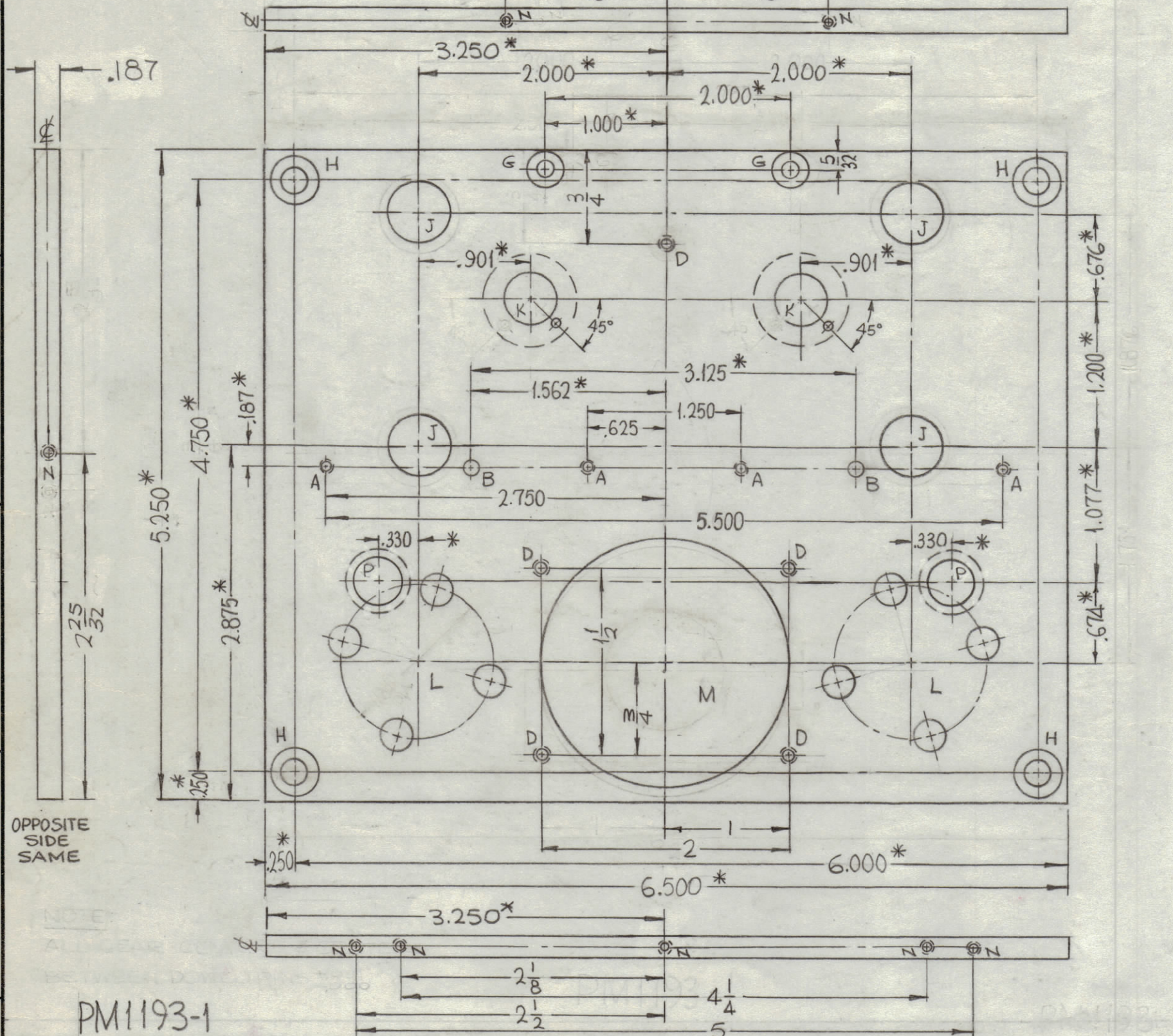
