

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

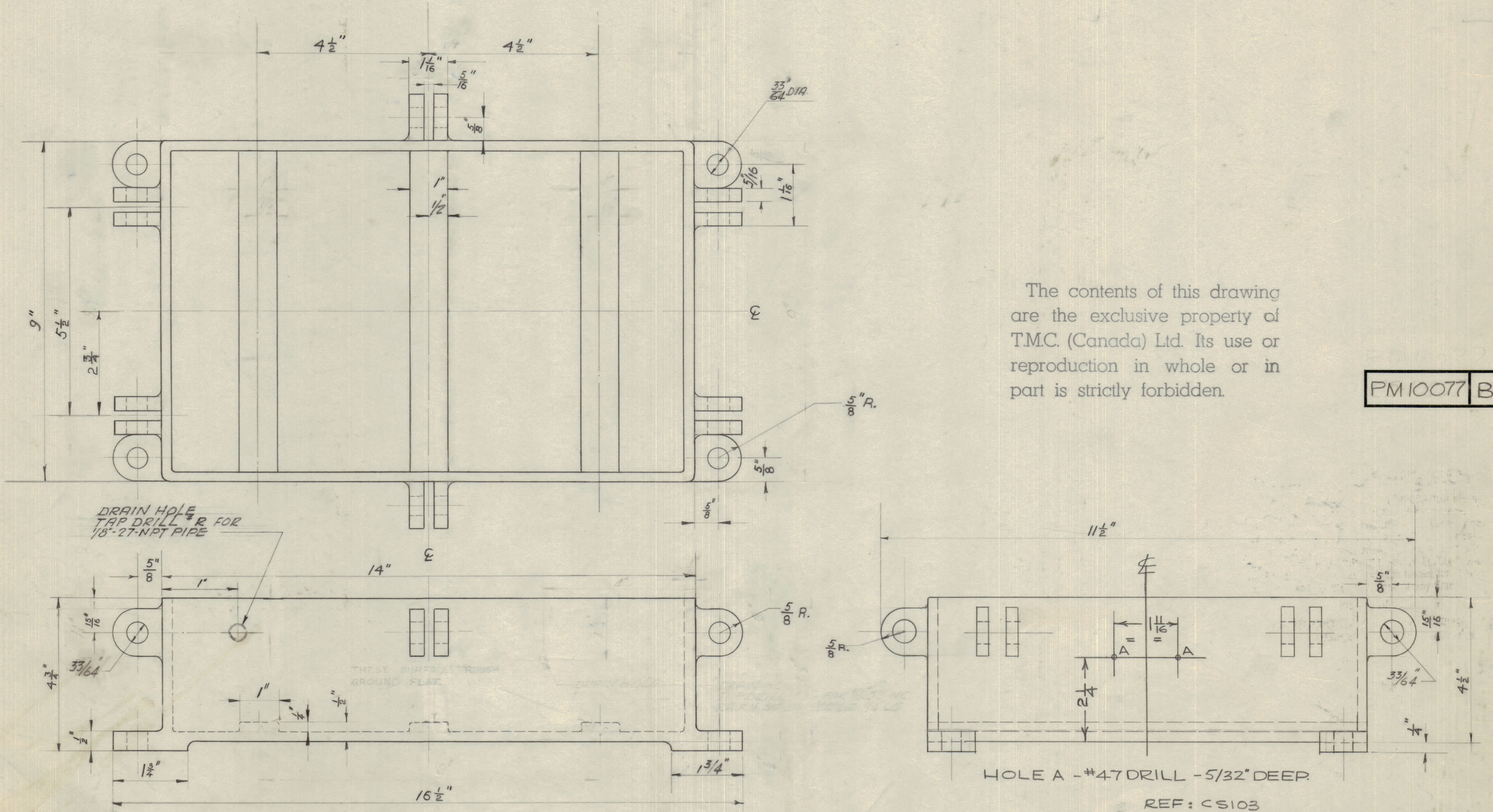
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

**NOTICE TO PERSONS RECEIVING THIS DRAWING**

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PM10077 B

NOTE: MUST BE FREE OF POROSITY AND SAND HOLES.  
 -CASTING MUST BE FREE OF POROSITY AND SAND HOLES.  
 ALL SURFACES MUST BE SMOOTH.  
 -SAND BLAST  
 5-101- CAUSTIC DIP  
 5-114- ZINC CHROMATE PRIMER  
 5-115- SMOOTH GREY ENAMEL

B	"A" HOLES ADDED	DEC 6/60	JPC	<i>J.C.</i>	<i>M.W.</i>	
A	MACHINING ADDED	7-0-57	F.S.Z.			
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS CHECKER	ENG. APP.
TOLERANCES		SCALE: 1/2 SIZE				
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				

BAA-1	CE-8503	A-10103-A	7-8-57
MODEL	PROJECT NO.	ASS'Y. NO.	DATE

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
STOCK SIZE		TMC (Canada) LIMITED OTTAWA ONTARIO	
ALUMINIUM		CASE	
MATERIAL WEIGHT PER PC.		MACHINING	
356-T6		<i>M.W.</i>	
TYPE & TEMPER		DRAWN	
STRESS RELIEVED		ELEC. DES. APP.	
HEAT TREAT. SPEC.		MECH. DES. APP.	
SEE NOTE		CHECKED	
FINISH & SPEC. NO.		FINAL APPROVAL	
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