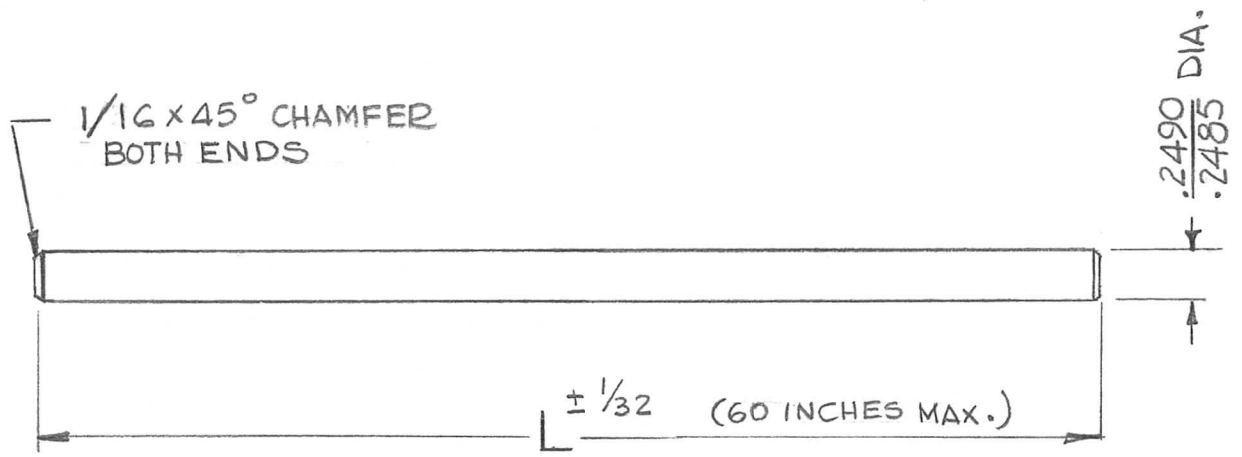


2111 UNKL

TMC PART No.	DIMENSION L (INCHES)
PM 1121-1	5 3/4

REQ. PER UNIT	USED ON			PM 1121	Ø
	MODEL	ASS'Y. NO.	DATE		
4	VLRB-1				



- SPECIFICATIONS -

STRAIGHTNESS - WITHIN 0.002 INCH PER FOOT
 HARDNESS - 60 CASE (ROCKWELL 50-63 "C")
 MINIMUM DEPTH OF HARDNESS - 0.040 INCH
 USED WITH - TMC # BB 132 BEARING, SLEEVE

Ø	ORIGINAL RELEASE FOR PRODUCTION	4.9.65	Ø	DR			REQ. ITEM	PART NO.	O. POSE	DESCRIPTION	SYMBOL	
X2	CHAMFER WAS 1/32 x 45°	2-2365	X2	GTH	only					THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	GUIDE, ROD	
X1	SPEC. & CHART ADDED	12.7.61		C.D.L								
X	EXPER. RELEASE											
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	MATERIAL					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES							SCALE	DO NOT SCALE				
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005							TOLERANCES	440 C				
FRACTIONS ± 1/64 ANGLES ± 0° 30'							CODE	D.A.C				
								TYPE & TEMPER HEAT TREAT. SPEC. DRAWN CHECKED FINAL APPROVAL				
								MECH. DES. APP.				
								FINISH & SPEC. NO. ELEC. DES. APP.				
								PM 1121 Ø				