



REVISIONS							
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	Ø	ORIG. RELEASE FOR PROD.	2-26-69		RG		JR

HFRR-4 003252-003

HOLE LEGEND
 A - .312 DR. THRU & C'BORE
 .3747-.3750 DIA. x 125 DEEP ON FAR SIDE
 B - .406 DR. THRU & C'BORE
 .4997-.5000 DIA. x 125 DEEP
 C - 11/64 DIA - 4 REQ.
 D - 144 DR. & 82° C'SINK
 TO .284 DIA. FACE, ON FAR SIDE - 4REQ
 E - 5/16 DIA. 3 REQ
 F - 1/2 DIA
 G - 1 1/4 DIA. x 1 5/8 LG
 H - 6-32 TAP

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
			LIST OF MATERIAL SK3252-X1	
			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
			REAR GEAR PLATE	
			SIZE B	
			CODE IDENT. NO. 82679	
			DWG NO. PM1387	
			ISSUE Ø	
			SCALE	
			SHEET	OF

1	HFRR-4	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
	APPLICATION	
	CODE	
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ± .05 .XX ± .01 .XXX ± .005

FRACTIONS 1/64 ANGLES 0° -30'

MATERIAL .160 THICK ALUM. 2024T-3

FINISH 5404 YEL. IRIDITE

FINAL APPROVAL [Signature] DATE 2/2/69

MECH. DES. [Signature] DATE 2/26/69

ELECT. DES. [Signature] DATE

CHECKED [Signature] DATE 2/26/69

DRAWN [Signature] D.A.C. DATE 2/26/69