

PM10177 X

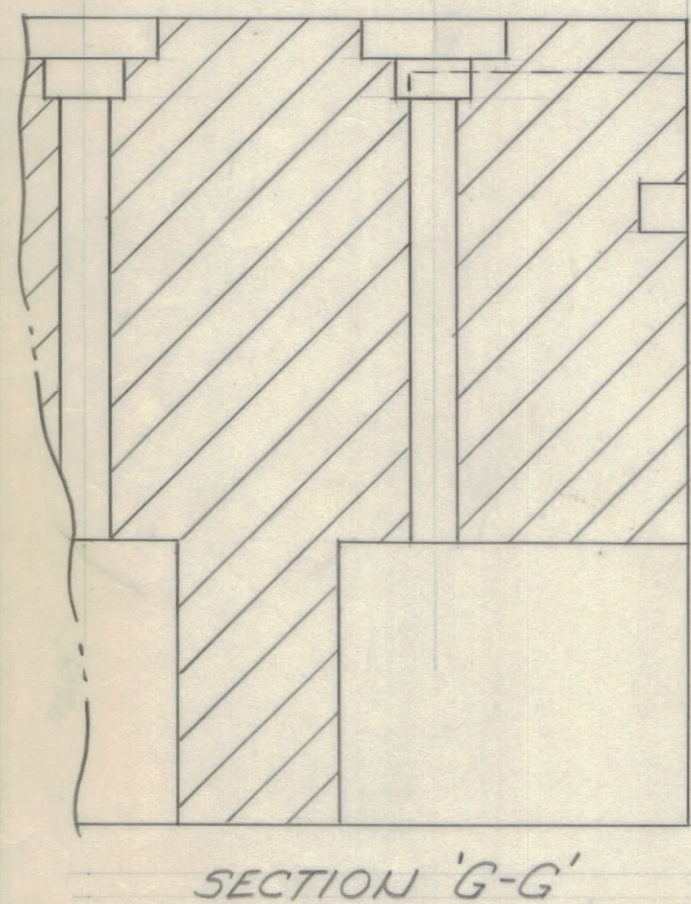
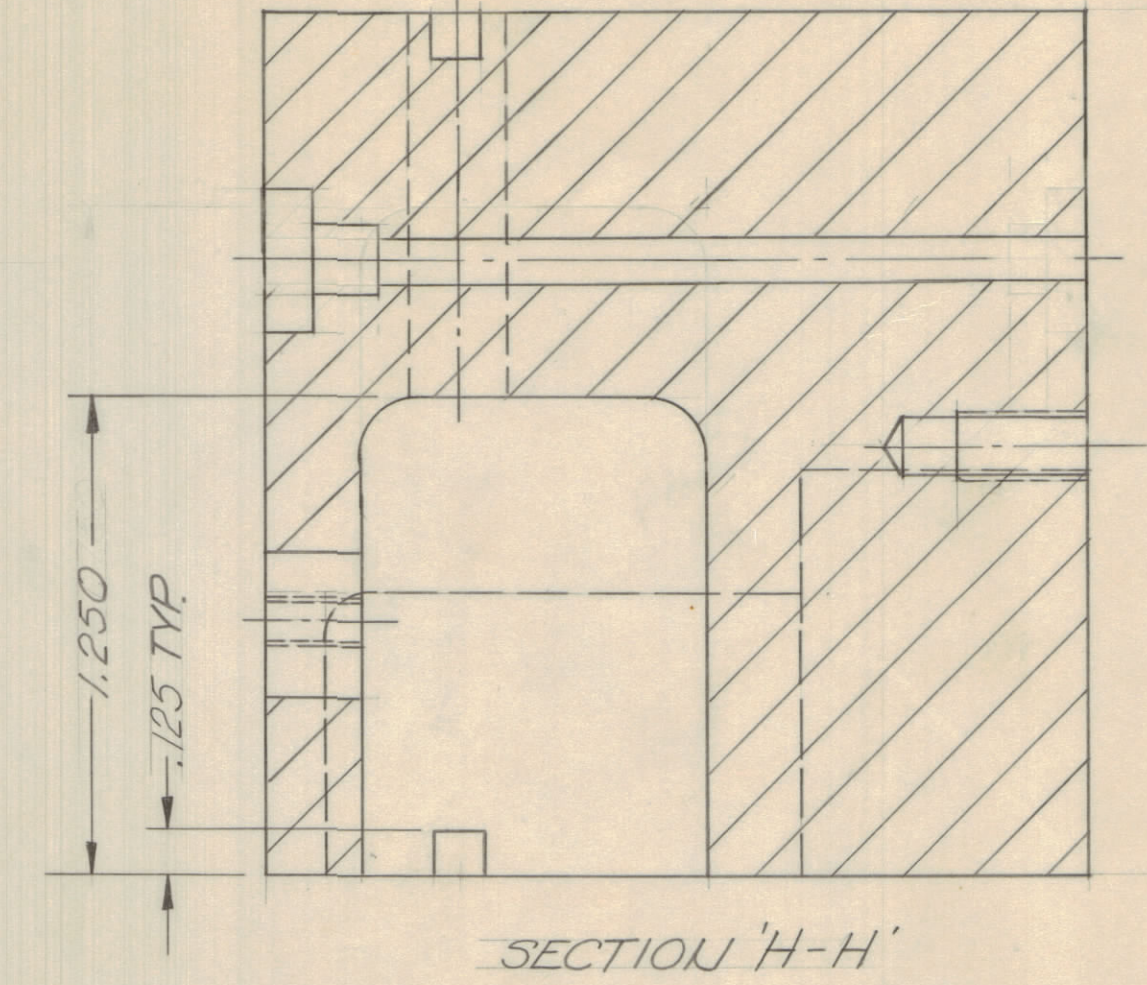
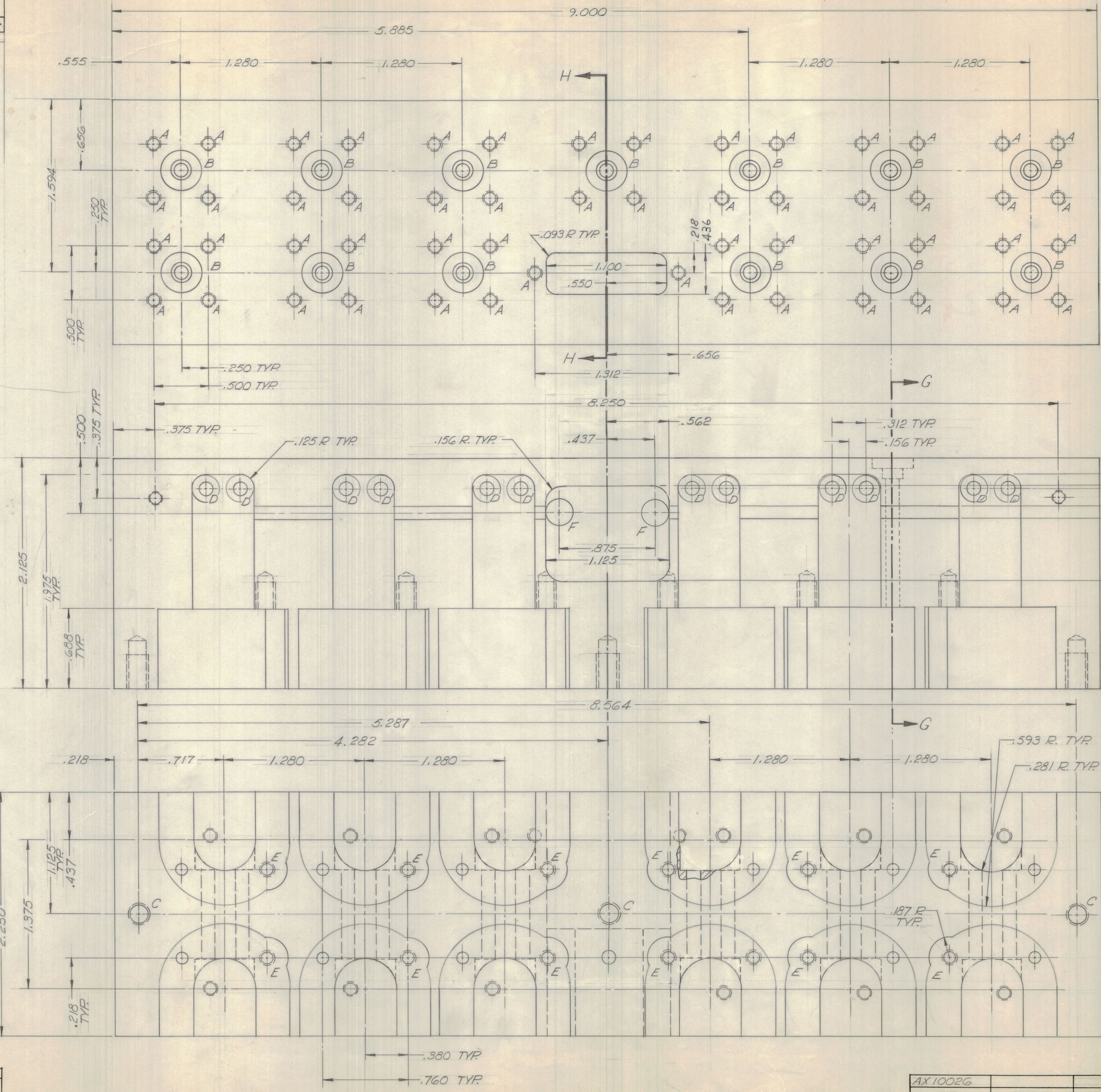
REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
X		ENG. RELEASE	27 JUN 72		NAT.	HCS.	HCS.

DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED



HOLE DATA TABLE

HOLE	DESCRIPTION	QTY
A	DRILL NO. 44 x .375 DEEP MAX. TAP NO. 4-40 x .312 DEEP MIN.	58
B	DRILL .125 DIA THRU. C'BORE .187 DIA x .300 DEEP C'BORE .375 DIA x .125 DEEP	13
C	DRILL NO. 21 x .437 DEEP MAX. TAP NO. 10-32 x .312 DEEP MIN.	3
D	.125 DIA THRU, SPOTFACE .250 DIA.	12
E	DRILL NO. 36 x .312 DEEP MIN TAP NO. 6-32 x .250 DEEP MIN.	12
F	.250 DIA THRU.	2

REF: LD 10459

TOLERANCES UNLESS OTHERWISE SPECIFIED

ALL	DEC DIM.	FRACTIONAL DIM.	ANGULAR DIM.	OTHERS
	.XX	.XX	30'	

SCALE: 1:1

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED

MODEL	PROJECT NO.	ASSY. NO.	DATE	HEAT TREAT SPEC.	CHECKED	FINAL APPROVAL
AX1002G			29 JUNE 72	IRIDITE 3A04		SHT 1 OF 1 PM10177 X

STOCK SIZE: 2 1/4 x 2 3/8 x 9/16

MATERIAL: AL. ALY

WEIGHT PER PC: 24.574

TYPE & TEMPER: THOMAS.

DRAWN: H.C.SCHAFFER

ELEC. DES. APP. MECH. DES. APP.