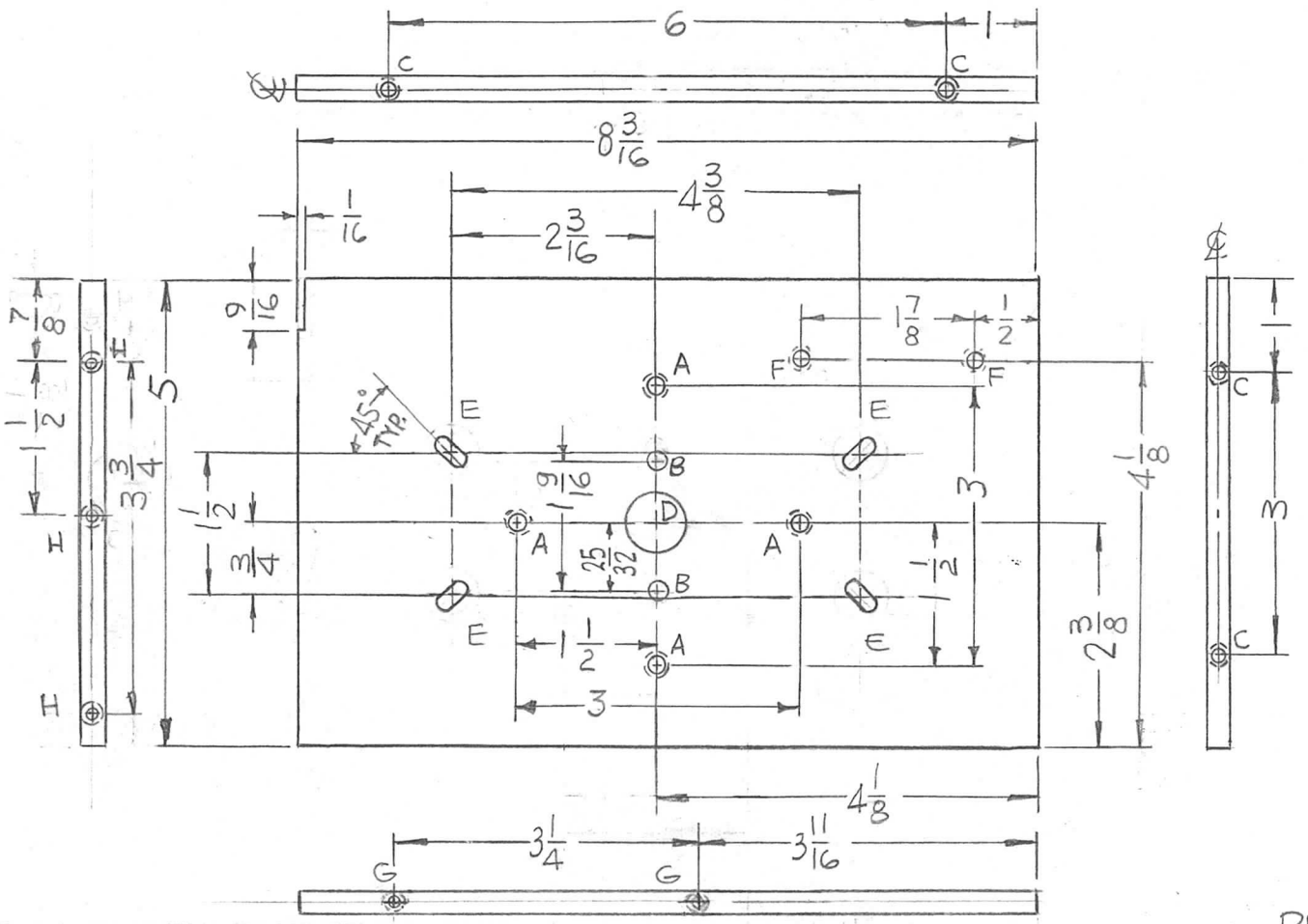
REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE	PM1316	C
1	TLAA-2.5K	AS128	7-22-66		



HOLES:

A DRILL & TAP FOR 10-32 (4 REQ)

B. 11/32 DIA. (2 REQ)

C. DRILL & TAP FOR 8-32 X 1/2 DEEP. (4 REQ.)

D. PRESS FIT ITEM 1 (1 REQ.)

E - 5/32 X 3/8 SLOT (4 REQ.)

F - DRILL & TAP FOR 6-32 (2 REQ.)

G - DRILL & TAP FOR 3-48

H - DRILL & TAP FOR 4-40

REF: TMC DWG LD2140

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
C	HOLE "B" WAS 15/64 D	7-29-68	19002	H.S.		EFM
B	HOLE "A" WAS 13/64 DIA. & RE-LOCATED.	7-6-67	18337	L.A.K.		F.B.
A	TYPE & TEMP WAS 5052-H32	2-16-67	17799	RME		

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1	1	BB120-2	BEARING, RACE	

F. BUDETTI

1/4 THICK — STOCK SIZE

ALUMINUM — MATERIAL

2024-T3 — TYPE & TEMPER

HEAT TREAT. SPEC.

S404 YEL IRIDITE — FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PLATE, SWITCH

DRAWN | CHECKED | FINAL APPROVAL

ELEC. DES. APP. | MECH. DES. APP.

PM1316 C

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

SCALE: DO NOT SCALE

TOLERANCES
DECIMALS .X ±.05, .XX ± .01, .XXX ± .005
FRACTIONS ± 1/64
ANGLES ± 0° 30'

CODE A

TMC FORM 108-A

REPROVEL NO. 440H 33845