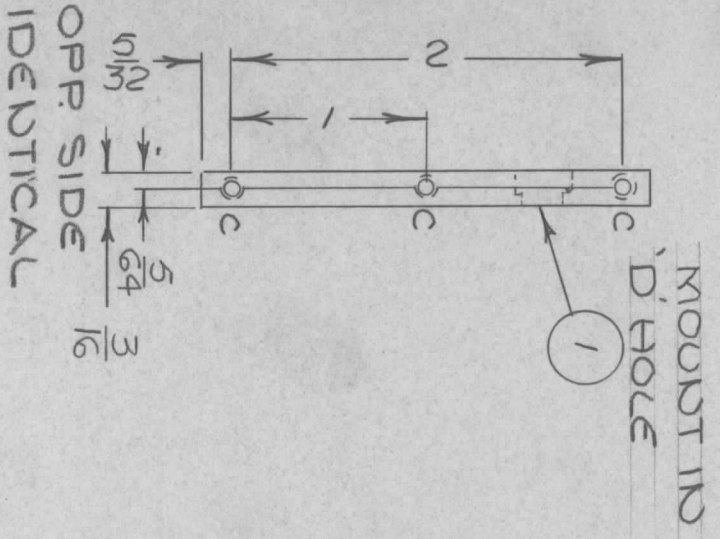
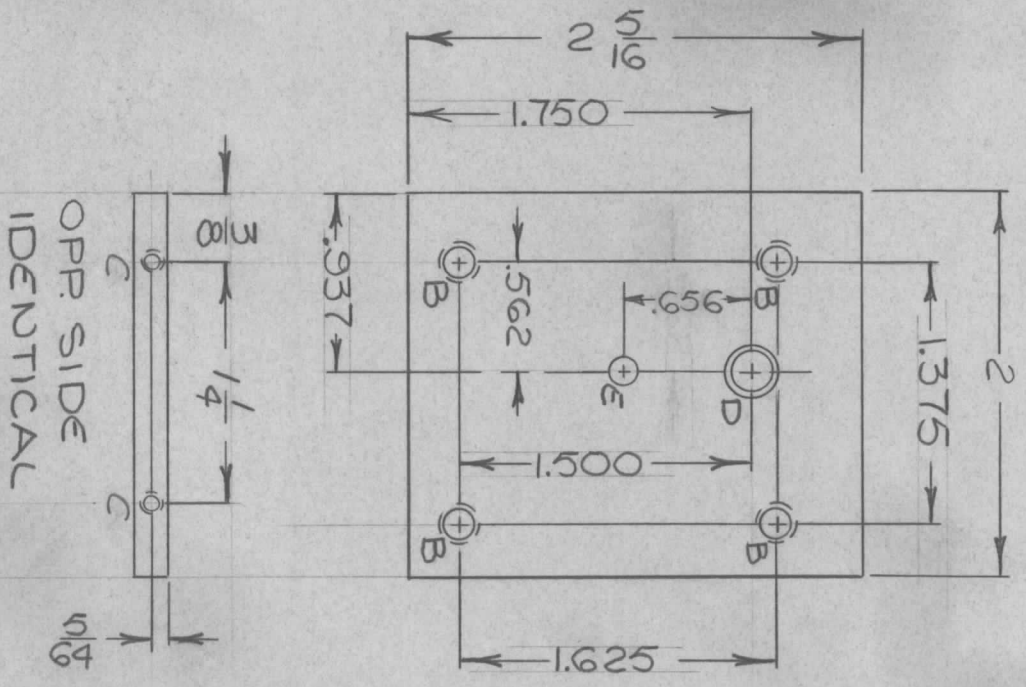


REVISIONS							
ZONE	LTR	DESCRIPTION	DATE	E.M.N. NO	DRAFT	CHKD	APPD
X		EXP. RELEASE	1-23-68				
Ø		ORIG. RELEASE FOR PROD.	11/7/68	Ø			
A		REV. & UPDATED	1/3/69	19629	KH	AKS	BP

HOLES	DESCRIPTION	REQ
A		
B	NO. 36 (.1065) DRILL TAP #6-32 UC-2B (THRU)	4
C	NO. 50 (.0700) DRILL x 5/16 DP TAP #2-56 UC-2B x 3/16 DP	10
D	DRILL .202 DIA ϕ	1
E	C'BORE .2497 $\pm .0005$ x .125 DP .1250 $\pm .0005$ DIA	1



REQ'D ITEM	PART NUMBER	DESCRIPTION	SYM.
1	BB126-13	BRG, BALL, ANBL	D

LIST OF MATERIALS K3252-003-25 X1			
HOGAN			
FINAL APPROVAL <i>[Signature]</i> DATE 11/9/68			
MECH. DES. <i>[Signature]</i> DATE			
ELECT. DES. DATE			
CHECKED <i>[Signature]</i> DATE 1/23/68			
DRAWN <i>[Signature]</i> DATE			
BRACE, FRONT			

QTY / UNIT	1	MODEL USED ON	HFRR-4	ASSY NO.	
APPLICATION					
CODE	A	CODE	S401-451		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS	FRACTIONS
X ± .05	1/64
XX ± .01	ANGLES
.XXX ± .005	0° - 30'
MATERIAL 1.87THK	
ALUMN. 2024-T3	
FINISH S404	
YEL. IRIDITE	

SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
B	82679	PM1349	A
SCALE 1:1		SHEET	OF

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