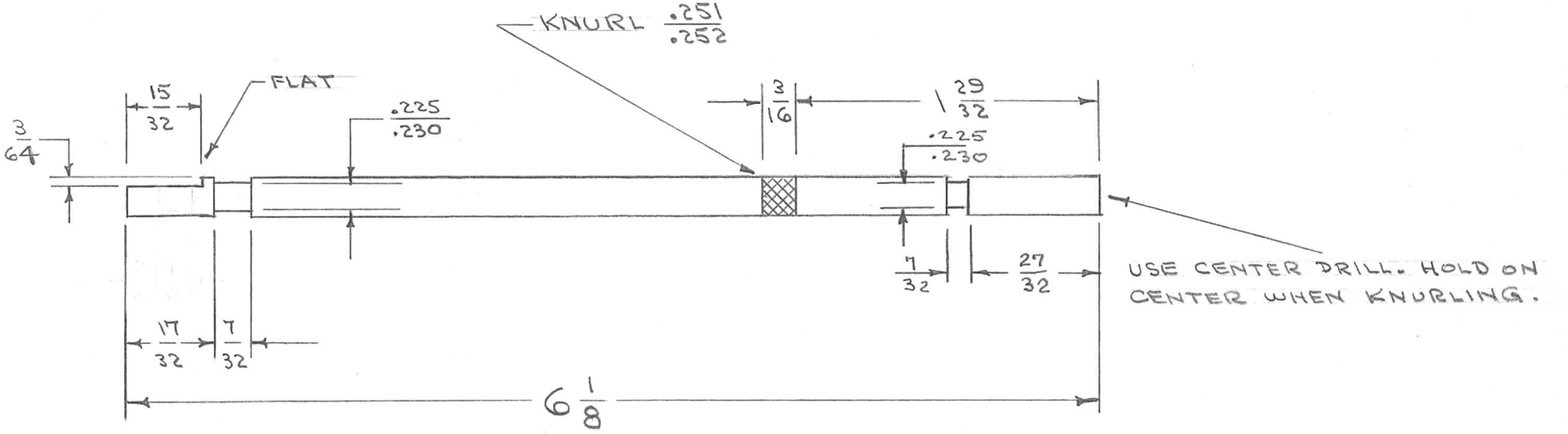
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

PM-202 | C

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	USED ON			
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE



POLISH SMOOTH AFTER UNDER CUTTING

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
.250 CENTERLESS GROUND.			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE				
STAIN LESS STEEL			DIAL SHAFT	
MATERIAL		WEIGHT PER PC.		
NO. 303 FREE MACHINING.				
TYPE & TEMPER				

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
C	1	REDRAWN - TWO UNDERCUTS DELETED	8/11/54	3	C.D.D.		

C.D.D. 8-11-54	AJT	
DRAWN	ELEC. DES. APP.	MECH. DES. APP.
	AJT	
CHECKED	FINAL APPROVAL	

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TOLERANCES

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±

SCALE

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

HEAT TREAT. SPEC.

FINISH & SPEC. NO.

FORM — 108