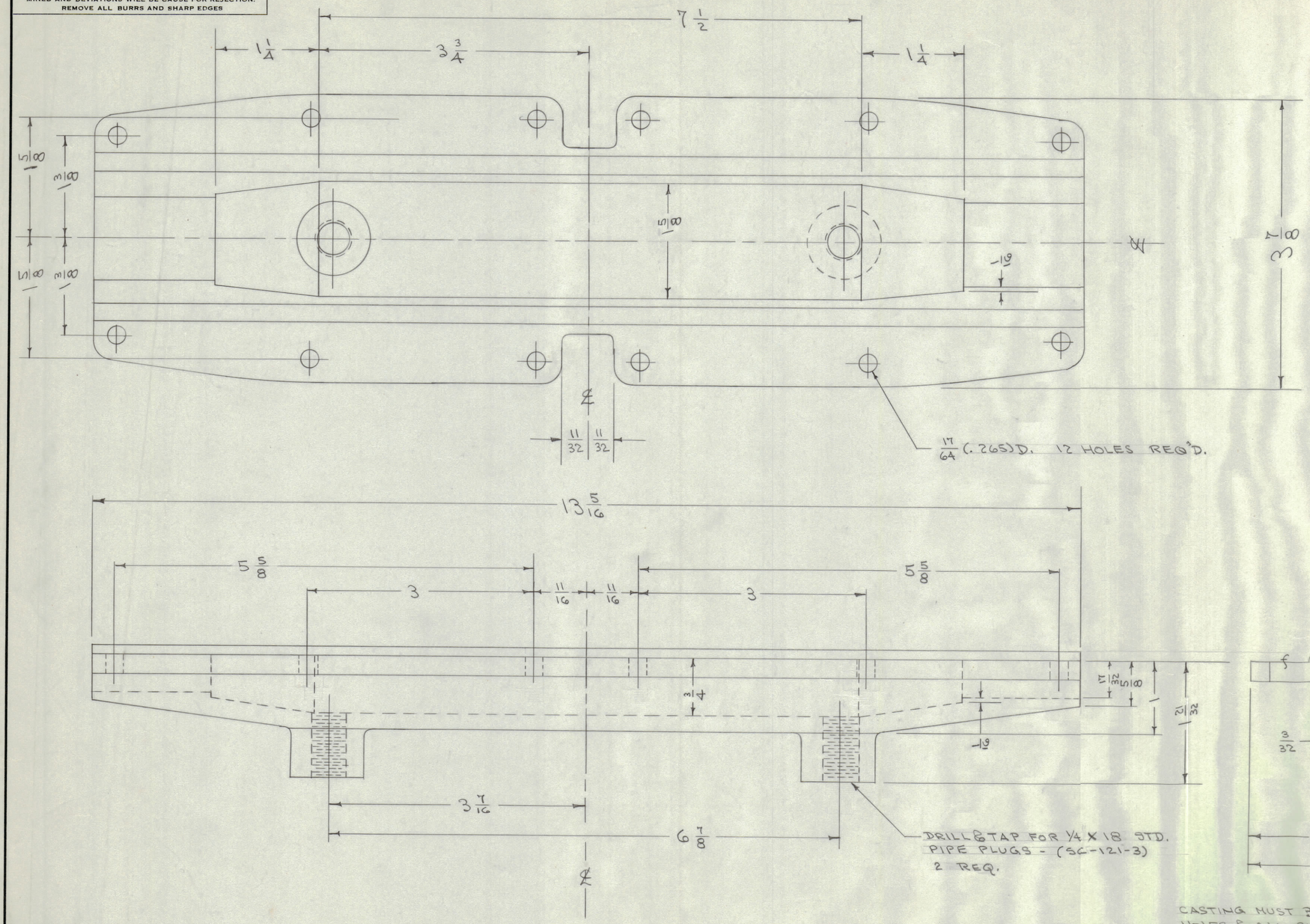
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

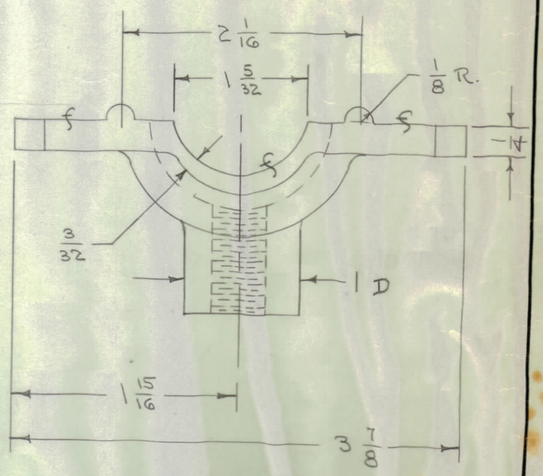
NOTICE TO PERSONS RECEIVING THIS DRAWING

THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK



PM-291



CASTING MUST BE FREE OF POROSITY, SAND HOLES & ALL SURFACES SMOOTH.

MATING DWG PM-290

NOTE - PIECE WILL BE SUBJECTED TO 225°F IN NORMAL USAGE.

NOTE:
CASTING TOL. ± 1/32
MTG. HOLE " . ± 1/64

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES		SCALE:
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± SEE NOTE ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	KS-85-X	J-227	A-498	4-28-54
	USED ON			

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
CASTING			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE				
BRONZE	—	—	SHIELD, PROTECTOR MALE SECTION	
MATERIAL		WEIGHT PER PC.		
TYPE & TEMPER			C.D.D. 4-28-54	
			DRAWN / ELEC. DES. APP. / MECH. DES. APP.	
HEAT TREAT. SPEC.			JAIQ	
			CHECKED / FINAL APPROVAL	
FINISH & SPEC. NO.			PM-291	

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