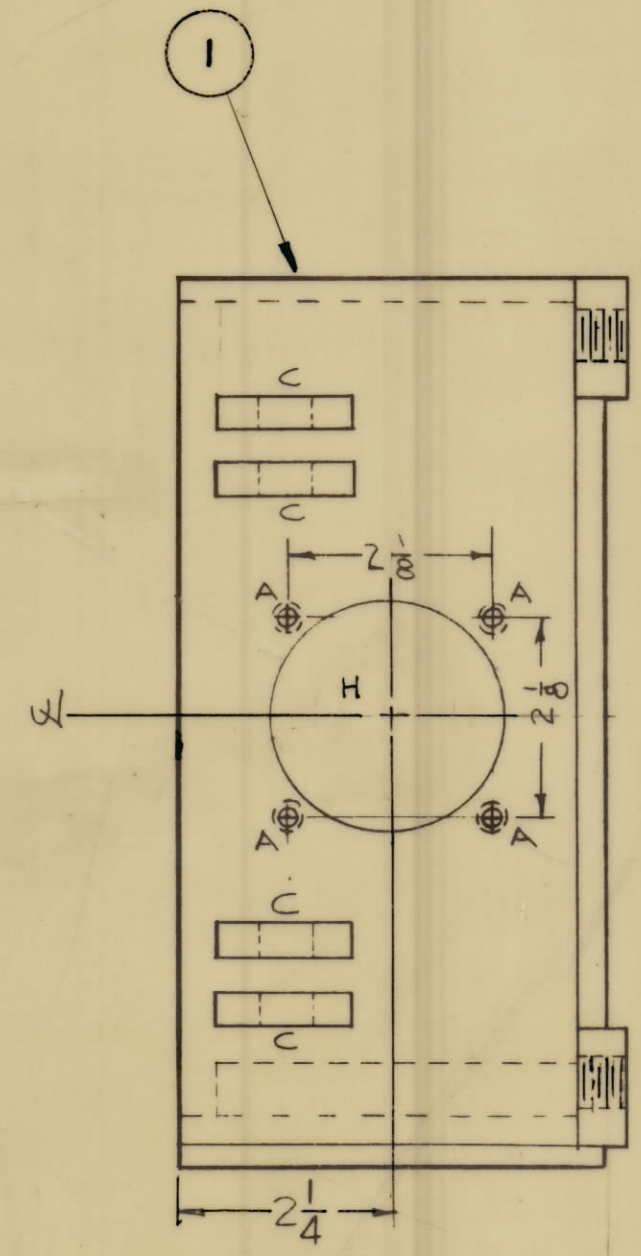


HOLES

Callout	Description	REQ.
A	3/16 DIA.	4
B	Blind Tap 8-32 x 3/8 Deep	6
C	33/64 (.516) Dia.	8
D	Drill & Tap 3/8 x 16	4
E	Drill & Tap 3/8 x 16 x 7/8 Deep	4
F	№ 47 (.078) Drill 3/16 Deep	4
G	1 7/8 DIA. ± 1/64	1
H	2.500 DIA.	1
J	DRILL & TAP 8-32 x 1/2 DEEP	4



NOTE: FINISH
 S-101 CAUSTIC DIP
 S-114 ZINC CHROMATE PRIMER
 S-115 SMOOTH GREY ENAMEL

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B		'A' HOLE WAS DRILL & TAP 1/4-20	3-22-67	18009	RME		
A	F-5 D-4	8 33/64 WAS 8 1/2	12-15-64	13134	WLA		
		ORIGINAL RELEASE FOR PRODUCTION	9-18-64		S.L.		
		J ADDED ON HOLE LEGEND	9-17-64		SBC		
		EXPERIMENTAL RELEASE	9-9-64		R.F.		

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES ON
 FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°
 SCALE NONE
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS SHALL BE CAUSE FOR REJECTION.
 REMOVE ALL BURRS & SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
	TTC-1			

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1	CS-131	CASTING, CASE	
		A. DUDDE'S	
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
CASE, MACHINING			
MATERIAL		J. LUVARA @ 9-8-64	
TYPE & TEMPER		DRAWN	CHECKED
HEAT TREAT. SPEC.		FINAL APPROVAL	
SEE FINISH NOTE		PM1107 B	
FINISH & SPEC. NO.		ELEC. DES. APP.	MKCH. DES. APP.
		SHEET OF	