

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

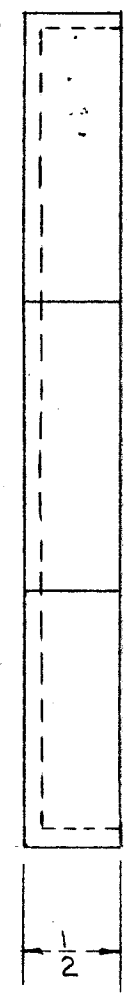
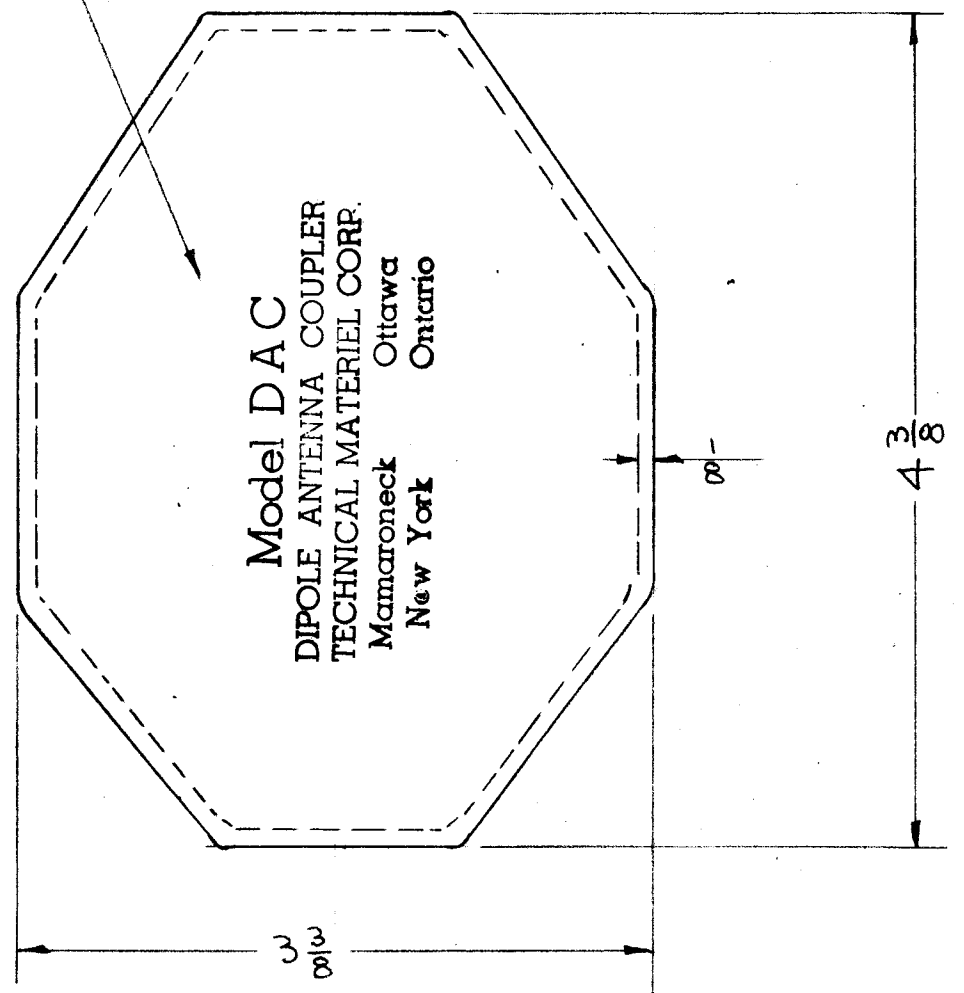
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NOTICE TO PERSONS RECEIVING THIS DRAWING

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Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

AFTER PAINTING, STAMP AS SHOWN.



NOTE:

Material Lay-up - 8 Plies of Pre-impregnated Material.

After Plies Are Laid Up, The Mold Is Sealed In A Bag of Polyvinyl Alcohol. A Vacuum Is Applied And The Unit Is Cured In An Oven At 135° C. For 1 1/2 Hours.

MOLD DIMENSIONS:

Made of 3/4" Laminated Plywood.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		STOCK SIZE	COVER	
		POLYESTER 181-136 GLASS CLOTH	DIPOLE ANTENNA COUPLER	
		MATERIAL		
		WEIGHT PER PC.		
		TYPE & TEMPER		
		SEE NOTE		
		HEAT TREAT. SPEC.		
		S-756		
		SMOOTH GREY ENAMEL		
		FINISH & SPEC. NO.		

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A	1	5756 WAS S115	12/16/53	15364			

TOLERANCES		SCALE:
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

1	DAC	180	A-623	12-7-53
QTY PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE

USED ON

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