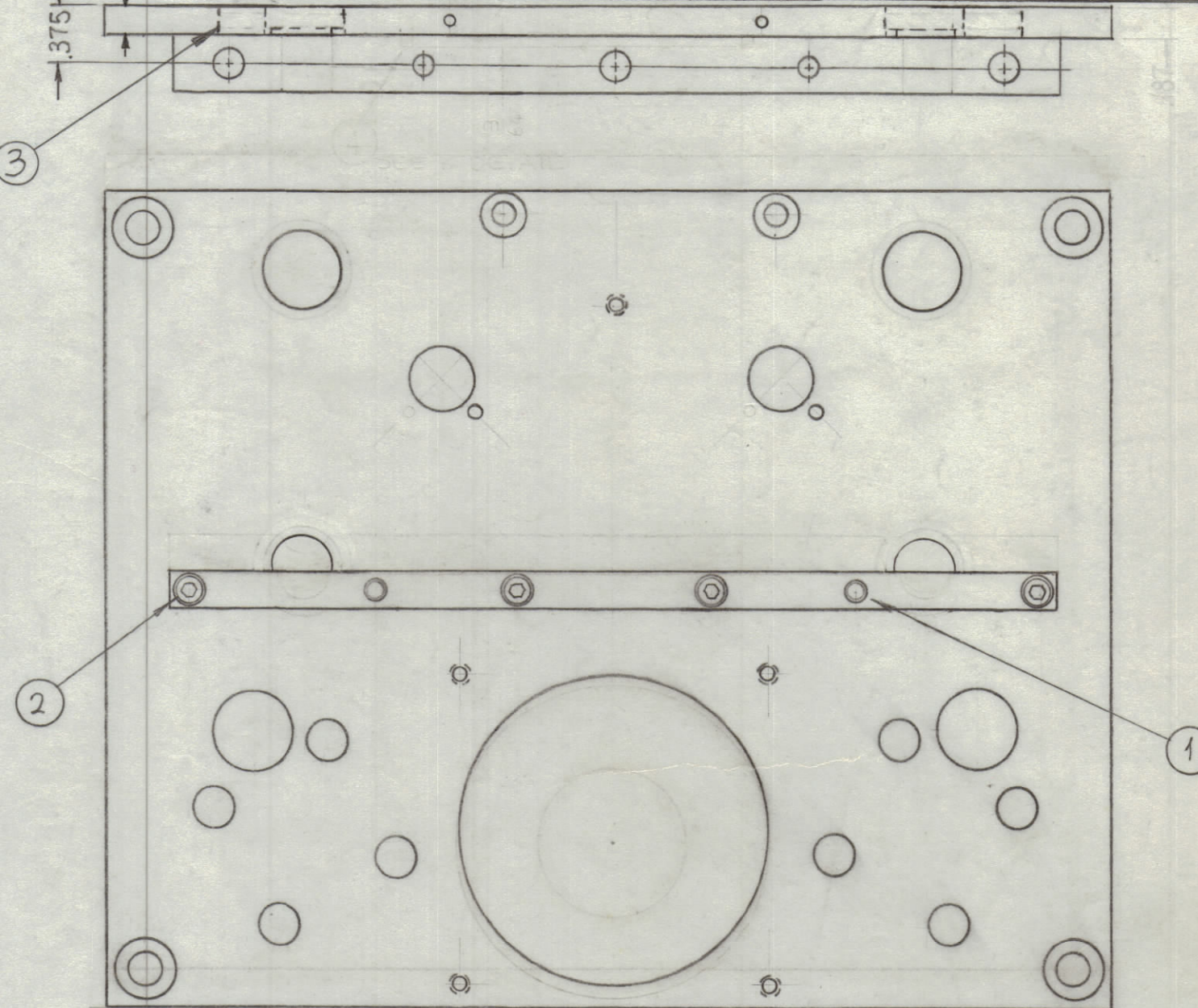


