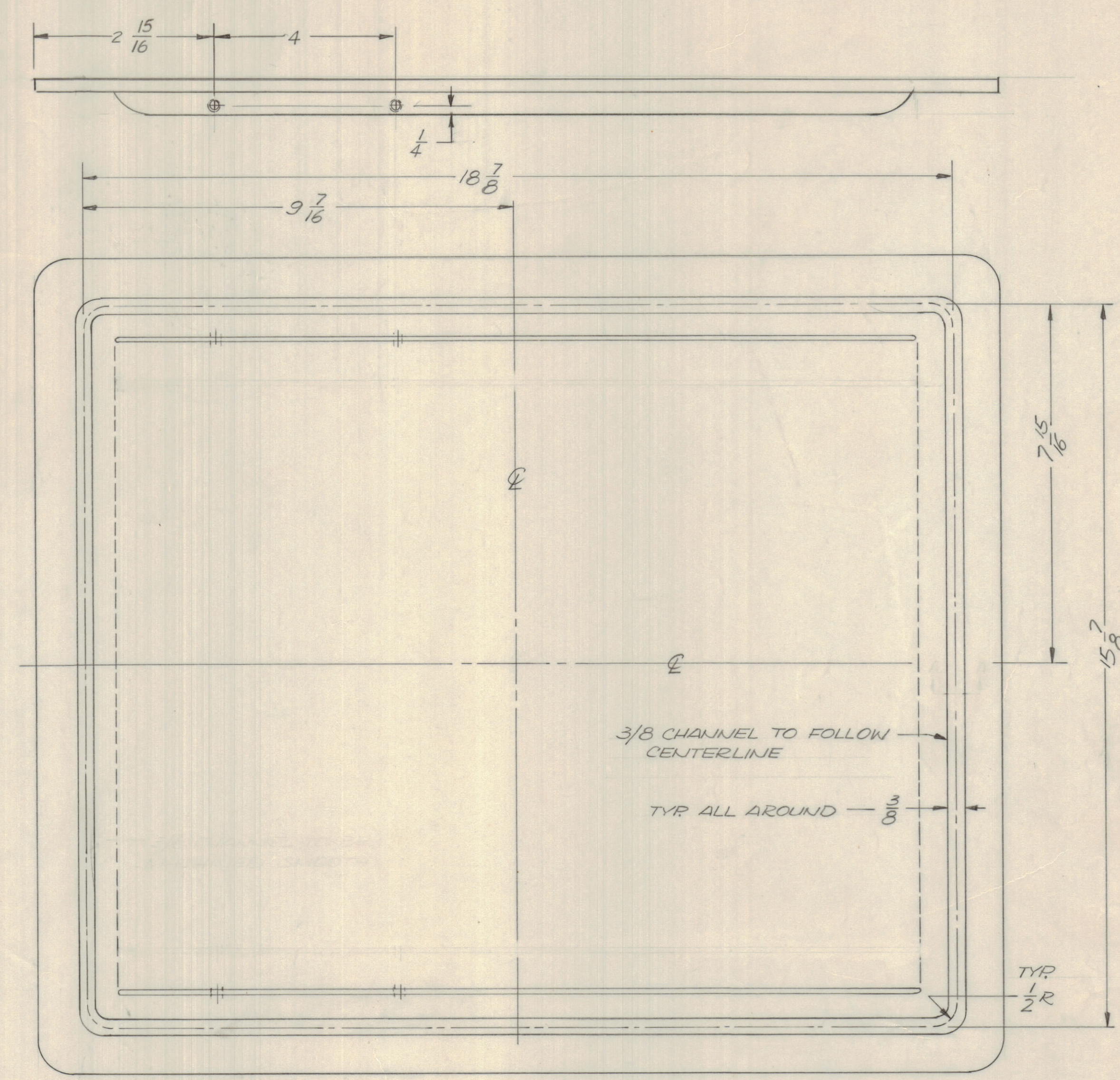
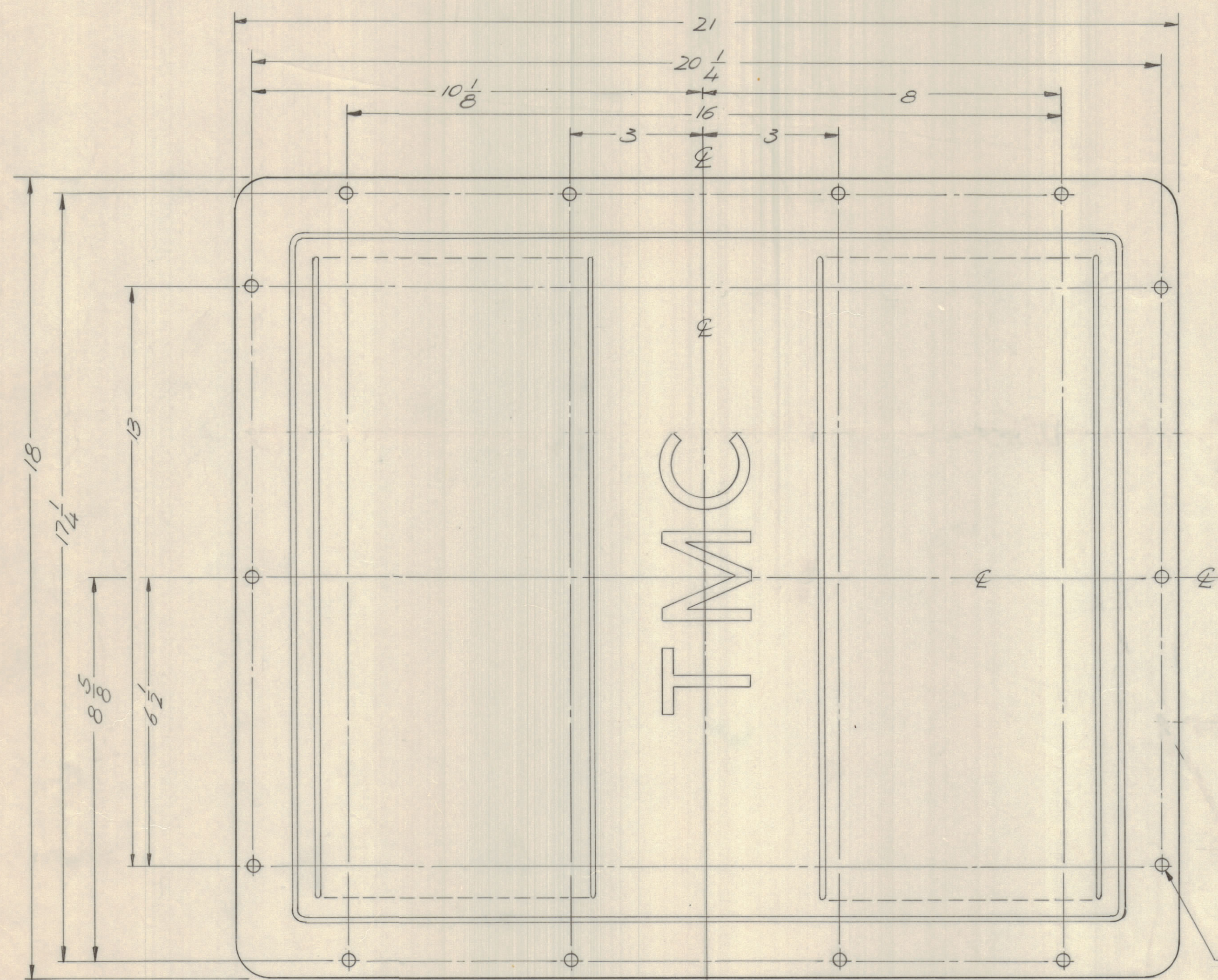


REVISIONS							
E.M.N.O	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
21437	DV	GDL			ORIGINAL RELEASE FOR PRODUCTION	12/9/73	K.P.
					FOUR TAP HOLES FOR 6-32 THD A DD	10/20/76	



DRILL & TAP FOR 6-32 THD
(4 REQ)
2 FRONT HOLES
(2 REAR HOLES)

- FINISH NOTES:**
- S404 - IRIDITE 14-2 AL-COAT.
 - S114 - ZINC CHROMATE PRIMER
 - S115 - SMOOTH GRAY ENAMEL

PAINT ALL SURFACES
EXCEPT MACHINED AREAS.

QTY / UNIT	AX 5176	ASS'Y NO.
APPLICATION		
CODE		
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REF: CS137

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
TOLERANCES ON DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'
MATERIAL	
FINISH	AS NOTED

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
F. BUDETTI LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
COVER MACHINING				
SIZE	CODE	IDENT NO.	DWG NO.	ISSUE
D		82679	PM1521	A
SCALE 1/2				SHEET OF