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
	X	EXP. RELEASE	12-17-64	X	SRG	
	X1	ON DET. "K" TOL. OF .046 DIA WAS +.000 -.002 HOLE "B" WAS .1240-.1245 DIA., ON IT.1 & 4 P/N ADD.	2-16-65	X1	WB	
	X2	* ADDED	2-18-65	X2	SRG	
	X3	N HOLES ADDED	3-26-65	X3	SRG	
	X4	IT. 4 PNI16- DELETED, IT.1 WAS PNI16-	4-21-65	X4	WB	BC
H5	X5	ON "K" DETAIL #52 DRILL HOLE WAS .046+.000 DIA	6-14-65	X5	G.D.L	LA
	X6	6,N-HOLES RE-LOCATED, OVERALL DIM & H HOLES WERE FRACTION	8-11-65	X6	WB	
	X7	2 P HOLES WERE J HOLES	9-24-65	X7	WB	
		ORIGINAL RELEASE FOR PRODUCTION	5-19-66		CV	



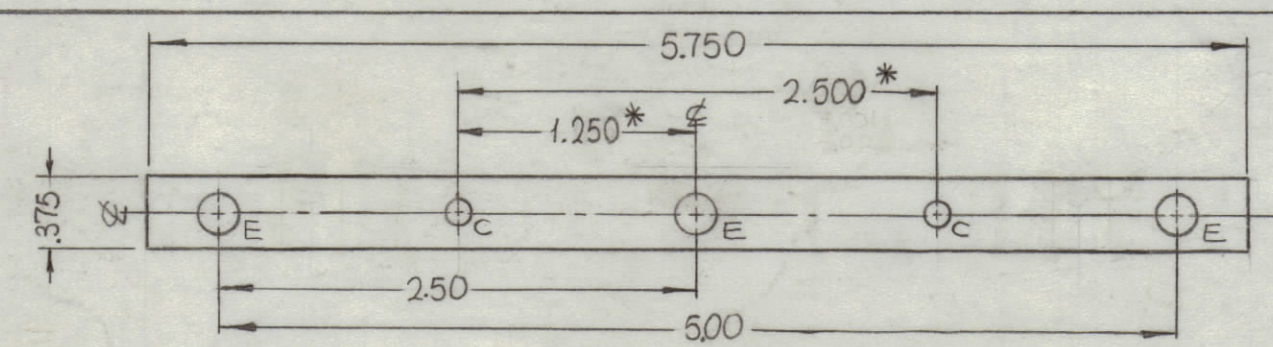
PM1193-1

MOUNT IN J & P HOLES

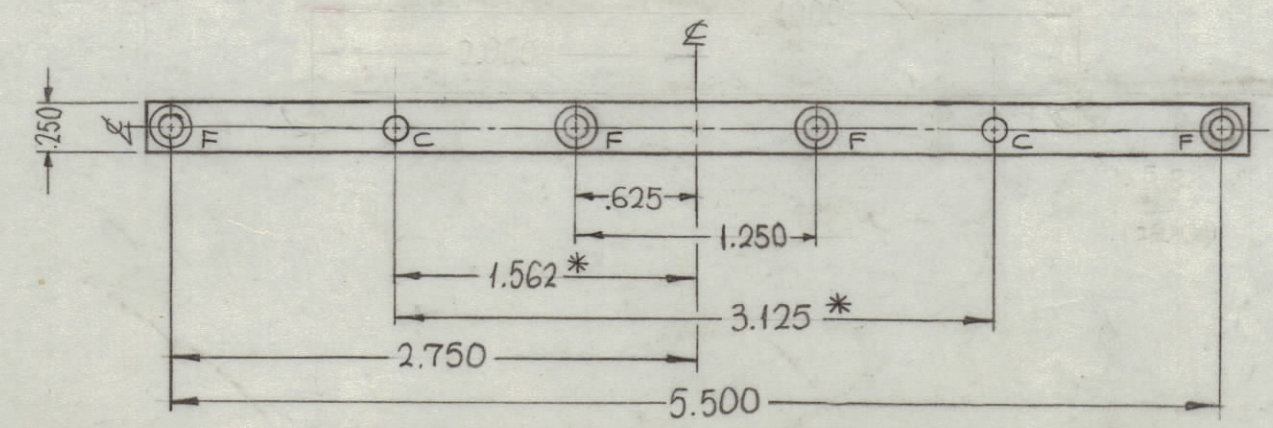


PM1193-3 ASS'Y

PM1193



PM1193-2



HOLES	DESCRIPTION	REQ.
A	DRILL & TAP FOR 4-40	4
B	.1245-.1248 DIA.	2
C	.126-.127 DIA.	4
D	DRILL & TAP FOR 8-32	5
E	#18 DRILL (.169) DIA.	3
F	DR. 112 DIA. C'BORE 112 DR. X 219 DIA.	4
G	DR. 144 DIA. C'SINK 82° X 284 DIA.	2
H	DR. 196 DIA. C'SINK 82° X 390 DIA.	4
J	4990-4995 DIA.	4
K	SEE DETAIL	2
L	SEE DETAIL	2
M	2" DIA.	1
N	DRILL & TAP FOR 2-56 X 1/4 DR.	9
P	SEE DETAIL	2

REF: LD1860

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
6	3	BB 126-15	BEARING, RACE	J, P
4	2	SC155-0440SS6	SCREW, SOCKET HEAD	A, F
2	1	PNI16A3S	PIN, DOWEL	C, B

F. BUDETTI		LIST OF MATERIAL	
MATERIAL	ALUMINUM, 2024-T3	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH	S404 YEL. IRIDITE	TITLE: PLATE, GEAR, FRONT	

*-ALL DIMENSIONS WITH AN ASTERISK TOL. IS ±.001 / .000

NOTES

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

Q'TY./UNIT	SCALE	MODEL USED ON	ASS'Y. NO.
1	1:1	RFTA-1	A

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DECIMALS	FRACTIONS	TOLERANCES
	X ± .05	± 1/64	± 0° 30'
	.XX ± .01		
	.XXX ± .005		

DRAWN	DATE	FINAL APPROVAL	DATE
SRG	12-28-64	WB	5/20/66

ELECT. DES.	DATE	MECH. DES.	DATE
WB	6/19/66	WB	5/20/66

REVISION	DATE	BY	CHKD
1	5/20/66	WB	WB

REV. LTR.